

A strain of *Meyerozyma guilliermondii* isolated from sugarcane juice is able to grow and ferment pentoses in synthetic and bagasse hydrolysate media

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Abstract The search for new microbial strains that are able to withstand inhibitors released from hemicellulosic hydrolysis and are also still able to convert sugars in ethanol/xylitol is highly desirable. A yeast strain isolated from sugarcane juice and identified as *Meyerozyma guilliermondii* was evaluated for the ability to grow and ferment pentoses in synthetic media and in sugarcane bagasse hydrolysate. The yeast grew in xylose, arabinose and glucose at the same rate at an initial medium pH of 5.5. At pH 4.5, the yeast grew more slowly in arabinose. There was no sugar exhaustion within 60 h. At higher xylose concentrations with a higher initial cell concentration, sugar was exhausted within 96 h at pH 4.5. An increase of 350 % in biomass was obtained in detoxified hydrolysates, whereas supplementation with 3 g/L yeast extract increased biomass production by approximately 40 %. Ethanol and xylitol were produced more significantly in supplemented hydrolysates regardless of detoxification. Xylose consumption was enhanced in supplemented hydrolysates and arabinose was consumed only when xylose and glucose were no longer available. Supplementation had a greater impact on ethanol yield and productivity than detoxification; however, the product yields obtained in the present study are still much lower when compared to other yeast species in bagasse hydrolysate. By the other hand, the

fermentation of both xylose and arabinose and capability of withstanding inhibitors are important characteristics of the strain assayed.

Keywords Xylose fermentation · Bagasse hydrolysate · Biomass · Ethanol · Xylitol

Introduction

The abundance of plant biomass on earth has led to potential prospects for utilizing this raw material as a substrate for second-generation bioethanol (Laluce et al. 2012). This source is not readily available for the microbial transformation of sugars to ethanol because cellulose and hemicellulose in the biomass are associated in a very complex structure in the cell wall (Souza et al. 2012).

The conversion of lignocelluloses into ethanol comprises three main steps: pre-treatment, hydrolysis and fermentation. Physical and chemical methods are employed both in the first and the second steps and, depending on the process utilized, inhibitor substances are released in the hydrolysate, causing decreased product yields and limited microbial growth in the fermentation step (Laluce et al. 2012).

The yeast *Saccharomyces cerevisiae* is the preferred microorganism for ethanol fermentation due to its ability to grow in simple sugars such as disaccharides. However, it cannot ferment pentoses (Kumar et al. 2009). Natural strains of xylose-fermenting yeasts as *Pichia stipitis*, *Candida shehatae*, *Pachysolen tannophilus* and *Kluyveromyces marxianus* have been the most exhaustively investigated organisms and are the most efficient xylose fermenters (Olsson and Hahn-Hagerdal 1996; Laluce et al. 2012). More recently, yeast species such as *Scheffersomyces shehatae* (Antunes et al. 2013) and *Spathaspora arborariae* (Cadete

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et al. 2009), isolated from Brazilian biodiversity, appear to be prospective ethanol-producing microorganisms from pentoses. However, high yields of ethanol from pentose sugars are still a challenge in addition to the fact that yeasts also must tolerate the inhibitors released during the process of substrate hydrolysis (Chandel et al. 2011). In this context, the search for native yeasts that ferment hemicellulosic sugars and are able to withstand fermentation inhibitors is desirable.

Cadete et al. (2012) demonstrated the promise of using new D-xylose-fermenting yeast strains from the Brazilian Amazonian Forest for ethanol or xylitol production from sugarcane bagasse hemicellulosic hydrolysates. Among the new species assayed, *Spathaspora passalidarum* demonstrated the highest ethanol yields (0.31–0.37 g/g) and productivities (0.62–0.75 g/L h). Rao et al. (2008) isolated yeast strains producing ethanol from xylose from a variety of rotten fruits and tree barks. Members of the genera *Pichia*, *Candida*, *Kluyveromyces*, *Issatchenkia*, *Zygosaccharomyces*, among others, were able to assimilate xylose and produce 0.12–0.38 g of ethanol per g of xylose.

