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Research paper

Effect of *in situ* modification of bacterial cellulose with carboxymethylcellulose on its nano/microstructure and methotrexate release properties



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ABSTRACT

Bacterial cellulose/carboxymethylcelullose (BC/CMC) biocomposites with different DS-CMC (DS from 0.7 to 1.2) were developed in order to evaluate their impact as a drug delivery system. Biocomposites were loaded with methotrexate (MTX) as an alternative for the topical treatment of psoriasis. Scanning electron microscopy and atomic force microscopy showed that the CMC coated the cellulose nanofibers, leading to the decrease of the elastic modulus as the DS of CMC increased. BC/CMC0.9 exhibited the lower liquid uptake (up to 11 times lower), suggesting that the more linear structure of the intermediate substitute CMC grade (0.9) was able to interact more strongly with BC, resulting in a denser structure. All samples showed a typical burst release effect in the first 15 min of test, however the BC/CMC0.9 biocomposite promoted a slight lowering of MTX release rates, suggesting that the DS of CMC can be considered the key factor to modulate the BC properties.

1. Introduction

The search for new biomaterials from green alternatives having specific properties has been the focus of many researchers worldwide, since they can be successfully explored for health purposes. In last decades, biomaterials have been intensively used for tissue engineering in order to replace or regenerate damaged tissues and their functions (Ribeiro, Sencadas, Correia, & Lanceros-Méndez, 2015; Schenck et al., 2014). Moreover, they are commonly used in the pharmaceutical field to design new controlled drug delivery systems (CDDS), which promote the temporal and/or spatial control of drug release rates (Goonoo, Jeetah, Luximon-Bhaw, & Jhurry, 2015; Kanamala, Wilson, Yang, Palmer, & Wu, 2016; Liu, Zhan, Wan, Wang, & Wang, 2015).

Unlike conventional dosage forms that release the drug immediately after administration (immediate-release), the CDDS modifies the time and/or release rates, keeping the plasma drug concentration within the therapeutic window, *i.e.*, above the minimal effective concentration and below the minimal toxic concentration. All these features of CDDS

contribute greatly to minimize fluctuations in the plasma drug concentration, promoting a more effective pharmacological therapy with reduced side effects (Sinha & Kumria, 2003; Souto-Maior, Reis, Pedreiro, & Cavalcanti, 2008).

Among several biopolymers of interest, cellulose is the most abundant and inexhaustible natural polymer on earth, and has numerous applications in different areas of technology. It is synthesized by some species of plants, fungi, marine animals (tunicates), mosses and bacteria. In particular, BC is synthesized by different species of bacteria, especially gram-negative bacteria, including *Gluconacetobacter* (originally *Acetobacter*), *Agrobacterium, Aerobacter, Achromobacter, Azotobacter*, *Rhizobium* and *Salmonella* (Chawla, Bajaj, Shrikant, Survas, & Singhal, 2008; Shoda & Sugano, 2005), and presents chemical purity, high surface area and Young's modulus, thermal stability and porosity. In addition, its well-organized 3D network of fibers contributes to the development of temporary skin substitutes, wound dressings and antimicrobial artificial blood vessels (Andrade et al., 2013; Fu et al., 2012). In pharmaceutical field, this material has been used as

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Scheme 1. Schematic illustration of the BC/CMC

biocomposites preparation for topical release of



to increase of microfibrils size measuring 3–7 nm wide. The authors assume the increase of DS prevents the aggregation of the microfibrils

the surface of the microfibrils through hydrogen bonding.

into a normal ribbon assembly, probably by the adsorption of CMC onto

MTX.

emulsifier, dispersing agent, gelling agent (Donini et al., 2010), and successfully exploited in the design of CDDS (Almeida et al., 2014; Silva et al., 2014; Trovatti et al., 2012). The tailoring of BC properties, such as fibrils size, surface area and crystallinity, by *in situ* or *ex situ* modification of BC culture medium with different additives and concentrations has been evidenced, and now compiled into an important review article written by Stumpf, Yang, Zhang, and Cao (2016).

