

Development and physicochemical characterization of solid dispersions containing praziquantel for the treatment of schistosomiasis

P. R. Dametto¹ · A. C. Dametto² · L. Polese³ · C. A. Ribeiro² · M. Chorilli⁴ · Osvaldo de Freitas¹

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Abstract Praziquantel (PZQ) is an anthelmintic agent active against parasitic flatworms of the *Schistosoma* type and the most important drug for the treatment and morbidity control of schistosomiasis. In this study, a high-performance liquid chromatography method was employed for quantification of PZQ in the physical mix (PM) and solid dispersion (SD) prepared by Fusion Method utilizing the carriers Gelucire[®] 50/13 and mannitol in ratio 3:1; 1:1; 1:3 PZQ/carrier. Furthermore, PM and SD were characterized by Thermogravimetry–Differential Thermal Analysis, Differential Scanning Calorimetry, Infrared Spectroscopy, X-Ray Diffraction, and Scanning Electron Microscopy. Solubility assay was made to evaluate the solubility of PZQ in purified water, in 0.1 mol L⁻¹ HCl solution and 0.2 mol L⁻¹ buffered phosphate solution. PZQ dissolution test was carried out in 0.1 mol L⁻¹ HCl and 0.2 M buffered phosphate (pH 6.8). The interaction between PZQ and carriers in PMs and SDs was evidenced due to experimental enthalpy, which was different from expected enthalpy. However, this interaction did not affect the solubility of the drug. In PZQ dissolution test, the best result was for SD 1:1 PZQ/Gelucire, which presented higher dissolution rate and release extension than PM and

PZQ. Thus, SD may be a strategy to enhance the solubility and dissolution, a crucial step in the development of a pharmaceutical dosage form containing PZQ for possible application in the treatment of schistosomiasis.

Keywords Praziquantel · HPLC–UV · Physical mix · Solid dispersion

Introduction

Praziquantel (PZQ) 2-cyclohexylcarbonyl[1–3,6,7,11b]hexahydro-4H-pyrazino[2,1-a]isoquinolin-4-one (Fig. 1), a synthetic heterocyclic anthelmintic agent, is broadly effective against flatworms, including trematodes, human and veterinary cestodes, and displays cysticidal effects. This drug has been used for the treatment of schistosomiasis (bilharziasis) caused by all *Schistosoma* species pathogenic to humans because it is effective against all stages of *Schistosoma* infection including the acute phase and the chronic phase, which may associate with hepatosplenic involvement. In additional, it also has been used for the treatment of clonorchiasis caused by *Clonorchis sinensis* (Chinese liver fluke) and opisthorchiasis caused by *Opisthorchis viverrini* (liver fluke) [1]. For this reason, PZQ has become the drug of choice for the treatment and morbidity control of schistosomiasis, a disease that affects about 200 million people worldwide, leading to the loss of 1.53 million disability-adjusted life years [2].

Praziquantel is classified as a class II drug, i.e., has low solubility and high permeability [3, 4]. The low solubility (0.4 mg mL⁻¹) is the limiting factor in the bioavailability this drug [5]. Several techniques can be used to improve the dissolution and bioavailability of poorly water soluble, such as size reduction, the use of surfactants, salt

✉ P. R. Dametto
pdametto@gmail.com

¹ Faculdade de Ciências Farmacêuticas, USP, Ribeirão Preto, SP CEP 14040-903, Brazil

² Instituto de Química, UNESP, Araraquara, SP CEP 14801-970, Brazil

³ Instituto de Biociências, UNESP, Rio Claro, SP CEP 13506-900, Brazil

⁴ Faculdade de Ciências Farmacêuticas, UNESP, Araraquara, SP CEP 14801-902, Brazil

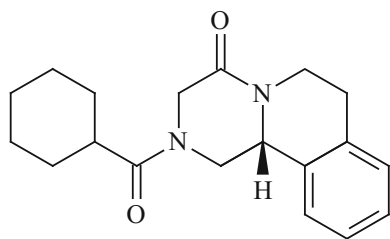


Fig. 1 The structure of praziquantel

formation, pH adjustments, prodrugs, complexation with cyclodextrins, self-emulsifying formulations, emulsions [6] and liposomes [6, 7].

A possible way to increase the solubility of PZQ in aqueous solution is to alter the physical properties of the drug by preparing a solid dispersion (SD) [8]. The solid-state form (i.e., crystalline polymorphs, solvates, amorphous solids) of the drug has a significant impact on physical properties such as solubility, dissolution rate, activity and bioavailability [9]. The SD technique produces a significant increase in surface area and surface wettability as well as solid-state modification from crystalline to amorphous form. However, the SD characteristics can be influenced by several factors such as preparation method, carrier type, and drug/carrier ratio and pH modifiers [10, 11]. Thus, it is interesting to use a simple and economical method for preparing solid dispersions. On the other hand, the fusion method which has all advantages already cited consists in the incorporation of the drug into a carrier by heating to temperatures slightly above the melting point of the drug. It applies to drugs and carriers, thermostable and are miscible liquid [12].