Meyerozyma (Pichia) guilliermondii is a yeast widely distributed in the environment and has been isolated from tree and insect exudates (Araujo et al. 1995; Sibirny 1996), soil, plants (Capriotti and Ranieri 1964), atmosphere, sea water, processed foods (Diriye et al. 1993), rotting wood (Cadete et al. 2012), and spoiled orange juice (Guo et al. 2012). Strains of *M. guilliermondii* have been shown to possess antifungal activities (Lima et al. 2012; Coda et al. 2013) and phosphate-solubilizing activity (Nakayan et al. 2013) and are reported to be good ethanol producers from xylose (Sreenath and Jeffries 2000; Rao et al. 2004; Matos et al. 2014).

In this context and considering that the efficient utilization of pentoses is crucial, this work aimed to evaluate the ability of a strain of *Meyerozyma guilliermondii* that was isolated from sugarcane juice to grow and ferment pentoses both in synthetic and bagasse hydrolysate media. The fermentation of both xylose and arabinose and the capability to withstand inhibitors are important characteristics of this strain. The effects of the detoxification and supplementation of the sugarcane bagasse hydrolysate on the alcohol and xylitol production of the yeast strain were also verified. This evaluation is a priority within the scope of integral use of hemicellulose-based substrates.

Materials and methods

Yeast isolation and identification

A strain of *M. guilliermondii* (CCT7783, strain deposited at Centro de Culturas Tropical—Fundação André Tosello, Campinas, São Paulo, Brasil) was isolated from sugarcane

juice and initially screened for pentose fermentation by gas production in a Durham tube with medium containing xylose and arabinose as the sole carbon source. The strain was identified by the amplification of D1/D2 domains of the large subunit of the rRNA gene. The procedures of isolation, preliminary fermentation and identification are described by Martini (2014). The culture was maintained on YPD (1 % yeast extract, 2 % glucose, 2 % peptone, 2 % agar; for broth, agar was not included) slants at 4 °C with regular transfers to new medium.

Growth assays on different carbon sources and initial pH values in synthetic medium

The inoculum was prepared by inoculating two loops of cells in 10 mL of YPD broth and incubating overnight at 30 °C under agitation at 160 rpm. Then, the biomass obtained was washed with saline solution (NaCl 0.85 %), centrifuged and diluted until an optical density of 0.5 at 600 nm (approximately 0.2–0.3 g/L biomass dry weight) was reached as an initial value. The growth medium consisted of 6.7 g/L Yeast Nitrogen Base with aminoacids and ammonium sulphate (Difco®) as well as glucose or arabinose or xylose at 20 g/L as a final concentration in 250-mL Erlenmeyer flasks with a 50-mL final volume and 10 % inoculum (v/v). The initial pH of the growth media was adjusted to 4.5 or 5.5 with 1 mol/L HCl. The flasks were incubated at 30 °C in a shaker at 150 rpm for 72 h. Samples were removed every 12 h for analysis.

Fermentation assays at different pH values in synthetic medium with xylose as the sole carbon source

The inoculum was prepared by inoculating two loops of cells in 10 mL of YPD broth and incubating overnight at 30 °C under agitation at 160 rpm. Then, the biomass obtained was washed with saline solution (NaCl 0.85 %), centrifuged and added to new YPD broth for a new round of growth. The procedures were repeated until a concentration of an optical density of 2.0 at 600 nm (approximately 1.0–1.5 g/L biomass dry weight) was achieved. The fermentation medium consisted of 5 g/L potassium dihydrogen phosphate, 1 g/L potassium chloride, 1.5 g/L ammonium chloride, 1 g/L magnesium sulphate heptahydrate, 6 g/L yeast extract and xylose as the sole carbon source at a concentration of 40 g/L in 500-mL Erlenmeyer flasks with a 200-mL final volume and 10 % inoculum (v/v). The initial pH of the fermentation media was adjusted to 4.5 or 5.5 with 1 mol/L HCl. The flasks were incubated at 30 °C in a shaker at 150 rpm for 120 h. Samples were removed every 24 h for analysis.

