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Preparation of an affinity cryogel column for lysozyme purification Lizzy Ayra Alcântara Veríssim[oa](#page-1-0) , Fernanda Spagnol Paganot[ob](#page-1-0) , Paula Chequer Gouveia Mol[c](#page-1-1) , Rafael da Costa Ilhéu Fontan^{[b](#page-1-0)}, Valéria Paula Ro[d](#page-1-2)rigues Minim^a, and Luis Antonio Minim^a

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ABSTRACT

Affinity cryogels were synthesized using tris(hydroxymethyl)aminomethane (Tris) as ligand for specific interactions with the lysozyme (LYZ). The cryogel was produced by cryo-copolymerization at −12°C. A central composite rotational design $2²$ was used to optimize the immobilization procedure of the Tris on the cryogel. A maximum adsorption for LYZ (149.5 mg/g) was achieved when 376 mg/mL of Tris and 3.06 mol/L of sodium borohydride were used during the Tris immobilization. Chromatographic separation of LYZ from chicken egg white was done with a purity of 92.13%. Results showed that the affinity cryogel was a potential separation medium for LYZ purification.

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Introduction

Purification of biomolecules has increasingly aroused the interest of the researchers worldwide, given its potential for use in diverse fields such as the pharmaceuticals and foods. New techniques and materials have been developed, among them polymeric cryogels, which are considered the new generation of matrixes for chromatographic processes.[\[1](#page-9-0)–[6\]](#page-9-1)

Among the materials available for use in purification processes is the supermacroporous monolithic cryogel. By presenting a highly porous structure, with large pores, this cryogel presents high permeability and low flow resistance. This matrix is an alternative to the direct purification of biocompounds from viscous means and non-clarified media, reducing the number of steps in the purification process and helping main-tain the integrity of the compounds of interest.^{[[2](#page-9-2)[,4](#page-9-3),[5](#page-9-4)[,7](#page-9-5)]}

Despite the advantages presented by the cryogels, the large pores make the adsorption surface area smaller compared to a packaged fixed bed, which tends to lower its efficiency. Therefore, the study of cryogel surface modifications is a promising area and one that is developing rapidly.[\[1](#page-9-0)[,2](#page-9-2)[,5,](#page-9-4)[7](#page-9-5),[8](#page-9-6)] Modifications, whether chemical or physical, may be made aiming to increase the selectivity efficiency of the separation processes.[\[1](#page-9-0)[,5,](#page-9-4)[7](#page-9-5),[8](#page-9-6)] Some modifications already studied involve immobilizing derivatives of acrylic acid, $^{[9]}$ $^{[9]}$ $^{[9]}$ metals, $^{[2,8,10]}$ $^{[2,8,10]}$ $^{[2,8,10]}$ $^{[2,8,10]}$ $^{[2,8,10]}$ sulfo group, $^{[5,\bar{7}]}$ $^{[5,\bar{7}]}$ $^{[5,\bar{7}]}$ ami-noacids and proteins,^{[\[6\]](#page-9-1)} among others in the polymeric

matrix, increasing the retention capacity of the compounds.[[1](#page-9-0)[,2,](#page-9-2)[5](#page-9-4)[,7](#page-9-5)[,8](#page-9-6),[11](#page-10-2)[,12](#page-10-3)]

The lysozymes (EC 3.2.1.7) had bactericidal and bacteriostatic properties and are one of the few natural antimicrobial agents approved by regulatory agencies for use in foods.^{[\[13,](#page-10-4)[14](#page-10-5)]} In addition to chicken egg white (CEW), the lysozyme (LYZ) is found in insects and mammals, including tissues and secretions such as tears, saliva, and others. $[1,8,15]$ $[1,8,15]$ $[1,8,15]$ $[1,8,15]$ Since their properties are well known and have been studied by the scientific community, lysozymes are widely used as protein standards in developing new materials and separation processes.[[15](#page-10-6)]

Several lysozyme purification techniques have been proposed, such as the use of ultrafiltration, affinity chromatography, and ion exchange systems as well as membranes and batches. All are geared toward higher degrees of purity and lower processing costs.^{[[1,](#page-9-0)[3](#page-9-7),[8,](#page-9-6)[16](#page-10-7)-[18\]](#page-10-8)}

Affinity chromatography is an effective technique for biomolecule purification and has the advantages of specifically selecting the target solute and single step purification. This differs from other techniques such as ionic exchange chromatography or hydrophobic inter-action, precipitation, and ultrafiltration.^{[\[3,](#page-9-7)[8](#page-9-6)[,19\]](#page-10-9)}