Data from literature have shown that SD was usually prepared using carriers which are water-soluble substances such as mannitol [13, 14], urea [15], polyvinylpyrrolidone (PVP) [14, 16], poly(ethylene glycol) (PEG) [14, 16–18], and polyoxylglyceride [19–21] by two major methods: fusion and solvent evaporation [10, 22]. The analytical methods to quantify the PZQ in SD described are spectrophotometry [11, 23] and HPLC [24–26]. The aim of this study was to

Table 1 Parameters of validation obtained by analytical curves of the praziquantel

Parameters	Values
Sensitivity/mAU mg kg ⁻¹	683134.9
Working range/mg kg ⁻¹	0.48–4.97
Accuracy	5.4 ≥ 106±4
	6.8 ≥ 104±11
	7.8 ≥ 110±5
LQ/mg kg ⁻¹	0.27
LD/mg kg ⁻¹	0.080
Linearity	$y = 683134.9x + 5157.8$
Correlation coefficient	0.9999

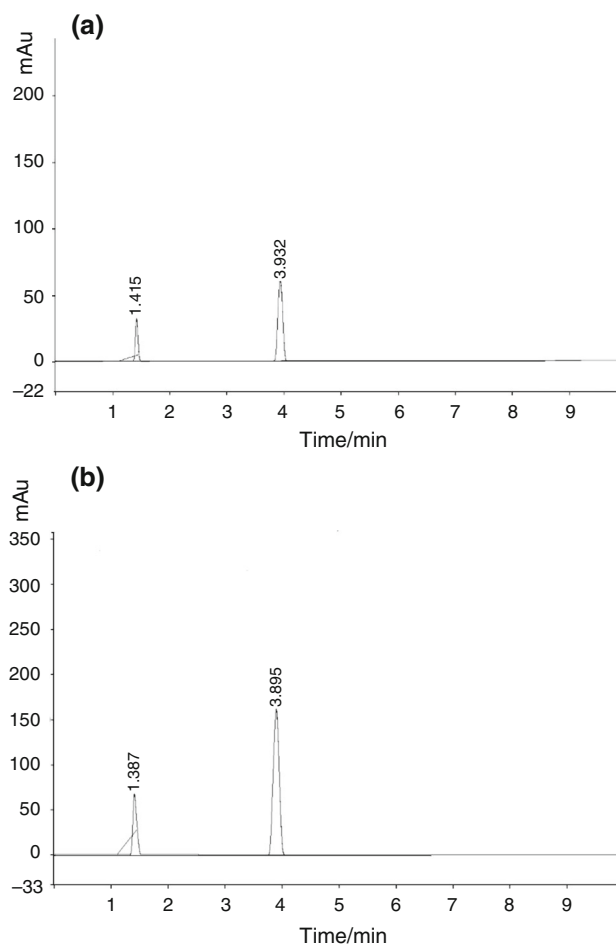


Fig. 2 HPLC chromatograms at 210 nm: **a** standard of praziquantel (SPZQ, $RT = 3.932$) and **b** solid dispersion 1:1 PZQ/Gelucire (PZQ, $RT = 3.895$)

prepare different solid dispersions and evaluate the PZQ solubility compared with physical mixtures by HPLC method.

Experimental

Materials

Standard Praziquantel (SPZQ, 99 %) was purchased from Sigma-Aldrich (Sigma-Aldrich Chemical Co., St. Louis, MO, USA), and Praziquantel (PZQ) was donated by Brazilian Industry (Ourofino, Brazil), Mannitol (Pharma Nostra, Brazil), polyoxylglyceride: Gelucire[®] 50/13 (Gattefossé, France). Acetonitrile used for HPLC analysis was of ACS reagent grade purchased from JT Baker[®] (Center Valley, PA, USA). Sodium phosphate monobasic and sodium phosphate tribasic were ACS reagent grade obtained from Synth (Diadema, SP, Brazil), hydrochloric acid 36.5–38 % w/w (JT Baker[®], Center Valley, PA, USA) and ultrapure water (Millipore system, Billerica, USA).