In this context, CMC can be introduced into BC culture medium and change its viscosity, interfering with the production rates and the overall properties of biocellulose, as early related by some researchers (Cheng, Jefrrey, & Demirci, 2009; Ma, Zhao, Ji, Zeng, & Li, 2014). Briefly, CMC is a water soluble cellulose derivative obtained by etherification of hydroxyl groups present in the cellulose molecule (Credou & Berthelot, 2014). The physicochemical properties of CMC and its ability to interact with other substances depends on the DS, defined as the average number of carboxymethyl groups per monomeric unit, usually found in the range of 0.7 and 1.2 (Li et al., 2017).

Previous studies have demonstrated the effects of CMC addition on the BC structure formation. In situ modification of BC was carried out by Chen, Chen, Huang, and Lin (2011) in order to overcome the low BC rehydration capacity due to its high crystallinity. The main findings revealed that CMC led to the formation of a denser structure, but showing reduced mechanical strength and crystallinity. The authors believe that CMC adheres to the BC microfibrils in a discontinuous mode and interferes with the their aggregation, besides preventing the subsequent formation and crystallization of the BC ribbons. This behavior is responsible for the disorganized regions appearance which are able to improve the rehydration ratio of BC. Huang, Chen, Lin, Hsu, and Chen (2010) reported data similar to the previous ones, but an increase in bundle widths, followed by the decrease of network voids was verified. According to these authors, the mechanism by which CMC interferes with BC production is steric hindrance, which alters the formation of hydrogen bonds between microfibrils.

Another study focused on assessing the influence of CMC addition on BC production in a biofilm reactor for paper production (Cheng, Catchmark, & Demirci, 2011). The surprising results revealed that the BC production was 1.7-fold enhanced when 1.5% of CMC was applied as a result of the crystallinity and crystal size reduction, which are considered the limiting step in cellulose synthesis. Besides, it was noticed that in specific concentrations and conditions, CMC is able to change the produced BC from mat to pellets. Finally, Hirai, Tsuji, Yamamoto, and Horii (1998) examined the effect of different DS-CMC on the typical microfibrils ribbon assembly. When 0.1% CMC with DP 80 and DS 0.57 was applied, it was verified a greater effectiveness in the production of smaller microfibrils and narrower distribution of microfibril sizes. Furthermore, the raise of CMC concentration up to 1.0% led

Despite the relevance of CMC in this area of research, few studies have addressed the influence of adding different DS-CMC in culture media for BC production (Hirai et al., 1998; Yamamoto et al., 1996), but no other assessed its impact on the BC performance as a drug delivery matrix. We hypothesize that CMC should interfere with the production of cellulose nanofibers in different rates according to its DS, either in the crosslinking density or overall network porosity, leading to the obtainment of nanostructured biocomposites with modulated properties, mainly the water uptake, mechanical and release properties. Therefore, in order to better understand the interactions between BC and CMC, BC/CMC biocomposites with different DS were prepared in this work by in situ modification of a static culture medium using Gluconacetobacter bacteria. MTX, a poorly water soluble-drug traditionally used in the treatment of cancer, inflammatory and autoimmune diseases (Wang et al., 2016) was incorporated to the BC/CMC membranes in order to optimize the topical treatment of psoriasis, an autoimmune disorder of skin characterized by hiperkeratosis and inflammation (Boakye et al., 2017), as shown in Scheme 1.

2. Materials and methods

2.1. Materials

Anhydrous D-glucopyranose and ethanol, citric acid, KH_2PO_4 , Na_2HPO_4 , $MgSO_4$ ·7H₂O, all P.A. grade were purchased from Synth^{*}. Bacteriologic peptone, agar and yeast extract were purchased from Merck. Sodium CMC with different degree of substitution (Theoretical = 0.7, 0.9 and 1.2; Experimental = 0.77, 0.88 and 1.09 and average degree of polymerization between 1400 and 1500, information determined from ASTM 1439-03) was purchased from Acros Organics. MTX was provided by Flagron Pharmaceutical (Sao Paulo, Brazil).

2.2. Methods

2.2.1. Pre-inoculum

Gluconacetobacter xylinus (ATCC 23769) was maintained in Hestrin and Schramm (HS) solid culture medium at 4–8 °C. One single colony from the solid medium was used to inoculated into 50 mL of modified HS liquid medium, composed of 50 g/L of glucose, 4 g/L of yeast extract, 0.73 g/L of MgSO₄·7H₂0, 2 g/L of KH₂PO₄, 20 g/L of ethanol and distilled water (1 L). The set was incubated at 28 °C for 24 h in static



Fig. 1. FTIR spectra of (a) neat CMC DS 0.9, (b) neat BC membrane, (c) BC/CMC 0.7, (d) BC/CMC 0.9 and (e) BC/CMC 1.2.