Affinity chromatography for biomolecule purification on the industrial scale is not commonly used, however, mostly due to its high implementation cost. The classic ligands used in affinity columns, such as antibodies, metals, and pigments, have high costs.^{[[3](#page-9-7)[,8,](#page-9-6)[19](#page-10-9)]}

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Quan *et al*.^{[[20](#page-10-10)]} however reported the specific interaction between LYZ and the compound tris(hydroxymethyl) aminomethane (Tris). The authors showed that the force of this interaction is sufficient to retain the LYZ while also allowing the elution of this protein in moderate conditions and maintaining the native structure of the protein without loss of activity.^{[[3](#page-9-7)[,20\]](#page-10-10)}

In this study, an affinity cryogel was prepared containing tris(hydroxymethyl)aminomethane as the ligand group for lysozyme purification. Batch adsorption studies were done to optimize the adsorption capacity of the affinity cryogel for LYZ, and the morphological properties of the affinity cryogel were characterized. Chromatographic separation of lysozyme from chicken egg white was done using the affinity cryogel as column material in a liquid chromatography system.

Materials and methods

Materials

Lysozyme from chicken egg white (with purity greater than 90%), tris(hydroxymethyl)aminomethane (Tris) (C4H11NO3), hydrochloric acid (HCl), sodium hydroxide (NaOH), methanol, sodium borohydride (NaBH4), acetonitrile HPLC grade, trifluoroacetic acid, bovine serum albumin (BSA, 98%), N,N,N',N' - tetra-methylethylenediamine (TEMED, 99%), acrylamide (AAm, 99%), N,N′ - methylene-bis(acrylamide) (MBAAm, 99%), allylglycidyl ether (AGE, 99%), ammonium persulfate (APS, 98%), sodium phosphate, and sodium chloride were purchased from Sigma-Aldrich (St. Louis, MO, USA). All other chemicals used were of analytical grade. Ultrapure water (Milli-Q System, Millipore, Bedford, MA, USA) was used in all the experiments.

Cryogel preparation

The cryogel was prepared according to Yao et $al.^{[4]}$ $al.^{[4]}$ $al.^{[4]}$ Monomers of Aam (1.185 g) and BAam (0.3175 g) were mixed with deionized water. One mL of AGE was added to the monomer solution, and the final volume was completed to 25 mL using deionized water. The polymerization reaction was initiated by adding 100 μL of APS solution (27.5% w/v) and TEMED (23.8 μL) in an ice bath. The mixture was immediately poured into a C 10/20 glass column (GE Healthcare, Uppsala, Sweden). The column was sealed and immersed in an ethanol bath at −12°C for 24 h. Afterward, the column was thawed, washed with 1 L of deionized water, and then dried for 48 h at 60°C. Samples of dry cryogel were stored at room temperature until further experiments.

Immobilization of the Tris ligand group to the cryogel column

The affinity cryogel was prepared using Tris as a ligand group to assess the ability of the amino groups in the Tris molecule to bind covalently to epoxy groups pre-sent on the cryogel surface.^{[\[3,](#page-9-7)[20](#page-10-10)]}

Dry cryogel monoliths (approximately 0.6 g) were added to centrifuge tubes containing 50 mL of pure methanol for 6 h at room temperature. For Tris coupling, the cryogels were incubated in 50 mL of potassium phosphate buffer (0.0025 mol/L, pH 9.0) containing different concentrations (mg/mL) of Tris, as defined for each experimental condition [\(Table 1](#page-2-0)). Samples were kept at 60°C for 48 h. Fifty mL of freshly prepared sodium borohydride solution (at different molar concentrations, as defined in [Table 1\)](#page-2-0) in sodium carbonate buffer (0.2 mol/L, pH 9.2) were applied to the cryogels for 1 h in an ice bath to stabilize the covalent bonds formed between the Tris amino groups and the epoxy groups on the cryogel surface.^{[[19](#page-10-9)]} The cryogels were washed with distilled water, squeezed to remove excess water, and kept in 0.5 L of ultrapure water for about 24 h. The affinity cryogels were squeezed to remove excess water, dried for 48 h at 60° C, and stored at room temperature until the batch adsorption experiments. All procedures immobilizing the Tris ligand to the cryogel were done in batches.

Batch adsorption studies

Batch adsorption experiments were conducted in stirred tanks at 25°C for 24 h. Dried affinity cryogel pieces of approximately 0.02 g were incubated in 0.5 mL of sodium phosphate buffer (0.02 mol/L, pH 7.2) for 30 min to pre-equilibrate the adsorbents. Two point

Table 1. Experimental conditions of the design CCRD 2^2 with four central points and obtained results.