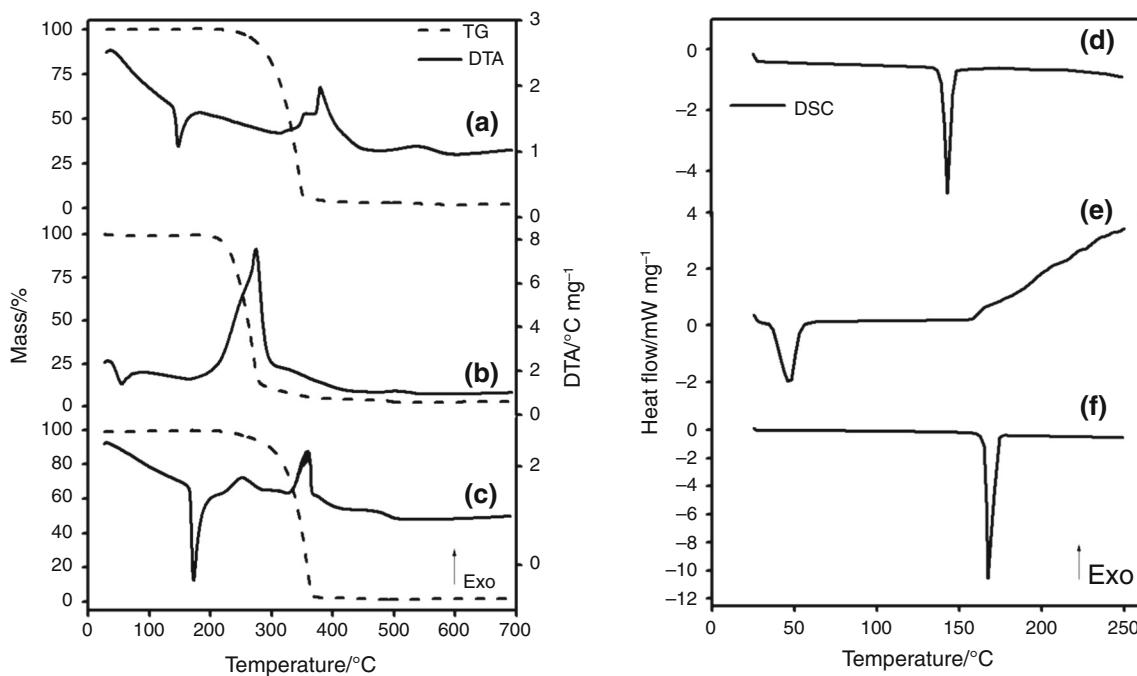


Fig. 3 TG-DTA curves: *a* PZQ, *b* Gelucire, *c* mannitol and DSC curves, *d* PZQ, *e* Gelucire, *f* mannitol