Fermentation assays in sugarcane bagasse hydrolysate

Experimental design

Fermentation assays were performed with sugarcane bagasse hydrolysate, either detoxified or without detoxification and supplemented with or without yeast extract, in a factorial design of 2^2 with two replications.

Hydrolysate preparation

Sugarcane bagasse was supplied by a local ethanol-producing unit (Usina Santa Lúcia, Araras, SP, Brazil). Hemicellulosic hydrolysate was prepared according to Carneiro (2011) with modifications. Sugarcane bagasse was initially milled and separated in sieves to obtain an average particle diameter of 0.59–0.84 mm. The bagasse particles were washed with distilled water and allowed to dry at 40 °C for 24 h. An amount of 50 g of dried bagasse was transferred to glass containers with sulphuric acid at a proportion of 100 mg of sulphuric acid/g dried bagasse in a ratio of 1:10 solid/liquid. The hydrolysis reaction was performed at 120 °C and 1 atm of pressure gauge for 50 min in an autoclave. Then, the hydrolysate was separated from the bagasse by vacuum-filtration and pressing, and the reducing sugars were determined in the hydrolysate. The hydrolysate had a pH 1.7 and averaged 16.5 g/L reducing sugars.

Detoxification, concentration and supplementation

A detoxification assay was performed as described in Alves et al. (1998) by first raising the pH to 7.0 with commercial calcium oxide and then decreasing it to pH 5.5 with sulphuric acid. Active charcoal (3 % w/v) was added, and incubation at 200 rpm and 30 °C for 1 h was performed. The precipitates resulting after each procedure were removed by vacuum filtration and separated by centrifugation at 10,000 rpm for 10 min. The hydrolysate was maintained at 4 °C until use. To obtain the concentration of 40 g/L reducing sugars, the hydrolysate was transferred to glass beakers without covering and maintained at 65 °C in a water bath. The concentration of reducing sugars was monitored periodically. To prepare the fermentation medium, the hydrolysate pH was adjusted to 5.5 with 10 mol/L NaOH, and the precipitated solids were separated by vacuum-filtration and centrifugation from the liquid.

The concentrated hydrolysate was supplemented (or not) with yeast extract at a proportion of 3 g/L (w/v) and then autoclaved at 120 °C for 15 min. For the hydrolysate without detoxification, the concentration step was carried out right after the hydrolysed bagasse was pressed and filtered.

Inoculum preparation and cultivation conditions

The inoculum was prepared by inoculating two loops of yeast cells in 10 mL of YPD broth and incubating overnight at 30 °C under agitation at 150 rpm. Then, the yeast cells were washed with saline solution (NaCl 0.85 %), centrifuged and added to new YPD broth for a new round of growth. The procedures were repeated until a concentration of ~1 g/L dried biomass (nearly $OD_{600\text{ nm}} = 2$) was achieved. The inoculated flasks (500-mL Erlenmeyer flasks with a 200-mL final volume of hydrolysate) were incubated at 30 °C in a shaker at 150 rpm for 144 h. Samples were removed every 24 h for analysis.

Analytical methods

Biomass (g/L) was determined by the conversion of absorbance values obtained at 600 nm in a *Bio-Mate*[®] spectrophotometer utilizing a standard curve absorbance versus dried biomass (cell mass dried at 105 °C until a constant weight was achieved). In the cell-free samples (centrifuged samples at 4000 rpm for 5 min), pH was determined with a digital pH-meter; reducing sugars were determined by the 3,5-dinitrosalicylic acid method (Miller 1959) using a standard curve of absorbance versus xylose concentration; and alcohol production was determined after distillation of the samples by measuring the alcohol concentration with a digital densimeter (Anton-Paar). After centrifugation of the bagasse hydrolysate samples, the supernatant was diluted and filtered using a Sep-Pack Cartridge C18 (Millipore) filter. Glucose, xylose, arabinose, xylitol and acetic acid were determined by HPLC (Agilent Technologies 1260 Infinity with a refraction index detector) using a Bio-Rad Aminex HPX-87H (300 × 7.8 mm) column at 45 °C with a sample injection of 20 µL, a mobile phase of 0.05 mol/L H₂SO₄ and a flow rate of 0.6 mL/min. Samples of the hydrolysate before detoxification and after detoxification were diluted and filtered in HSWP membranes (0.45 µm porosity) for the analysis of furanes (furfural and hydroxymethylfurfural) and lignin-derived compounds (vanillin, syringic acid, gallic acid, pyrocatechol, furoic acid, vanillic acid, paracumeric acid and ferulic acid) by HPLC (Agilent Technologies 1260 Infinity with a refraction index detector) using a Waters Spherisorb C18 5 µm ODS2 (4.6 × 100 mm) column at room temperature, acetonitrile/water eluent (1:8 with 1 % acetic acid), a flow rate of 0.8 mL/min, a sample injection of 20 µL and a UV detector at 276 nm.