Fig. 2. X-ray diffraction of (a) neat BC membrane, (b) BC/CMC 0.7, (c) BC/CMC 0.9 and (d) BC/CMC 1.2.

condition.

2.2.2. Biosynthesis of neat BC membrane and BC/CMC biocomposites

BC membranes were produced by cultivating *Gluconacetobacter xylinus* for three days at 28 °C, under static conditions, in 500 mL Erlenmeyer flasks containing 90 mL of HS medium and 10 mL of preinoculum. BC/CMC biocomposites were prepared analogous, but with the addition of 1% of CMC (DS 0.7, 0.9 or 1.2) in relation to the glucose mass. Subsequently, BC membranes and BC/CMC biocomposites were purified by treating them with 0.1 mol/L NaOH solution at 80 °C for 30 min. Finally, membranes were washed with purified water several times until neutral pH.

Samples were labeled according to the DS of CMC added to the HS culture medium, as follows: BC/CMC0.7, BC/CMC0.9 and BC/CMC1.2.

2.2.3. MTX-loading

The samples were loaded with MTX by immersing BC membrane and BC/CMC biocomposites in 4 mL MTX solution (25 mg/mL). Next, MTX-samples were dried in an oven with forced air circulation at room temperature until constant weight. For MTX loading determination, a known mass of samples was kept into ethanol/100 mM aqueous NaOH solution (1/2, v/v) under mild magnetic stirring for 8 h, followed by centrifugation at 5000 rpm for 10 min. MTX concentration in the supernatant was quantified in a spectrophotometer (Hewlett Packard-Kayak XA) by measuring the absorbance at 303 nm from a standard calibration curve (Wang & Yan, 2017).

2.2.4. Fourier transform infrared spectroscopy (FTIR)

The freeze-dried samples were analyzed by FTIR performed in a Nicolet Nexus Spectra equipped with a Golden Gate single reflection diamond ATR accessory. The spectra were collected over the range of 4000–600 cm⁻¹ with accumulation of 32 scans, resolution of 2 cm^{-1} and interval of 0.5 cm⁻¹.

2.2.5. X-ray diffraction (XRD)

XRD patterns of samples were acquired on a Shimadzu XDR6000 diffractometer with Cu-K α radiation ($\lambda = 1.5406$ Å), 20 in the range between 10°–30° and a scan rate of 2° min⁻¹. Crystallinity index (CrI) of the samples was calculated according to Segal method (Segal, Creely, Martin, & Conrad, 1959) (Eq. (1)), as follows:

$$CrI = \left(\frac{I_{002} - I_{am}}{I_{002}}\right) \times 100 \tag{1}$$

where I_{002} is the maximum intensity (in arbitrary units) of the 002 lattice diffraction and I_{am} is the intensity of diffraction in the same units at 22.76° (2 θ).

2.2.6. TG/DTG

Thermogravimetric analyses of freeze-dried samples were performed using of TA SDT 2960 (TA Instruments, USA). All samples (about 7 mg) were heated in alumina pans from 25 °C to 600 °C temperature range under nitrogen atmosphere (flow rate of 100 mL min⁻¹), at a heating rate of 10 °C min⁻¹.

2.2.7. Field emission gum scanning electron microscopy (FEG-SEM)

The microstructure of air-dried samples (30 $^{\circ}$ C for 48 h) was characterized by FEG-SEM on a JEOL microscope (model JSM-7000F). The samples were attached to slab surfaces with double sided adhesive tape and then coated with a layer of carbon. All samples were examined using an accelerating voltage of 2 kV.

2.2.8. PeakForce quantitative NanoMechanics atomic force microscopy (PeakForce QNM-AFM)

PeakForce QNM-AFM was used to study nanomechanical properties of air-dried samples (30 °C for 48 h) using Dimension Icon microscope from Bruker. Measurements were carried out in PeakForce mode under ambient conditions. A silicon tip with nominal radius of 10 nm, cantilever length of 125 μ m, and resonance frequency of 150 kHz was used. The measurements were performed with a calibrated optical sensitivity. The exact spring constant of the tip was calculated using the Thermal Tune option and a defined tip radius was adjusted using PS as standard.