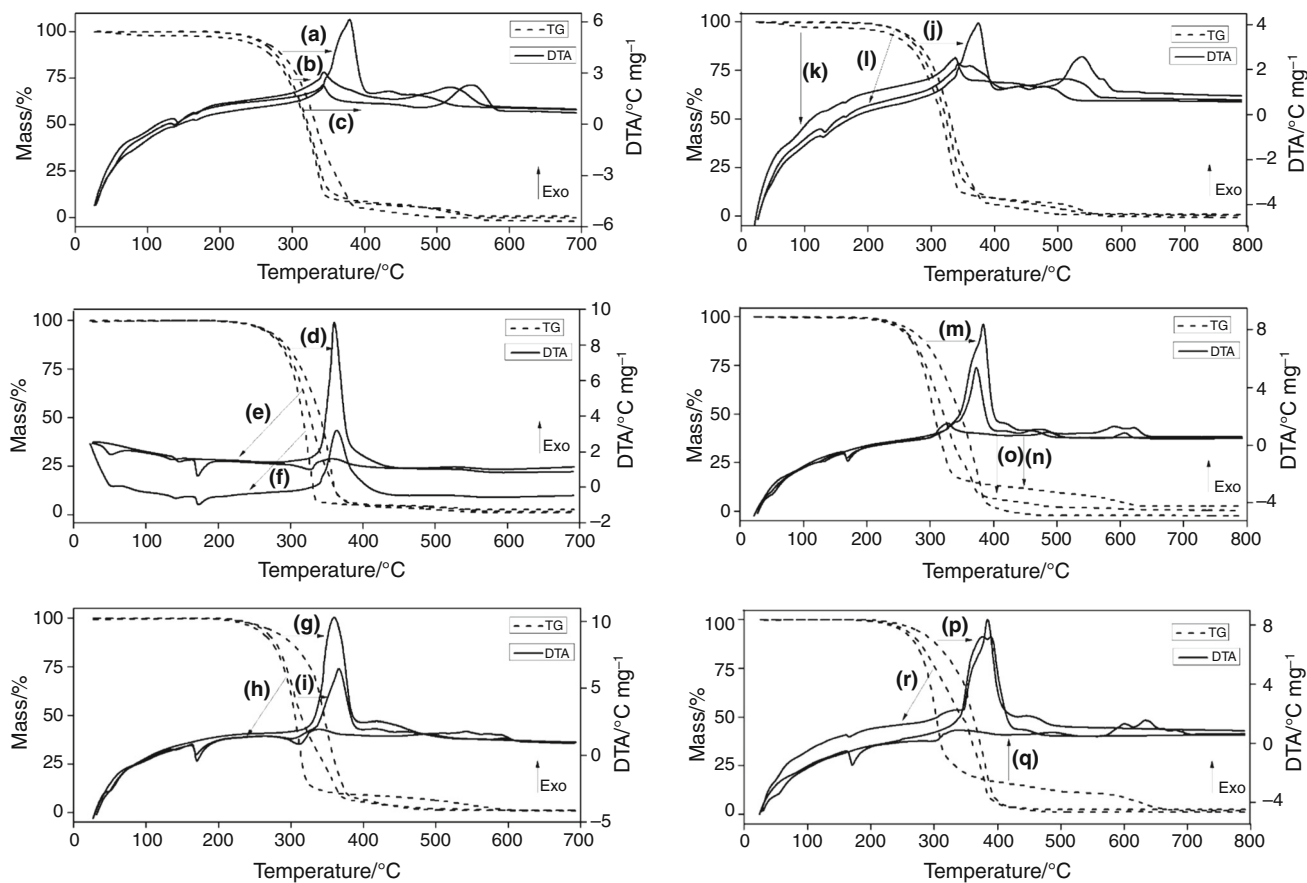


Fig. 4 TG-DTA curves: *a* PM 3:1 PZQ/G, *b* PM 3:1 PZQ/M, *c* PM 3:1 PZQ/G + M, *d* PM 1:1 PZQ/G, *e* PM 1:1 PZQ/M, *f* PM 1:1 PZQ/G + M, *g* PM 1:3 PZQ/G, *h* PM 1:3 PZQ/M, *i* PM 1:3 PZQ/G + M,

j SD 3:1 PZQ/G, *k* SD 3:1 PZQ/M, *l* SD 3:1 PZQ/G + M, *m* SD 1:1 PZQ/G, *n* SD 1:1 PZQ/M, *o* SD 1:1 PZQ/G + M, *p* SD 1:3 PZQ/G, *q* SD 1:3 PZQ/M, *r* SD 1:3 PZQ/G + M