Calculation of fermentative parameters

Ethanol, xylitol and biomass yields (g/g sugars) were calculated based on the ratio of the product concentration to the substrate consumed (reducing sugar concentration for

synthetic media and the sum of glucose, xylose and arabinose concentrations for hydrolysate media). Sugar consumption (%) was calculated as a percentage of sugar consumed in relation to the initial sugar concentration. Ethanol productivity (g/L h) was determined by the ratio of ethanol concentration to the fermentation time. Specific growth rate (h^{-1}) was calculated first by plotting 'ln biomass' versus 'time' in the exponential phase of the growth and then by considering the slope of this curve to be the specific growth rate.

Statistical analysis

Statistical analysis (ANOVA) was performed using Statistica version 6.0, and data were considered to be significantly different when $P < 0.05$.

Results

A previous study demonstrated that the strain of *M. guilliermondii* isolated here exhibited gas formation from xylose and arabinose in a Durham tube test (Martini 2014), and for this reason it was initially surveyed for its ability to grow in synthetic pentose-based media under different pH values. The yeast grew in xylose, arabinose and glucose at the same rate at the initial medium pH 5.5. At 4.5, the yeast grew slower in arabinose and for the other carbon sources there was no difference at different pH values. Higher sugar consumption was observed when glucose was used; however, there was no sugar exhaustion within 60 h of cultivation (Table 1). There were not any large variations in pH values during growth, regardless of the carbon source and initial pH.

When a higher xylose concentration (40 g/L) was used with a higher initial cell concentration, sugar was exhausted within 96 h of fermentation in the assay with pH 4.5. No difference was observed for biomass and alcohol yields in the media with pH 4.5 or 5.5. The growth rate was lower in this experiment compared to the previous one (Table 2).

For the sugarcane bagasse hydrolysates, the detoxification process resulted in decreased concentrations for most of the inhibitors present in the concentrated hydrolysates. There was also a loss in sugar concentrations, ranging from 7.8, 10.6 and 30.7 % for glucose, xylose and arabinose, respectively (Table 3).

An analysis of variance considering the main effects of detoxification, supplementation and time and also their interactions is shown in Table 4. For biomass, pH, residual glucose and arabinose, the effects of detoxification are dependent on supplementation (significant interaction). However, for residual reducing sugars, xylose, acetic acid, and the production of xylitol and ethanol, there was no significant interaction between detoxification and supplementation. For xylitol production, supplementation was significant whereas detoxification was not. For the others (residual reducing sugars, xylose, acetic acid and ethanol production), both detoxification and supplementation were significant individually.

Fermentation results with the bagasse hydrolysates are shown in Table 5 and Fig. 1. At the end of the fermentation time, a 350 % increase in biomass was obtained in detoxified hydrolysates whereas supplementation with 3 g/L yeast extract increased biomass production by approximately 40 % (Table 5). An increase in medium pH was noticed for all fermentations; the lowest residual reducing sugars were obtained in supplemented media (Table 5). The addition of yeast extract had a significant effect on xylose consumption because there was a residual concentration of 8.5–12.5 g/L xylose in the media at the end of the fermentation period in hydrolysates without supplementation. Arabinose was only consumed when glucose or xylose was not available anymore, which could be observed in detoxified hydrolysates with supplementation (Fig. 1). Otherwise, both ethanol and xylitol were also consumed after 144 h of fermentation, likely resulting in higher biomass production (Table 5).