Fig. 3. TGA curves: (a) neat BC membrane, (b) BC/CMC 0.7, (c) BC/CMC 0.9 and (d) BC/CMC 1.2.

2.2.9. Liquid uptake test

The profile of liquid uptake of samples was evaluated on an Enslin's device according to Meneguin, Cury, and Evangelista (2014) and Voigt (2000). Pieces of samples (around 1 cm²) were accurately weighed and carefully placed on the sintered glass filter of funnel. The changes on volume of 0.1 mol/L phosphate buffered saline solution (pH 7.4) were evaluated at 2, 7, 17, 27, 42, 57, 82, 120 min. Results were expressed as medium absorbed (%) in relation to initial mass of sample and the tests were carried out in triplicate. The liquid uptake data were fitted with Korsmeyer-Peppas, Higuchi and Weibull mathematical model with the aid of Sigma Plot 10.0 software.

2.3. In vitro MTX release

Dissolution tests of MTX-loaded samples were performed on a Hanson Research dissolution station (New Hanson SR-8 Plus), equipped with a paddle over the disk apparatus (USP V) (USP 29, 2006), satisfying the sink conditions. The samples containing 100 mg of MTX were carefully fixed on the transdermal patch holder and placed in the bottom of vessels containing 900 mL of 0.1 mol/L phosphate buffer (pH 7.4), stirred at 50 rpm, at 37 \pm 0.4 °C, for 180 min. Aliquots of 2 mL were withdrawn in predetermined times and replaced by fresh medium at the same temperature. Samples were filtered through 0.45 µm nylon filter prior to analysis. The MTX release was quantified by measuring the absorbance at 303 nm. Dissolution studies were performed in triplicate.

3. Results and discussion

3.1. FTIR

FTIR spectrum of CMC, biosynthesized neat BC membrane and BC/ CMC biocomposites are shown in Fig. 1. The FTIR spectrum of CMC (Fig. 1a) shows bands at 3300 cm⁻¹attributed to the O–H stretching region, at ~1587 cm⁻¹ assigned to stretching of the carboxyl group, -CH₂ scissoring at (1414 cm⁻¹) and OH stretching in-plane at 1318 cm⁻¹ (Chai & Isa, 2013). The band at 1020 cm⁻¹ corresponds to carboxymethyl ether group stretching (Hashem, Sharaf, El-Hady, & Hebeish, 2013; Juncu, Stoica-Guzun, Stroescu, Isopencu, & Jinga, 2016; Li et al., 2009).

The typical bands observed for the BC membrane (Fig. 1b) can be attributed to O–H stretching vibration of cellulose type I (3340 cm^{-1}) (Moharram & Mahmoud, 2008), C–H stretching of the CH₂ and CH₃ groups (2898 cm^{-1}) (Oh et al., 2005) and H–O–H bending of adsorbed water (1650 cm^{-1}) (Barud et al., 2008). According to Meneguin et al. (2017), other bands in the range of ($1200-900 \text{ cm}^{-1}$) are related to C–O and C–C vibration bonds of glycosidic bonds and pyranoid rings.

In general, the same bands have been seen for neat BC membranes and BC/CMC biocomposites, indicating that the cellulose derivative addition did not promote changes in the chemical structure of biocomposites, so that the biocomposites spectra represent the sum of the characteristic bands of each isolated polymer.

3.2. XRD

XRD patterns of neat BC membrane and all BC/CMC biocomposites



Fig. 4. FEG-SEM micrographs taken at the same magnification (bar - 1 µm) of (a) neat BC membranes and BC/CMC biocomposites (b) BC/CMC0.7 (c) BC/CMC0.9 and (d) BC/CMC 1.2.

are depicted in Fig. 2. BC membrane (Fig. 2a) exhibited broad peaks at 14.8and 22.5° (2θ) related to the (110) and (200) planes, respectively (Lima et al., 2015), which are assigned to the interplanar spacing of type 1 native cellulose (Kim, Kim, Wee, Park, & Ryu, 2006).