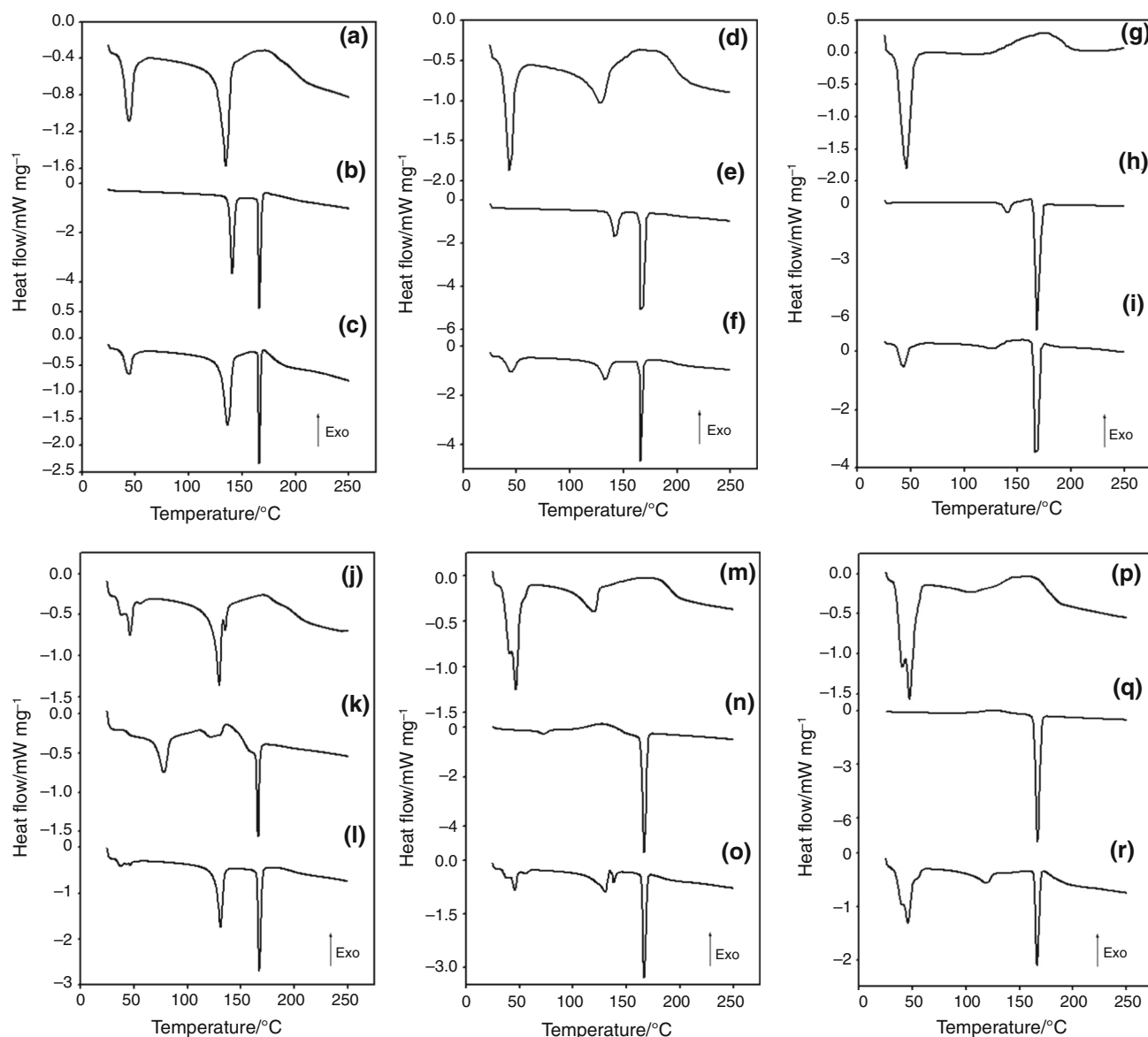


Fig. 5 DSC curves: *a* PM 3:1 PZQ/G, *b* PM 3:1 PZQ/M, *c* PM 3:1 PZQ/G + M, *d* PM 1:1 PZQ/G, *e* PM 1:1 PZQ/M, *f* PM 1:1 PZQ/G + M, *g* PM 1:3 PZQ/G, *h* PM 1:3 PZQ/M, *i* PM 1:3 PZQ/G + M,

j SD 3:1 PZQ/G, *k* SD 3:1 PZQ/M, *l* SD 3:1 PZQ/G + M, *m* SD 1:1 PZQ/G, *n* SD 1:1 PZQ/M, *o* SD 1:1 PZQ/G + M, *p* SD 1:3 PZQ/G, *q* SD 1:3 PZQ/M, *r* SD 1:3 PZQ/G + M

Analytical conditions for HPLC analyses and quantification

Quantification of the praziquantel was carried out using a Varian liquid chromatography system equipped with two pumps (Pro Star-210), Rheodyne manual injector (model 7161), and UV/Vis detector (Varian, Palo Alto, CA, USA). All samples were filtered through a membrane (0.45 μm), and 20 μL were injected into HPLC using a Phenomenex RP-18 pre-column (4 mm \times 30 mm i.d.; 5 μm) and a Phenomenex Luna RP-18 column (250 mm \times 4.6 mm i.d., 5 μm). The analyses were performed using acetonitrile/

water (60:40, v/v) under isocratic elution at a flow rate of 1.5 mL min^{-1} . The PZQ detected at 210 nm [24, 27]. The total running time was 10 min.

The standard solutions were prepared based on American Pharmacopeia to afford five solutions at concentration 0.50, 1.20, 2.50, 3.70, 5.00 mg kg^{-1} . Each solution was injected in triplicate [28].

Sample preparation

Physical mixtures (PM) of PZQ with Gelucire[®] 50/13 and mannitol were prepared by mechanical agitation.