Glucose was consumed faster by *M. guilliermondii* in the hydrolysates regardless of detoxification and supplementation with yeast extract. Within 48 h, the glucose concentration was close to zero. Acetic acid was detected

Table 1 Growth parameters of *M. guilliermondii* in synthetic medium with glucose, xylose or arabinose as the sole carbon source (20 g/L), at initial pH values of 4.5 and 5.5, 30 °C, 160 rpm

Carbon source	pH	Specific growth rate (μ , h^{-1}) ^a	Biomass yield (g/g sugars) ^a	Sugar consumption (%) ^a
Glucose	4.5	0.066	0.14	37.2
	5.5	0.078	0.08	58.8
Xylose	4.5	0.078	0.17	29.7
	5.5	0.071	0.14	32.3
Arabinose	4.5	0.053	0.19	24.9
	5.5	0.073	0.13	37.1

^a Values obtained in 60 h of cultivation were considered

Table 2 Growth and fermentation parameters of *M. guilliermondii* in synthetic medium with xylose as the sole carbon source (40 g/L), at initial pH values of 4.5 and 5.5, 30 °C, 160 rpm

pH	Specific growth rate (μ , h ⁻¹)	Biomass yield (g/g sugars) ^a	Alcohol yield (g/g sugars) ^a	Sugar consumption (%) ^a
4.5	0.043	0.14	0.02	98.1
5.5	0.044	0.15	0.04	90.4

^a Values obtained in 120 h of cultivation were considered

Table 3 Concentrations of inhibitors and sugars in the concentrated sugarcane bagasse hydrolysate before and after detoxification

Type of substance	Non-detoxified hydrolysate	Detoxified hydrolysate
Inhibitor (mg/L)		
5-Hydroxymethylfurfural	145.19	5.09
Furfural	6.52	11.45
Ferulic acid	96.71	0.01
Gallic acid	10.69	12.22
Pyrocatechol	28.46	0
Furoic acid	207.03	55.16
Vanillic acid	9.66	2.00
Syringic acid	38.84	0.53
Vanillin	43.89	0
Paracumeric acid	124.14	0.01
Sugar (g/L)		
Glucose	2.95	2.72
Xylose	28.92	25.86
Arabinose	2.51	1.74

Table 4 Analysis of variance of the effects of detoxification (Detox), supplementation (Suppl) with yeast extract (3 g/L) and time over the growth and fermentation parameters of *M. guilliermondii* in sugarcane bagasse hydrolysate

Source of variation	Mean Square (MS)								
	Biomass	pH	Reducing sugars	Xylose	Acetic acid	Glucose	Arabinose	Xylitol	Ethanol
Detoxification	774.67*	0.01 ^{ns}	388.88*	49.16*	18.08*	0.10*	1.48*	0.32 ^{ns}	2.93*
Supplementation	54.27*	0.60*	1279.88*	510.58*	1.50*	0.01 ^{ns}	0.88*	31.98*	8.40*
Time	163.94*	6.88*	807.40*	493.32*	15.15*	9.67*	1.45*	8.15*	3.00*
Detox*Suppl	28.93*	0.29*	5.04 ^{ns}	3.25 ^{ns}	0.01 ^{ns}	0.04*	0.24*	0.17 ^{ns}	0.15 ^{ns}
Detox*Time	70.08*	0.75*	9.07*	7.52*	1.13*	0.04*	0.38*	2.44*	1.23*
Suppl*Time	5.47*	0.19*	59.62*	44.46*	0.71*	0.02 ^{ns}	0.38*	4.83*	0.99*
Detox*Suppl*Time	3.45*	0.13*	8.14*	7.27*	0.59*	0.02 ^{ns}	0.32*	2.16*	1.76*
Error	0.19	0.02	1.92	1.05	0.10	0.07	0.04	0.45	0.05