			Adsorption capacity	
Assay	Χ,	χ,	(mg/g dried affinity cryogel)	
1	-1 (300) ^a	-1 (2.22)	95.7	
2	$-1(300)$	$+1(3.63)$	113.2	
3	$+1(440)$	$-1(2.22)$	113.3	
4	$+1(440)$	$+1(3.63)$	104.1	
5	$-1.68(270)$	0(2.93)	83.2	
6	$+1.68(469)$	0(2.93)	109.6	
$\overline{7}$	0(370)	$-1.68(1.93)$	100.8	
8	0(370)	$+1.68(3.92)$	131.9	
9	0(370)	0(2.93)	153.8	
10	0(370)	0(2.93)	145.6	
11	0(370)	0(2.93)	149.9	
12	0(370)	0(2.93)	135.3	

^aNumbers in parenthesis represent uncoded experimental values.

five mL of pure LYZ solution (1 mg/mL) in sodium phosphate buffer were added to the tubes. The tubes were stirred for 24 h, and samples of the supernatant were collected. All experiments were done in triplicate.

To determine the adsorption capacity of the affinity cryogel for LYZ, the initial and final concentrations of LYZ were determined with the Bradford method.^{[[21](#page-10-11)]} The analytical curve was constructed using standard lysozyme solutions at concentrations ranging from 0.1 mg/mL to 1.0 mg/mL.

The amount of LYZ adsorbed was calculated by Eq. (1).

$$
q = \frac{(C_0 - C)S}{M} \tag{1}
$$

where q is the final concentration of lysozyme in the dried cryogel (mg/g); C_0 and C are the initial and the final lysozyme concentrations in the pure LYZ solution (mg/mL) ; *M* is dried cryogel weight (g); and *S* is the volume of the solution (mL).

Experimental design and statistical analyses

The factors that were considered to affect the immobilization of the Tris ligand group on the cryogel surface, which consequently affected the adsorption capacity of the affinity column for LYZ, were chosen based on the results of Quan et al.^{[[3](#page-9-7)[,20\]](#page-10-10)} Based on previous experiments, we chose to use the reducing agent N aBH₄ in place of the blocking agent Tris-HCl.

The adsorption capacity of the affinity cryogel for LYZ was optimized using response surface methodology (RSM). To evaluate the effect of the Tris concentration (X_1) and sodium borohydride molar concentration (X_2) on the response variable adsorption capacity of the affinity cryogel for LYZ, a Central Composite Rotatable Design (CCRD) 2^2 was applied with four replications at central points to estimate experimental error. For this design, the original (uncoded) and coded variables, as well as each level, are shown in [Table 1.](#page-2-0)

The experimental results obtained from the CCRD ([Table 1\)](#page-2-0) were analyzed by regression procedure (PROC GLM, SAS Institute Inc., v. 9.0, Cary, NC, USA) using the following second order polynomial equation (Eq. (2)):

$$
Y = \beta_0 + \sum \beta_i X_i + \sum \beta_{ii} X_i^2 + \sum \beta_{ij} X_i X_j + e
$$
\n(2)

where Y is the response variable (adsorption capacity, mg/g); β_0 is the model intercept; X_i and X_j are the levels of the independent variables; *e* is the error; and β_i , β_{ii} , and β_{ij} are the linear, quadratic, and interaction coefficients.

The adequacy of the model was determined by evaluating the lack of fit, coefficient of determination (R^2) , and Fisher's test (F-value) obtained from the analysis of variance (ANOVA). Student's t-test was performed for each estimate parameter. Parameters with less than 95% significance ($p > 0.05$) were pooled into the error term. Results associated with the RSM were used to visualize the effect of the factors on the adsorptive capacity and to maximize this response.

All statistical analyses were performed with the statistical package Statistical Analysis System® version 9.0 (SAS Institute Inc., Cary, NC, USA), licensed by the Federal University of Viçosa. The module used to construct the matrix with the experimental conditions was SAS 9.0/ ADX® (Interface for Design of Experiments). The contour plot was generated by the SigmaPlot software version 11.0 for Windows (Systat Software, Inc., Point Richmond, California, USA).

Effect of flow rate on LYZ adsorption from aqueous solution

After obtaining the best conditions for immobilizing Tris ligand, the effect of the flow rate (0.5, 1.0, 2.0, and 3.0 mL/min) of the pure LYZ aqueous solution on the LYZ absorbed by the affinity column was evaluated. The breakthrough behavior of LYZ in the affinity cryogel was performed at 25°C, using a C 10/20 column (GE Healthcare Uppsala, Sweden) on an ÄKTA Pure 25 M chromatographic system (GE Healthcare Bio-Sciences AB, Uppsala, Sweden). Columns were equilibrated by washing with five column volumes of sodium phosphate buffer (0.02 mol/L, pH 7.2). A lysozyme solution (1 mg/ ml in sodium phosphate buffer 0.02 mol/L at pH 7.2) was passed through the column, and the chromatography process was monitored by a UV spectrometer at 280 nm. The column was washed with five column volumes of equilibrium buffer. The elution procedure was performed by washing with ten column volumes of sodium phosphate buffer (0.02 mol/L, pH 7.2) containing NaCl (1.0 mol/L). The solution eluted from the column was collected in a fraction collector, and the LYZ content was determined by the Bradford method.^{[\[21](#page-10-11)]} The amount of LYZ adsorption per unit mass of the cryogel was calculated using the mass balance (Eq. (1)). All adsorption experiments were done in triplicate.