The BC/CMC biocomposites diffractograms showed no significant changes in relation to neat BC membrane, indicating that the *in situ* modification of the culture medium using soluble cellulose derivative did not alter the crystallinity pattern of BC matrix.

Concerning CrI, which expresses the relative degree of crystallinity (Segal et al., 1959), it was observed a slight decrease for biocomposites in relation to neat BC membrane (89.2% against 88.5, 88.5 and 88.1% for BC/CMC0.7, BC/CMC0.9 and BC/CMC1.2, respectively). This behavior can be attributed to the viscosity increase of the CMC-mediated culture medium, as well as to the interaction of CMC with the cellulosic nanofibers during the crystallization process, resulting in lower crystallinity of the polymer (Cheng et al., 2011).

3.3. TG/DTG

In Fig. 3, TG/DTG curves for neat BC membrane and BC/CMC bicomposites are demonstrated. All samples showed very similar behavior with two main events of mass loss. The first one (about 8%) occurred in a temperature range between 25 and 200 °C, related to water desorption due to heating process. The second and main degradation stage (67–75%) begins at 250 °C, with maximum decomposition (t_{peak}) at 355, 350, 365 and 326 °C for neat BC membrane, BC/CMC 0.7, BC/CMC 0.9 and BC/CMC 1.2, respectively. This event is attributed to the depolymerization and decomposition of dehydrocellulose into gases (Barud et al., 2007).

3.4. FEG-SEM

Fig. 4 shows FEG-SEM micrographs of neat BC membrane and BC/ CMC biocomposites. The surface of all samples shows the characteristic three-dimensional network of cellulose interpenetrating nanofibers forming a highly porous system, which is responsible for the excellent mechanical properties seen in this biopolymer, as well as the high water absorption capacity and liquid retention.

Although the crosslinking density of the cellulosic network has become denser in the BC/CMC biocomposites, they did not exhibit a notable change in the nanofibers morphology in terms of length and thickness when compared to neat BC membranes. However, CMC was able to modify the surface of the biocomposites, since they presented on their surface specific points that possibly represent the CMC coating the nanofibers, as can be seen mainly in Fig. 4b and d. Moreover, it can be observed that the CMC incorporation into BC nanofibers led to the reduction of the biocomposites porosity, as also observed by Ma et al. (2014), as a simple result of CMC free diffusion in the BC membrane.

3.5. PeakForce (QNM-AFM)

Atomic force microscopy in PeakForce mode was used to determine quantitative nanomechanical properties (QNM) of neat BC membranes and BC/CMC biocomposites at the nanoscale level (Fig. 5). AFM height images of the samples showed typical interconnected nanofibers network characterized for BC. Similarly as observed by FEG-SEM results discussed above, the average size of the nanofibers did not change considerably with increase of CMC DS in BC/CMC biocomposites. However, from comparison of the AFM height images, one can clearly observed presence of other material uniformly dispersed on the



Fig. 5. PeakForce QNM images (3 µm × 3 µm) of height (I), modulus (II) and typical modulus profile (III) of (a) neat BC membrane, (b) BC/CMC0.7, (c) BC/CMC0.9 and (d) BC/CMC 1.2. Typical profiles of each sample correspond to elastic modulus.



Fig. 6. Liquid uptake profile of neat BC membrane and BC/CMC biocomposites evaluated in 0.1 mol/L phosphate buffer (pH 7.4) for 120 min, expressed in percentage (%).

Table 1

Values of correlation coefficients (r^2) of liquid uptake data for different mathematical models (Higuchi, Korsmeyer-Peppas and Weibull) in phosphate buffer (pH 7.4).

Samples	Korsmeyer-Peppas	Weibull	Higuchi
Neat BC	0.9717	0.8487	0.7863
BC-CMC0.7	0.9609	0.9225	0.7158
BC-CMC0.9	0.9692	0.7892	0.8660
BC-CMC1.2	0.9768	0.8854	0.9584

Table 2

K and n values obtained from liquid uptake data in phosphate buffer (pH 7.4) for 120 min.