ns non-significant

* Statistically significant at $P < 0.05$

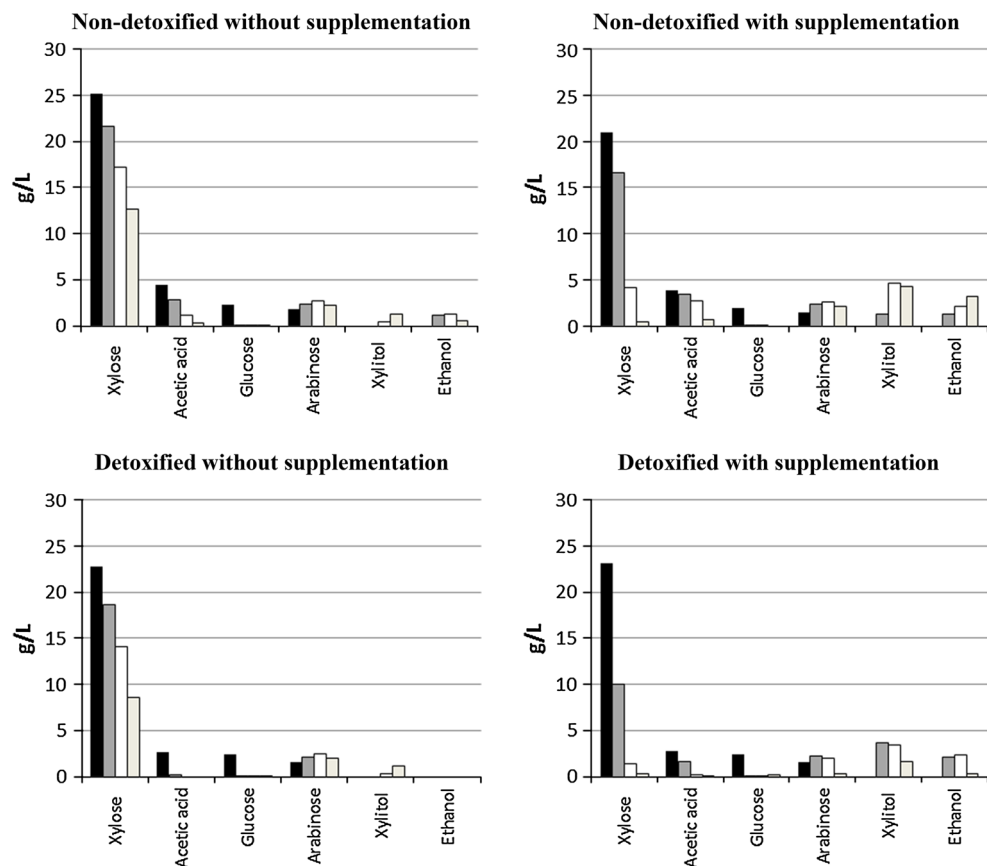
in higher amounts in non-detoxified hydrolysates, and it was consumed by the yeast. Ethanol and xylitol were produced more significantly in supplemented hydrolysates regardless of the detoxification (Fig. 1).

Fermentation parameters are depicted in Table 6. Supplementation had a greater impact on yields and

productivity than detoxification. Ethanol and xylitol yields and productivity are similar or higher in non-detoxified supplemented hydrolysate than in detoxified supplemented hydrolysate. Detoxification brought about greater biomass production, which was detrimental to alcohol or xylitol production.

Table 5 Effects of detoxification and supplementation with yeast extract (3 g/L) on biomass production, medium pH and reducing sugars (RS) in the fermentation of *M. guilliermondii* in sugarcane bagasse hydrolysates, pH 5.5, 30 °C, 160 rpm

Time (h)	Non-detoxified without supplementation			Non-detoxified with supplementation			Detoxified without supplementation			Detoxified with supplementation		
	Biomass (g/L)	pH	RS (g/L)	Biomass (g/L)	pH	RS (g/L)	Biomass (g/L)	pH	RS (g/L)	Biomass (g/L)	pH	RS (g/L)
0	0.91	5.44	41.2	0.84	5.45	36.4	1.10	5.40	37.9	1.08	5.40	38.2
24	0.95	6.07	35.8	1.60	5.84	33.9	4.39	7.45	30.4	3.44	6.48	27.5
48	3.04	7.38	32.6	2.73	6.83	26.7	5.58	7.79	29.7	9.68	7.50	18.5
72	3.31	7.95	29.8	3.74	7.38	19.5	8.55	7.74	23.5	12.86	7.85	11.3
96	3.91	8.18	25.6	4.23	7.42	11.6	10.11	7.60	17.0	14.17	7.50	6.8
120	4.09	8.27	25.3	5.09	7.91	7.4	13.24	7.43	17.0	18.17	7.67	4.5
144	4.44	8.31	22.9	6.09	8.32	6.5	19.63	7.27	16.4	27.06	7.85	2.4