Purification of lysozyme from chicken egg white

Chicken egg white was manually separated from fresh eggs. The egg white was filtered through a sieve (15 cm diameter \times 1.0 mm mesh opening) in order to remove

the chalazae. One hundred ninety mL of filtered CEW was diluted with 380 mL of mili-Q water, and the pH was adjusted to 6.0 using HCl (2 mol/L). The diluted CEW was homogenized and centrifuged at 12000 $\times g$ for 10 min at 4°C. The supernatants were collected, and the following solutions were prepared: 5 mL of sodium phosphate buffer (1.0 mol/L, pH 7.2) was added to 250 mL of diluted egg white (dilution 1:2); 156 mL of sodium phosphate buffer (0.032 mol/L, pH 7.2) was added to 94 mL of diluted egg white (dilution 1:7); and 210 mL of sodium phosphate buffer (0.024 mol/L, pH 7.2) was added to 40 mL of diluted egg white (dilution 1:18). In all dilutions, the final concentration of sodium phosphate buffer was 0.02 mol/L. pH values were checked and adjusted to 7.2 as necessary using NaOH solution (2.0 mol/L). The solutions were centrifuged again at $12000 \times g$ for 15 min 4°C, and the supernatants were carefully separated from the precipitate using a pipette. The solutions were refrigerated until further use.

Chromatographic purification of lysozyme from the CEW solution was done at a constant flow of 0.5 mL/ min at room temperature. Purification assays were done with the ÄKTA Pure 25 M chromatographic system, as described in section "Effect of flow rate on LYZ adsorption from aqueous solution." The diluted egg white solutions were pumped through the affinity column until the breakthrough curves formed. Column effluents were collected for further analysis. The elution procedure was performed, and the solution eluted from the column was collected. LYZ content was determined by high performance liquid chromatography (HPLC).^{[\[22](#page-10-12)]} Total protein content was determined by the Bradford method.^{[\[21](#page-10-11)]} All chromatographic purification experiments were done in triplicate.

Quantification of lysozyme from chicken egg white Lysozyme quantification from the CEW solutions and eluted columns taken from the chromatographic purification experiments were done by HPLC using a liquid chromatograph (Shimadzu, Japan) at a wavelength of 220 nm. A reverse phase column (C18 Shim-pack VP-ODS, 250×4.6 mm, Shimadzu) was used for chromatographic separation, with the mobile phases composed of pure acetonitrile and 0.1% (v/v) of trifluoroacetic acid solution, at a flow rate of 0.5 mL/ min at 30°C. The samples were filtered through an acetate cellulose membrane (0.22 µm). A volume of 50 µL was injected directly into the chromatograph, and the proteins were eluted from the column using the gradient method.^{[\[22](#page-10-12)]} Total protein content was

determined as being the total area of the peaks obtained in each chromatogram.

To evaluate the efficiency of LYZ captured from the CEW by affinity cryogel, we determined the recovery (%), purity degree (%), and purification factor parameters.

The recovery (%) was calculated as the ratio between the LYZ mass recovered $(m_{LYZ,rec})$ in the sample eluted from the column and the LYZ mass in CEW dilution $(m_{LYZ,perc})$ that percolated through the affinity cryogel (Eq. (3)).

$$
Recovery = \frac{m_{LYZ,rec}}{m_{LYZ,perc}} \times 100
$$
 (3)

The degree of purity (Purity, %) was determined from the ratio between the LYZ mass recovered $(m_{LYZ,rec})$ and the total protein content recovered $(m_{PROT,rec})$ in the sample eluted from the column (Eq. (4)).

$$
Purity = \frac{m_{LYZ, rec}}{m_{PROT, rec}} \times 100
$$
 (4)

The purification factor (P_F) was determined from the ratio of the LYZ purity in the sample eluted from the column and the LYZ purity in the CEW solution (Eq. (5)).

$$
P_F = \frac{\left(\frac{m_{LYZ,rec}}{m_{PROT,rec}}\right)}{\left(\frac{m_{LYZ,CEW}}{m_{PROT,CEW}}\right)}
$$
(5)

where $m_{LYZ, \, \text{CEW}}$ is the LYZ mass in the CEW solution, and $m_{PROT,CEW}$ is the total protein content in the CEW solution.