Table 2 DSC curves parameters

Sample	$T_{\text{peak}}/^{\circ}\text{C}$	$T_{\text{onset}}/^{\circ}\text{C}$	$\Delta H_{\text{experimental}}/\text{J g}^{-1}$	$\Delta H_{\text{expected}}/\text{J g}^{-1}$
PZQ	142.9	140.2	98.4	98.4
Gelucire	46.8	36.8	129.2	129.2
Mannitol	167.5	164.9	286.7	286.7
PM 3:1 (PZQ/G)	44.7 and 134.7	37.8 and 129.4	31.4 and 49.6	32.3 and 73.8
PM 3:1 (PZQ/M)	165.90 and 140.67	137.5 and 164.7	60.2 and 73.0	73.8 and 71.7
PM 3:1 (PZQ/G + M)	44.1; 136.5 and 165.9	37.9; 130.4 and 164.8	15.9; 53.2 and 21.5	32.3; 73.8 and 71.7
SD 3:1 (PZQ/G)	37.8; 46.6; 129.9 and 135.5	34.9; 43.9; 124.6 and 133.6	6.46; 2.31; 29.0 and 2.29	32.3 and 73.8
SD 3:1 (PZQ/M)	78.2; 129.4 and 166.3	70.9; 114.3 and 164.1	20.0; 9.86 and 16.43	73.8 and 71.7
SD 3:1 (PZQ/G + M)	37.4; 46.4; 131.1 and 167.0	34.0; 44.2; 126.5 and 165.3	1.68; 1.14; 43.4 and 40.5	32.3; 73.8 and 71.7
PM 1:1 (PZQ/G)	44.1 and 130.1	37.3 and 121.7	55.6 and 15.7	64.6 and 49.2
PM 1:1 (PZQ/M)	142.3 and 166.7	136.9 and 164.9	45.1 and 131.9	49.2 and 143.4
PM 1:1 (PZQ/G + M)	45.2; 133.2 and 166.0	37.3; 127.8 and 164.7	29.9; 31.9 and 58.4	32.3; 49.2 and 143.4
SD 1:1 (PZQ/G)	46.5 and 119.9	39.7 and 103.3	70.6 and 18.6	64.6 and 49.2
SD 1:1 (PZQ/M)	72.6 and 166.9	67.2 and 163.6	4.15 and 108.1	49.2 and 143.4
SD 1:1 (PZQ/G + M)	45.8; 130.3; 138.0 and 166.3	41.5; 121.3; 136.5 and 164.4	26.7; 28.8; 5.70 and 56.3	32.3; 49.2 and 143.4
PM 1:3 (PZQ/G)	45.9 and 122.3	36.9 and 112.3	101.4 and 0.91	96.9 and 24.6
PM 1:3 (PZQ/M)	140.6 and 168.3	135.4 and 165.0	20.2 and 181.7	24.6 and 215.0
PM 1:3 (PZQ/G + M)	43.2; 127.0 and 167.5	36.8; 109.2 and 164.6	37.0; 20.1 and 37.0	96.9; 24.6 and 215.0
SD 1:3 (PZQ/G)	39.7; 47.4 and 106.5	36.0; 44.3 and 105.9	9.57; 19.2 and 5.63	96.9 and 24.6
SD 1:3 (PZQ/M)	145 and 166.9	129.7 and 163.6	0.71 and 180.9	24.6 and 215.0
SD 1:3 (PZQ/G + M)	39.2; 46.0 55.1; 120.2 and 166.3	32.9; 42.6; 51.7, 113.0 and 164.9	3.41; 14.3; 0.86; 5.31 and 39.1	96.9; 24.6 and 215.0

The relative proportions of carrier/PZQ were 1:1, 1:3 and 3:1.

The solid dispersions were prepared by Fusion Method following the protocol: PZQ, mannitol, and Gelucire were heated separately to their melting point. The compound which has a minor melting point was added in the others under constant agitation until the mixture solidified naturally [29, 30]. The relative proportions of carrier/PZQ were the same used for the PM.

Thermal behavior and characterization

Thermogravimetry–Differential Thermal Analysis (TG–DTA) and Differential Scanning Calorimetry (DSC) were carried out using SDT 2960 (TA Instruments, New Castle, DE, USA) and DSC1 Stare System (Mettler Toledo, Barueri, SP, Brazil), respectively. The used method was previously described by Dametto et al. [31] with minor modifications. Briefly, TG–DTA curves were obtained from samples of 7.0 to 7.2 mg in open alumina crucibles heated at $10^{\circ}\text{C min}^{-1}$ under an air atmosphere flowing at 100 mL min^{-1} . DSC curves were obtained from samples of 5.0 to 5.1 mg in open aluminum crucibles heated at $10^{\circ}\text{C min}^{-1}$ under an air atmosphere flowing at 50 mL min^{-1} .

Infrared spectra were obtained by Nicolet model Impact 400 FT-IR Instrument (Jasco Analytical Instruments, Easton, MD, USA), in the range from 4000 to 400 cm^{-1} . The solid samples prepared into KBr pellets.

X-ray powder patterns were obtained using SIEMENS® D-5000 (Siemens AG, Munich, Germany) X-ray diffractometer with $\text{CuK}\alpha$ radiation ($\lambda = 1.541\text{ \AA}$), current and voltage of 20 kV, and 20 mA, respectively. The scanning X-ray angle ranged from 2° to 80° in 2θ steps of 0.02° and a counting time of 2 s/step. Samples were prepared following USP method 941 recommendation [32].

The photomicrographs were obtained by using TOPCON SM-300 Scanning Electron Microscopy (SEM) with an acceleration voltage of 20 kV. Before analysis, the sample was coated with gold $\pm 20\text{ nm}$ of thickness.

Solubility assay

The solubility assay was performed dissolving PZQ (12.0 mg), PMs (24.0 mg), and SDs (24.0 mg) in 10 mL of distilled water, 10 mL HCl solution (0.1 mol L^{-1} pH 1), and 10 mL buffered phosphate solution (0.2 mol L^{-1} pH 6.8) at $23 \pm 0.5^{\circ}\text{C}$. Such solutions were stirred for 24 h, filtered using a membrane ($0.45\text{ }\mu\text{m}$) and analyzed by HPLC. Each sample was injected in triplicate [28].