Fig. 1 Effects of detoxification and supplementation with yeast extract (3 g/L) on the concentration of sugars (xylose, glucose and arabinose), acetic acid and products (xylitol and ethanol) in fermentations by *M. guilliermondii* in sugarcane bagasse hydrolysates. Legend black bar 0 h; gray bar 48 h; white bar 96 h; light gray bar 144 h

Discussion

Strains of *M. guilliermondii* isolated by Cadete et al. (2012) from Amazonian forest reserves did not exhibit xylose fermentation in a Durham tube test in contrast to the strain studied here, which was positive for xylose and arabinose fermentation in a Durham tube test. Similar result for pentose fermentation was found by Matos et al. (2014) for a particular strain of *M. guilliermondii*. There is no doubt

that the strain of *M. guilliermondii* isolated from sugarcane juice is able to assimilate xylose efficiently to convert into biomass, but efficient xylose fermentation was not obtained under the conditions utilized in synthetic medium. High sugar consumption and increasing biomass production over time may have resulted in the low alcohol yield.

The next step was to evaluate the yeast performance in bagasse hydrolysates, and for that purpose experiments were designed to verify the influence of detoxification and

Table 6 Fermentation parameters of *M. guilliermondii* in detoxified and non-detoxified hydrolysates, with and without yeast extract (YE), pH 5.5, 30 °C, 160 rpm

Parameter	Type of hydrolysate			
	Non-detoxified		Detoxified	
	Without YE	With YE	Without YE	With YE
Ethanol yield (g/g sugars)	0.13 b	0.14 b	0 a	0.10 b
Xylitol yield (g/g sugars)	0.04 a	0.19 b	0.07 a	0.14 b
Residual xylose concentration (g/L)	17.18 c	0.38 a	8.54 b	1.39 a
Fermentation time (h) ^a	96	144	144	96
Productivity (g ethanol/L h)	0.013 b	0.022 bc	0 a	0.024 c

Different letters in the lines mean statistical difference at $P < 0.05$

^a Lowest fermentation time in which the highest ethanol production was reached

supplementation with yeast extract on yeast performance in sugarcane bagasse hydrolysates. One of the main characteristics of this particular fermentation is the fact that hydrolysates are multiple-sugar substrates. Yeasts cultivated in a mix of sugars (hexoses and pentoses) may exhibit an inhibition or delay in xylose utilization when glucose is present (Gong et al. 1999). Concentrations above 20 g/L glucose repress xylose utilization even when yeast species with high affinities for pentoses are utilized, such as *P. stipitis* (Hähn-Hagerdal et al. 1991). *K. marxianus* and *Candida materiae* are better glucose-fermenters than xylose-fermenters, whereas *S. passalidarum* and *C. shehatae* exhibit higher ethanol production from xylose than glucose (Mouro 2012). The concentration of glucose in our hydrolysates was below 5 g/L, which may not be enough to cause the repression of xylose utilization. When utilizing hydrolysates from sugarcane straw and *P. stipitis*, glucose was completely consumed within 15 h whereas xylose was consumed from the start to the end of 110 h of fermentation, although at a slower rate in the presence of glucose (Moutta 2009).

Both five-carbon sugars (xylose and arabinose) are directly involved in pentose metabolism and are primarily responsible for the activation of xylose reductase and xylitol dehydrogenase in *P. tannophilus* and *Candida tenuis* (Bolen and Detroy 1985; Kern et al. 1997). In our experiments, the consumption of arabinose did not result in higher production of ethanol and xylitol. The assimilation pathway of arabinose in yeasts is quite similar to the xylose pathway (Shi et al. 2000); however, arabinose was consumed more slowly than xylose, which was also observed by Silva and Roberto (2001) in bagasse hydrolysate and in synthetic medium (Felipe et al. 1995).