The LYZ purity in the fractions collected from the chromatographic purification experiments was also assayed by Sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE), using a vertical gel electrophoresis system (E-C Apparatus Corporation, St. Petersburg, FL, USA). The acrylamide gel was prepared as a 15% separating gel in 1.5 M Tris–HCl (pH 8.8) and a 5% stacking gel in 1.0 M Tris–HCl (pH 6.8). All samples were treated with tris-HCl buffer containing SDS, bromophenol blue, glycerol, and β-mercaptoethanol and heated at 90°C for 10 min.^{[\[23](#page-10-13)]} Aliquots of 30 µL were subjected to a voltage of 100 V for 4 h and colored with Comassie blue.

Characterization of the affinity cryogel

Affinity cryogel porosity (\emptyset) was estimated by measuring the free water content and volume of the cryogel, according to Yao *et al.* $^{[24]}$ $^{[24]}$ $^{[24]}$ A sample of about 2.5 cm in length was cut from the middle of the monolithic cryogel and saturated with deionized water. The sample was then immersed in a graduated cylinder containing deionized water with a previously known volume (V_1) , with new volume (V_2) measured after immersion. The

$$
\emptyset = \frac{(m_w - m_c)}{\rho_w V_0} \tag{6}
$$

where ρ_w is the deionized water density. The cryogel was dried at 60°C in a BOD incubator until constant mass. The dry mass (m_d) was measured and used to calculate the swelling capacity $(S_{w/w})$ according to Eq. $(7)^{[25]}$ $(7)^{[25]}$ $(7)^{[25]}$.

$$
S_{w/w} = \frac{(m_w - m_d)}{m_d} \tag{7}
$$

The flow resistance provided by the affinity cryogel column was determined by Darcy's law, according to Eq. (8). The hydrostatic pressure drop through the column was measured at a different flow rate than the mobile phase $(0.83 \times 10^{-8} - 16.7 \times 10^{-8} \text{ m}^3/\text{s})$, using the ÄKTA Pure 25 M chromatographic system. Hydraulic permeability, K_w , was obtained by the angular coefficient with Eq. (8):

$$
\frac{\Delta P_w}{L} = -\frac{\mu_w}{K_w} .U
$$
 (8)

where K_w (m³/s) is the water flow rate through the column, μ_w is the water viscosity (Pa·s), L is the column length (m), U is the cross-section area (m²), and ΔP_{w} is the pressure drop through the column (Pa).

Residence time distribution (RTD) at various liquid superficial velocities (0.0001 to 0.002 m/s) was measured in a chromatographic system (ÄKTA Pure) using the pulse method. The mobile phase was composed of deionized water, and a pulse of 500 μL of acetone solution (1% v/v) was injected in the column, with the absorbance monitored at 280 nm. All analyses were done in triplicate. The axial dispersion coefficients of each flow rate were determined from the RTD curves. Residence time and variance were obtained from the curves, and axial dispersion coefficients were determined by numerical resolution (Eq. (9)).

$$
\frac{\sigma_t^2}{t_R^2} = 2\left(\frac{D_{ax}}{uL}\right) - 2\left(\frac{D_{ax}}{uL}\right)^2 \left[1 - exp\left(\frac{-uL}{D_{ax}}\right)\right] \tag{9}
$$

where σ^2 and t_R are the variance (s^2) and the residence time (s) of the RTD curve, D_{ax} is the axial dispersion coefficient (m²/s) at a given flow rate, L is the column length (m) , and u is the interstitial velocity (m/s) of the mobile phase through the column ($u = U_L/\psi$)). U_L is

the superficial velocity (m/s), and \emptyset is the cryogel porosity.

The theoretical plate number of the column (N) was calculated from the RTD results, and the values for the height equivalent for a theoretical plate (HETP) were obtained from the calculated column length. $[4]$ $[4]$

Affinity cryogel morphology was evaluated by scanning electron microscopy (SEM). The cryogel was dehydrated at 60°C for 48 h, and a small sample cut from the middle part of the dried cryogel was coated with gold/palladium (40/60). The cryogel structure was examined using a scanning electron microscope (LEO 1430 VP, Zeiss, Jena, Germany).

Results and discussion

Immobilization of Tris ligand group in the cryogel column

A CCRD $2²$ was applied to optimize the factors that affect the immobilization of Tris ligand group on the cryogel surface. Results are presented in [Table 1.](#page-2-0) The maximum adsorption capacity values for LYZ found in this work were greater than those found by Zhang et al.^{[[26](#page-10-16)]} (108.6 mg/g) with the system composed of tris(hydroxymethyl)aminomethane-modified magnetic microspheres. Therefore, these preliminary results indicate the suitability of this system for LYZ purification.