In vitro drug dissolution

The drug dissolution test was carried out using dispersion apparatus 2 at $37 \pm 0.5^{\circ}\text{C}$ and 50 rpm in HCl (0.1 mol L^{-1}), as described in USP-30. After 2 h of operation in acid solution was added sodium phosphate tribasic buffer

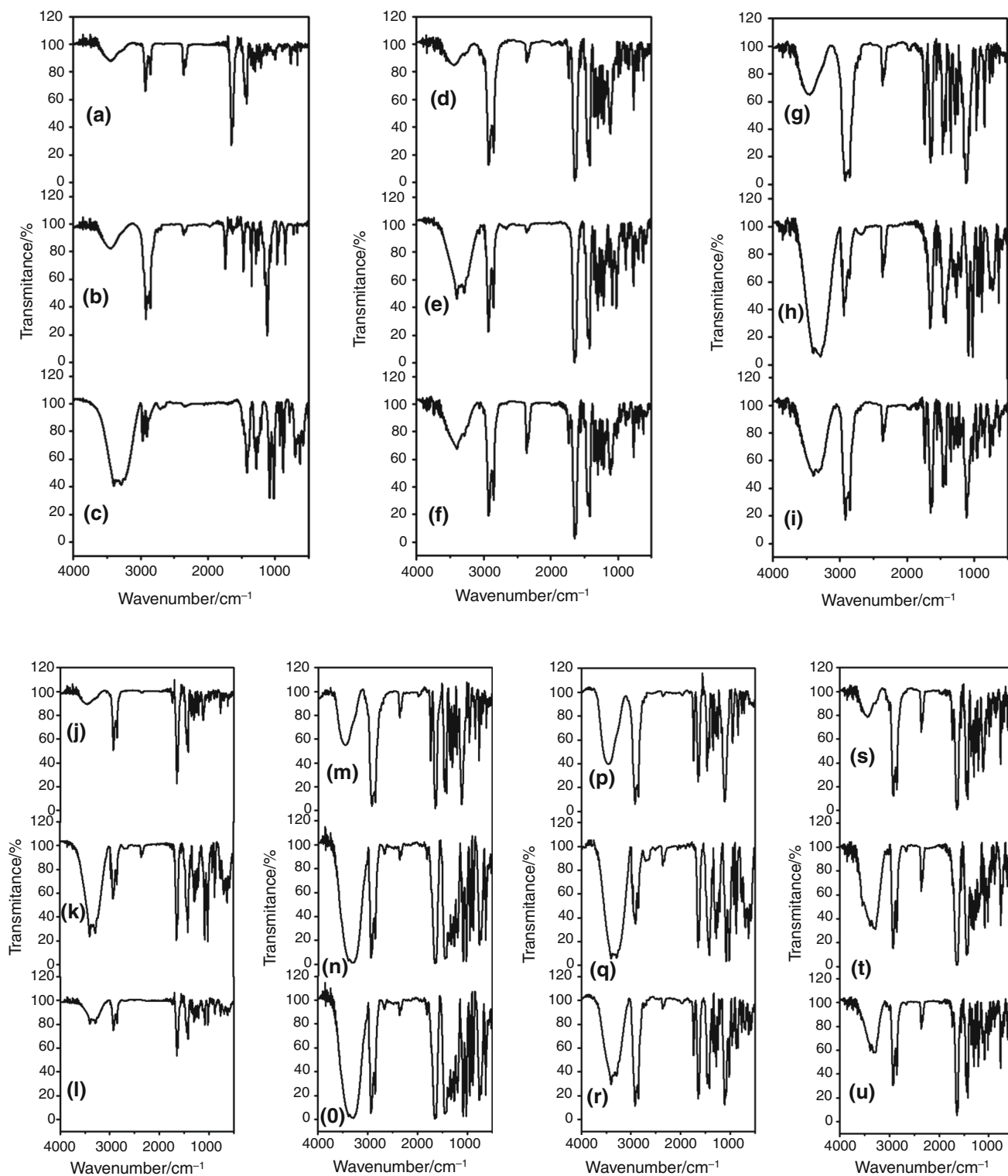


Fig. 6 Infrared Spectrum: *a* PZQ, *b* mannitol, *c* Gelucire, *d* PM 3:1 PZQ/G, *e* PM 3:1 PZQ/M, *f* PM 3:1 PZQ/G + M, *g* SD 3:1 PZQ/G, *h* SD 3:1 PZQ/M, *i* SD 3:1 PZQ/G + M, *j* PM 1:1 PZQ/G, *k* 1:1 PZQ/