Acetic acid was also consumed by *M. guilliermondii* in this work. Its concentration in hydrolysates is dependent on the biomass nature and the hydrolysis process, varying from 0.6 to 12 g/L. In our work, the concentration of acetic acid did not rise beyond 5 g/L. The microbial tolerance to this acid may vary among yeast species and with cultivation conditions (Helle et al. 2003). The yeast *Issatchenkia*

occidentalis was able to consume acetic acid from sugarcane bagasse hydrolysate (Gonçalves et al. 2013), and this characteristic of biological detoxification should be further evaluated in our strain.

A strain of *M. guilliermondii* isolated from the abdomen contents of termites exhibited high final cell viability and an increase in the medium pH (from 5.0 to 7.6) in sugarcane bagasse hydrolysate, resulting in neutralization of the hydrolysate. The fermentative efficiency corresponded to 18.6 % of the maximum theoretical yield (Matos et al. 2014). In our work, the best ethanol yield (0.13 g/g sugars) corresponded to 25.4 % fermentative efficiency.

In addition to ethanol, xylitol was also produced by the yeast strain employed. The bioconversion of xylose to xylitol is influenced by several factors, of which the aeration level is the most important (Parajó et al. 1998; Roberto et al. 1999). Under aerobic conditions, a deviation in microbial metabolism to cell production may occur with diminished xylitol production. Under oxygen-limited conditions, xylitol may be accumulated (Náhlík et al. 2003). In our experiments, the agitation level was the same for all four fermentation trials, consequently resulting in the same aeration level. The difference observed for xylitol production should thus be credited to nutritional supplementation with yeast extract.

We must consider that the best sugars-to-ethanol conversion yield (0.14 g/g) and xylitol yield (0.19 g/g) and productivity (0.022 g/L h) under the present experimental conditions are still low under the conditions utilized here. The best results were obtained in non-detoxified hydrolysate with supplementation. Strategies for detoxification and supplementation with yeast extract have been employed with better results for ethanol productivity by *P. stipitis* (0.13 g/L h, Canilha et al. 2010; 0.2 g/L h, Cadete et al. 2012) and *S. shehatae* (0.11–0.15 g/L h, Martiniano et al. 2013) in bagasse hydrolysate.

The results, specifically the ability to grow in non-detoxified hydrolysates, suggest good prospects for the use of *M. guilliermondii* in such a fermentation process because the

detoxification step causes the loss of sugar, and it is energy- and time-consuming. This result is interesting because many yeasts cannot withstand the presence of inhibitors released during the acid hydrolysis of hemicellulose.

It is imperative to evaluate other characteristics of this fermentation to obtain better results. In this sense, even considering the specificities of the process and of the substrates, we can learn a great deal from experience with 1st generation ethanol. The influence of initial cell concentration, for example, has not gained much attention yet. High cell densities are utilized in distilleries for ethanol produced from sugarcane musts; this strategy decreases the fermentation time and increases the process productivity (Amorim et al. 2011). In hydrolysates, lower cell densities have been utilized, such as 1.5–3.0 g/L with *P. stipitis* and *C. shehatae* (Sreenath and Jeffries 2000).

Aeration is crucial for the production of ethanol and by-products. The deviation of energy to xylitol production exerts effects on the production of ethanol, which is the main product, but the industrial importance of xylitol is quite considerable. It is a natural sweetener utilized as a sugar substitute and has clinical properties (Canettieri et al. 2002). The optimization of culture conditions may result in the production of ethanol or xylitol in higher titres by the yeast *M. guilliermondii*.

We conclude that supplementation with yeast extract at a concentration as low as 3 g/L exerted a remarkable effect on fermentation parameters, regardless of detoxification. It maybe that the addition of other supplements (peptone and or malt extract) or higher concentrations leads to higher yields, and in this case, detoxification could make the difference. Further investigation is required to verify these possibilities.

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