Experimental results were subjected to ANOVA, and the results (in terms of uncoded variables) are presented in [Table 2.](#page-6-0) It was shown that the factors Tris concentration (X_1) and sodium borohydride molar concentration (X_2) , as well as their quadratic effects $(X_1 * X_1$ and $X_2 * X_2$, significantly affected (p < 0.05) adsorption capacity. Factors that were not statistically significant ($p > 0.05$) were aggregated in the error term. A mathematical model (Eq. (10)), in terms of uncoded variables, was obtained by regression analyses, using only significant ($p < 0.05$) factors.

The coefficient of determination (R^2) was 0.92, and the lack of fit was non-significant ($p > 0.05$), indicating the suitability of the models.

$$
q = -914.25 + 4.018 * X_1 + 198.86 * X_2
$$

- 0.0053 * X₁ * X₁ - 32.41 * X₂ * X₂ (10)

where q is the adsorption capacity (mg/g) of the affinity cryogel for LYZ, $X₁$ is the concentration of Tris (mg/ mL), and X_2 is the molar concentration of sodium borohydride (mol/L).

Response surface methodology allowed the evaluation of the experimental conditions where the adsorption capacity of the affinity cryogel for LYZ was maximized. [Figure 1](#page-6-1) shows the contour plot graph of

Table 2. ANOVA performed on the results of adsorption capacity of the affinity cryogel.

Source	DF ^a	$\varsigma\varsigma^{\rm b}$	MS ^c	F-value	p-value
X_1		262.6	262.6	3.75	0.0940
X_{2}		343.2	343.2	4.90	0.0624
$X_1 * X_1$		4348	4347	62.10	0.0001
X_2 _* X_2		1660	1660	23.72	0.0018
Model	4	5745	1436	20.52	0.0006
Error	7	490	70.0		
Lack of fit	4	441	110	6.82	0.0734
Pure error	3	48.6	16.2		
Total	11	6234			

^aDF: degrees of freedom; ^bSS: sum of squares; ^cMS: mean of squares.

Figure 1. Contour plot of the combined effects of concentration of Tris(hydroxymethyl)aminomethane (mg/mL) and the molar concentration of sodium borohydride (mol/L) on the adsorption capacity of the cryogel.

the combined effect of concentration of Tris (mg/mL) and the molar concentration of sodium borohydride solution (mol/L) on the adsorption capacity (mg/g) of the affinity cryogel.

As shown in [Fig. 1,](#page-6-1) the Tris concentration and sodium borohydride molar concentration increased to 376 mg/mL and 3.06 mol/L, resulting in a higher adsorption capacity for LYZ.

According to Zhang et al.,^{[[26](#page-10-16)]} the chemical activity of the free epoxy groups present on the cryogel surface allows the easy attachment of the specific ligand groups, such as Tris. This attachment is facilitated by the fact that the ring of the epoxy group is pulled taut, resulting in the instability of these structures, which may be broken with relative ease. Moreover, the initial treatment of the cryogels with methanol, a weak nucleophillic, provided an opening in the cryogel epoxy group rings, $^{[27]}$ $^{[27]}$ $^{[27]}$ further facilitating the bond between the

amino groups $(NH₂)$ in the Tris molecule and the epoxy groups present on the cryogel surface.

Thus, the increase in the Tris concentration (up to 376 mg/mL) in the potassium phosphate buffer solution (0.0025 mol/L, pH 9.0) during the ligand immobilization step provided an increased in the adsorptive capacity of the cryogel, since more Tris groups were immobilized on the cryogel surface, increasing the number of reactive sites for lysozyme adsorption, by means of specific interactions between the three hydroxyl groups of the Tris molecule and the aminoacids Aspartic acid 52, Glutamic acid 35, and Alanine 107 of LYZ.^{[[20](#page-10-10)]}

The effect of the molar concentration of sodium borohydride on the adsorptive capacity of the cryogel for LYZ may be related to the fact that the residual epoxy groups, which did not react with Tris, may have been reduced to alcohol by means of borohydride action. As a result of this reaction, new hydroxyl groups may be available to interact with the lysozyme. Therefore, the increase in the molar concentration of borohydride to 3.06 mol/L, to immobilize the Tris groups to the cryogel surface, may have resulted in the formation of new hydroxyl groups from epoxy groups that did not bond to the Tris group and are free to undergo the hydrogenolysis reaction.^{[[28](#page-10-18)]}