Sample	$K (\% \min^{-n})$	n
Neat BC	173.54	0.2106
BC-CMC0.7	387.21	0.2084
BC-CMC0.9	23.67	0.2503
BC-CMC1.2	76.06	0.4067



Fig. 7. In vitro MTX release profiles neat BC membrane and BC/CMC biocomposites in phosphate buffer (pH 7.4).

analyzed surface of the BC/CMC biocomposites, which covered the nanofibers. Taken into account that the surface covered by this material increased with increase the DS of CMC one can concluded that this material correspond to CMC homogeneously spread on the BC membranes. Independently on the quantity of the CMC phase, regular globular morphology is detected for these areas on the surface of the investigated membranes. The average size of this structure is $80 \pm 10 \text{ nm}$ in diameter.

The AFM elastic modulus images of neat BC membrane indicated the elastic modulus around 0.9 GPa. In this case, similar elastic modulus is uniformly distributed on the whole analyzed surface. Addition of CMC into BC/CMC biocomposites provoked significant changes in local nanomechanical properties. The average modulus corresponds to $3 \,\mu\text{m} \times 3 \,\mu\text{m}$ scanned area decrease with increasing of DS of CMC in BC/CMC biocomposites being average elastic modulus equal to 800 MPa, 700 MPa and 500 MPa for BC/CMC 0.7, BC/CMC 0.9 and BC/CMC 1.2, respectively.

The decrease of the average elastic modulus is strongly related to low elastic modulus of the CMC phase, which can be clearly seen comparing the profiles corresponding to elastic modulus of each analyzed membranes. The BC nanofibers covered by CMC showed local elastic modulus equal to 300 MPa for BC/CMC 0.7 and 200 MPa for BC/ CMC 0.9 and BC/CMC 1.2. Moreover, the local elastic modulus corresponds to BC phase in BC/CMC bionanocomposites decrease slightly with increase DS of CMC (compare profiles corresponding to the modulus of each investigated membrane) being ~ 0.7 GPa for BC/CMC 0.7 and BC/CMC 0.9 and 0.6 GPa for BC/CMC 1.2. Mechanical properties at the nanoscale depended strongly on the DS of CMC in analyzed biocomposites. As the elastic modulus always decreases with the increase of DS-CMC, both factors should contribute to this behavior, namely the inherent low modulus of the CMC, as well as the increase of the substituent groups in the glycopyranose molecule that may be responsible for decreasing the inter/intra-chains interactions of the cellulose by hydrogen bonds.

3.6. Liquid uptake test

The study of liquid uptake capacity is a simple, but valuable characterization tool that provides important insights about the basic properties of polymeric systems, which definitively influence their final properties, such as mechanical and drug release properties. In addition to the high liquid uptake rates (e.g., water) are a strong indicative of the preferably hydrophilic character of the system, they can make inferences on the entanglement degree of structures and the interactions occurring between polymeric chains and solvent (Bouklas & Huang, 2012). Thus, these results have a deep importance on the release kinetics of CDDS, which may have the release triggered by swelling, occurring in isolation or in conjunction with other mechanisms, such as diffusion and erosion (Siepmann & Peppas, 2011). Swelling is a mechanism of release control induced by the diffusion of water molecules or biological fluid into dosage form, making the polymer chains more relaxed and flexible, followed by a volume expansion, facilitating the drug diffusion of the device (Brannon-Peppas, 1990a, 1990b). Thus, drug release rates from swellable systems are frequently associated to the speed of swelling process, as well as to the thickness and viscosity degree of the gel layer built around the swollen dosage form.

Neat BC membranes and BC/CMC biocomposites showed different liquid uptake profiles (Fig. 6), so that the BC/CMC0.7 sample showed the highest liquid uptake (about 958%), while BC/CMC 0.9, BC/CMC 1.2 and neat BC samples exhibited values of 86%, 578% and 490%, respectively. These results show that the DS of CMC affect the BC microstructure, so that molecular structure of the low substituted CMC grade (0.7) arranged in a coiled chain (Caraschi & Campana, 1999) contributes to increase of medium viscosity and thus building a more porous fiber network, which facilitates the liquids absorption. In relation to the reduced liquid uptake demonstrated by BC/CMC 0.9, the more linear structure of intermediate CMC grade (0.9) should have allowed a stronger interaction among their ester and the hydroxyls groups of BC, contributing to the formation of a denser and stiffer network that opposes to the liquid penetration.