Despite the specific interaction between the lysozyme and the multi-hydroxyl ligand Tris that occurs due to the hydrogen bonds among the amino acids Asp52, Glu35, and Ala107 of the lysozyme and triad of hydroxyls (OH) present in the structure of Tris, Cao et al.^{[\[29](#page-10-19)]} studied the potential for use of small molecules, such as Tris, serinol, and ethanolamine, as ligands for protein separation using a quartz crystal microbalance biosensor. They observed that the LYZ interacts with the hydroxyl groups of the evaluated ligands. Among the three multi-hydroxyl amine ligands studied, however, Tris was considered the best ligand for weak affinity separation of LYZ, since it presented the highest resolution values in the separation of protein mixtures containing myoglobin, cytochrome c (Cyt c), and LYZ.

The optimum conditions obtained from the adjusted model indicate that the adsorption capacity for LYZ is maximized at experimental conditions of 376 mg/mL of Tris and 3.06 mol/L of sodium borohydride. At these conditions, the predicted value for q is 149.50 mg/g of dried affinity cryogel.

Effect of flow rate on LYZ adsorption from aqueous solution

Experimental results on the amount of adsorbed lysozyme (mg/g) at different flow rates are presented in [Fig. 2.](#page-7-0)

Figure 2. Effect of flow rate on the adsorbed LYZ in affinity cryogel. Lysozyme concentration: 1.0 mg/mL; pH: 7.2, phosphate buffer 0.02 mol/L; at room temperature.

As shown in [Fig. 2,](#page-7-0) the increase of the flow rate from 0.5 to 3.0 mL/min resulted in a reduction of the quantity of LYZ adsorbed by the affinity cryogel from 40.88 to 16.78 mg/g. This same behavior was observed by Bereli et al.^{[\[30\]](#page-10-20)} and Türkmen and Denizli,^{[[1](#page-9-0)]} who studied the adsorption of lysozyme in cryogels.

This behavior may be explained by the shorter contact time between the LYZ and the affinity cryogel at higher flower rates. At a lower flow rate (0.5 mL/ min), the molecules of LYZ have a longer time to diffuse through the column pores and bond to the ligand groups, which result in a higher quantity of lysozyme adsorbed.^{[[1,](#page-9-0)[30\]](#page-10-20)}

Purification of lysozyme from chicken egg white

To demonstrate the feasibility of the affinity cryogel column on LYZ purification from a real sample, the CEW diluted solution was used as a lysozyme source. [Table 3](#page-7-1) shows the parameters obtained for LYZ purification process using CEW feed solutions at different dilution ratios. In all experiments, the standard deviation was less than 5%.

According to [Table 3](#page-7-1), it was shown that the quantity of LYZ adsorbed, the purity degree, the purification factor, and the recovery degree increased as more diluted egg white solutions were used. By using the more concentrated egg white solution, the high concentration of proteins in

the medium may have provided steric hindrance effects, blocking the access of the lysozyme to the adsorption sites, or possible effects of LYZ interaction with non-adsorbed proteins[[31](#page-10-21)[,32\]](#page-10-22) may have contributed to a lower value of LYZ adsorbed and recovered. In addition to this, in the most diluted CEW solutions, the proteins are spaced further apart, the effects of steric hindrance are reduced, and as a consequence higher values of LYZ adsorbed, recovery, degree of purity, and factor of purification are obtained.

The purity degree and the purification factor obtained for the most diluted egg white solution (1:18) reached values close to 92% purity, and one final sample was almost 10 times more pure than the initial feeding. The purity degree reached is close to that of other studies involving the purification of lysozyme from solutions of diluted egg white.^{[\[1,](#page-9-0)[6](#page-9-1)[,33](#page-10-23)]}

The CEW solutions and the eluted samples taken from the affinity column were analyzed by SDS-PAGE, as shown in [Fig. 3.](#page-8-0) In the diluted CEW solution (lines 2, 4, and 6), the three major proteins (conalbumin, ovalbumin, and lysozyme) were detected, whereas the samples eluted from the affinity column (lines 3, 5, and 7) presented only one strong protein band at around 14.3 kDa that corresponded to LYZ, indicating an elevated ligation capacity and selectivity of the affinity cryogel toward the lysozymes.

The chromatograms of the diluted CEW solution before the purification process and the eluted sample taken from the affinity cryogel column after the purification process are shown in [Fig. 4](#page-8-1).

As shown in [Fig. 4\(B](#page-8-1)), only LYZ was detected in the eluted sample, while LYZ and others proteins were present in the CEW feed solution (Fig. $4(A)$). Moreover, it may be observed that the LYZ was concentrated in the eluted sample [\(Fig. 4\(B\)](#page-8-1)). Therefore, the proposed affinity cryogel column may provide a selective and effective means of separation for single step chromatographic purification of lysozyme from diluted chicken egg white.

Affinity cryogel characterization

Hydraulic permeability is related to the resistance offered by the porous bed, and the higher the value of

Table 3. Experimental results obtained from chromatographic purification of LYZ from the CEW by Tris affinity column.

CEW dilution ratio	LYZ content (mg/mL) on Feed solution	LYZ content (mg/mL) on eluted solution	Adsorbed LYZ (mq/q)	Recovery (96)	Purity (%)	
1:2	.34	0.63	6.83	8.91	79.0	5.9
1:7	0.47	1.37	15.07	18.8	87.1	7.9
1:18	0.08	1.35	18.98	97.6	92.1	9.9

Figure 3. SDS-PAGE analysis of chromatographic isolation process of LYZ from CEW by affinity cryogel with one-step elution. M: molecular marker; Lane 1: pure LYZ (3 mg/mL); Lane 2: Feed solution of CEW at dilution 1:2; Lane 3: peak fraction from elution of feed solution of CEW at dilution 1:2; Lane 4: Feed solution of CEW at dilution 1:7; Lane 5: peak fraction from elution of feed solution of CEW at dilution 1:7; Lane 6: feed solution of CEW at dilution 1:18; Lane 7: peak fraction from elution of feed solution of CEW at dilution 1:18.

Figure 4. Chromatographic profile of lysozyme purified in affinity cryogel column. (A) Feed solution of CEW at dilution 1:18; Eluted sample of feed solution of CEW at dilution 1:18. Chromatographic peak 1 corresponds to LYZ (retention time = 47.744 min). All LYZ quantification procedures were done in a C18 column reverse phase (Shim-pack VP-ODS, Shimadzu).

this parameter, the lower the flow resistance. $[7,24]$ $[7,24]$ $[7,24]$ Hydraulic permeability was equal to 5.9×10^{-13} m² and was close to the values obtained by Yao et al .^{[[24](#page-10-14)]} and Carvalho et al.^{[\[34\]](#page-10-24)} for polyacrylamide cryogels.

The residence time distribution (RTD) was determined at different surface flow velocities in the mobile phase [\(Fig. 5\)](#page-9-8), with the widest peaks obtained at the lowest velocities.

The values of the axial dispersial coefficients (D_{ax}) were calculated, and the results are shown in [Fig. 6](#page-9-9). The D_{ax} values varied from 10⁻⁸ to 10⁻⁵ m²/s and are similar to the range of values obtained by Yao et al., $[4,24]$ $[4,24]$ $[4,24]$ Carvalho *et al.*^{[[34](#page-10-24)]}, and Machado *et al.*^{[\[5](#page-9-4)]} for supermacroporous cryogels, indicating that axial dispersion is weak in the affinity column.

Height values equivalent to a theoretical plate (HETP) of the RTD were calculated. These values were between 0.04 and 0.05 mm and were less than those obtained by other authors.^{[\[5](#page-9-4),[24](#page-10-14)[,34\]](#page-10-24)}

The internal structure of the affinity cryogel is presented in [Fig. 7.](#page-9-10) The pore structure of the affinity cryogel was uniform, interconnected, and with pore diameters varying from 10 to 80 μm. The produced cryogel monoliths presented a percentage of macropores (porosity, \varnothing) around 74.1% \pm 0.04 and swelling capacity $(S_{w/w})$ of 14.55 \pm 0.15 (kg/kg). These values were close to those found by Carvalho et al.^{[[34\]](#page-10-24)} for polyacrilamide cryogels.

Conclusions

A low-cost and highly selective affinity cryogel was developed for purifying LYZ from CEW. Tris ligand groups were attached to the free epoxy groups on the cryogel surface, resulting in binding sites available for specific interactions with the amino acids aspartic acid 52,

Figure 5. Residence time distribution curves at different mobile phase surface velocities (U_L) through the affinity cryogel column.

Figure 6. Axial dispersion coefficients (D_{ax}) at different mobile phase surface velocities (U_L) through the affinity cryogel column.

Figure 7. SEM micrograph of affinity cryogel containing the Tris ligand group.

glutamic acid 35, and Alanine 107 of lysozyme. The affinity cryogel showed desirable morphological and hydrodynamic properties as a highly porous structure, with high permeability and low coefficient of axial dispersion. The chromatographic separation of LYZ from CEW solution using the affinity cryogel column was carried out in a single step. The affinity cryogel column presented highly specific binding capacity for LYZ, since the LYZ purified from CEW had purity above 78% and 97.0% recovery. The purification strategy using inexpensive ligand groups such as Tris makes it feasible to produce LYZ preparations from CEW by affinity chromatography.

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