Liquid absorption kinetics of samples was evaluated from the data obtained in 0.1 mol/L phosphate buffer (pH 7.4) for 120 min. Korsmeyer-Peppas, Weibull and Higuchi mathematical models were applied to the results of liquid uptake in order to assess the dynamics of liquid penetration in the neat BC membranes and BC/CMC biocomposites. The adjusted correlation coefficients (r^2) are shown in Table 1. Since the r^2 is a quality parameter of applied model in relation to its ability to estimate correctly the responses, r^2 values near to 1 indicate an higher correlation with the analyzed data.

According to r^2 values exhibited in Table 1, all samples fitted better with Korsmeyer-Peppas, which is based on the Power Law. The kinetic constant of liquid penetration (*k*) and the exponent *n*, which is indicative of the liquid penetration mechanism according to geometrical shape of device, were calculated by the Korsmeyer-Peppas equation $(M_t/M_{\infty} = kt^n)$, where M_t and M_{∞} are the absorbed medium volume at time *t* and in the steady state, respectively.

All samples presented *n* values in the range of 0.2084–0.4067 (Table 2), which indicates that liquid uptake was driven by Fickian diffusion (case-I) for thin films, *i.e*, the liquid penetration is governed by water molecules diffusion into polymeric matrix according to concentration gradient (Ritger & Peppas, 1987). In a comparative analysis, the *k* values range between 23.67 and 387.21% min⁻ⁿ, which indicates that liquid uptake rate of BC-CMC 0.9 sample was about 7.3 times lower than neat BC, while for BC-CMC 0.7 it was about 2.2 times higher. Moreover, the high *k* values indicate that all samples (except BC-CMC 0.9) showed a burst effect of swelling (Gil, Colarte, Bataille, Brouillet, & Caraballo, 2009). The set of data suggests that degree of substitution of CMC should provide a strong influence on BC microstructure and thus on the swelling properties of BC membranes.

3.7. In vitro MTX release

Dissolution profiles of MTX from neat BC membrane and BC/CMC biocomposites are shown in Fig. 7. A burst effect of release was observed during the first 15 min of the test, in which about 70-80% of the drug was released from all samples. After this, a steady release of MTX was reached. The burst effect observed was related to the rapid diffusion of MTX molecules dispersed between cellulosic nanofibers, as a result of the large surface area originated by three-dimensional porous structure of bacterial cellulose that contributes to the faster drug release (Meneguin et al., 2017; Wei et al., 2011). MTX release from BC/CMC0.7 after 180 min of test was higher (96%) than from BC/CMC0.9 (80%) (p < 0.05), which can be related to its higher swelling capacity due to its coiled chain that facilitates the drug molecules diffusion by the relaxation of polymeric chains and formation of a looser structure. Likewise, the lowest drug release rate presented by more linear BC/CMC 0.9 showed that the intermediate substitute CMC (0.9) probably allowed a higher crosslinking of the nanofiber network and a greater control over drug release.

4. Conclusions

BC/CMC biocomposites were successfully obtained after the *in situ* modification of the standard HS culture medium using the soluble cellulose derivative, which acted coating the cellulosic nanofibers so that "coating islands" were formed, which strongly influenced the general properties of this biomaterial. It must be considered that the modifications exhibited by this new biocomposite is mainly a result of the viscosity increase of the culture medium exerted by the CMC addition, which directly interfered in the synthesis of the nanofibers and their final features, as evidenced previously by the various characterization techniques. In addition, the different DS of CMC plays a key role in modulating the fundamental properties of this biomaterial, since the BC/CMC interaction pattern varies according to the number of carboxymethyl groups substituted by glucose residue in the CMC chains.

constitute a barrier against the drug molecules diffusion, leading to the great majority of the release systems based on this biopolymer a burst effect of release. However, the lowering of the MTX release rates from BC/CMC0.9 in the end of test is an important suggestive that other DS of CMC, as well as its use in other amounts, should be considered in future studies, generating distinct biomaterials to be applied through the cutaneous route at different stages of evolution of a pathology, as psoriasis proposed in this study.

Declaration of conflicts of interest

The authors report no conflicts of interest associated with this publication.

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As is well known, the highly porous structure of BC does not

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