M, *l* PM 1:1 PZQ/G + M, *m* SD 1:1 PZQ/G, *n* SD 1:1 PZQ/M, *o* SD 1:1 PZQ/G + M, *p* PM 1:3 PZQ/G, *q* 1:3 PZQ/M, *r* PM 1:3 PZQ/G + M, *s* SD 1:3 PZQ/G, *t* SD 1:3 PZQ/M, *u* SD 1:3 PZQ/G + M

Table 3 Spectroscopic data for PM and SD ratio 1:1 (PZQ/carrier)

Sample	$\nu\text{O-H}$ (water)/ cm^{-1}	$\nu\text{O-H}$ (alcohol)/ cm^{-1}	$\nu\text{C-H}$ (alkanes)/ cm^{-1}	$\nu\text{C-O}$ (ester)/ cm^{-1}	$\nu\text{C=O}$ (amide)/ cm^{-1}	δ (C-H)/ cm^{-1}	In-plane $\delta\text{O-H}/$ cm^{-1}	$\nu\text{C-O}$ (tertiary alcohol)/ cm^{-1}	$\nu\text{C-O}$ (secondary alcohol)/ cm^{-1}	$\nu\text{C-O}$ (primary alcohol)/ cm^{-1}	Out-of-plane $\gamma\text{C-H}/\text{cm}^{-1}$
PZQ	3443	-	2930; 2852	-	1649	1421	-	-	-	-	<1000
Gelucire	3449	-	2918; 2883; 2874	1737	-	1468	1344	-	1115	-	<1000
Mannitol	-	3403; 3293	2970; 2903	-	-	1420	1281	-	1082	1020	<1000
PM 1:1 (PZQ/G)	3455	-	2928; 2851	-	1649	1447; 1422	1302	-	1114	-	<1000
PM 1:1 (PZQ/M)	-	3299; 3289	2932; 2853	-	1649	1422	1283	-	1080	1020	<1000
PM 1:1 (PZQ/G + M)	-	3400; 3290	2929; 2852	-	1649	1446; 1423	1302	-	1082	1020	<1000
SD 1:1 (PZQ/G)	3449	-	2932; 2849	1737	1645	1451; 1420	1346; 1302	1213	1113	-	<1000
SD 1:1 (PZQ/G)	-	3391; 3292	2938; 2851	-	1649	1447	1323; 1263	1196	1088	1020	<1000
SD 1:1 (PZQ/G + M)	-	3389; 3281	2938; 2855	-	1641	1445	1321; 1263	1198	1082	1020	<1000

(0.2 mol L⁻¹), and the final solution kept in constant agitation for 4 h [33]. The system was maintained under sink conditions. An aliquot of 5.0 mL of the solution was taken at 5, 10, 20, 50, 90, 120, 180, 240, 300 and 360 min. This aliquot was immediately filtered through membranes (0.45 μm) and frozen. The temperature was kept at 37 °C, and the volume dissolution medium was maintained constant by the addition of 5.0 mL 0.1 mol L⁻¹ HCl or buffer. The concentration of PZQ at each time point was determined by HPLC.

Results and discussion

The experimental conditions of the HPLC analysis were the same used by Oltean [24] for determination of PZQ in tablet dosages forms. The parameters determined were selectivity, linearity, limit of detection, limit of quantification, accuracy and precision, according to International Conference on Harmonization [28]. The obtained results are shown in Table 1.

Selectivity

The selectivity was evaluated at 210 nm by comparing of retention time (t_R) obtained for standard and sample of solid dispersions. The retention time (RT) of PZQ standard and PZQ in solid dispersions was 3.9 min (Fig. 2). Therefore, this method is selective because it can detect PZQ in the presence of carriers, mannitol ($\lambda = 200$ nm) and Gelucire ($\lambda = 205$ nm) which show maximum wavelength near to 210 nm.

Working range and linearity

The linearity was investigated at 210 nm. The experimental data of the curves submitted to statistical analyses for rejection of anomalous values. The linearity showed values between 0.48 and 4.97 mg kg⁻¹, and the correlation coefficient (r^2) was 0.9999. Each standard solution injected three times, and the peak area was plotted versus concentration of obtained the calibration curve with five data points (0.50, 1.20, 2.50, 3.70, 5.00 mg kg⁻¹), $y = 683134.9x + 5157.8$. The limit of quantification (LOQ) and limit of detection (LOD) calculated according to International Conference on Harmonization [28] and presented values of 0.27 and 0.080 mg kg⁻¹, respectively.

Accuracy and precision

The accuracy was performed by recovering studies at three different levels, 80, 100, and 120 % containing 40, 50, and 60 mg, respectively, of the standard in commercial samples

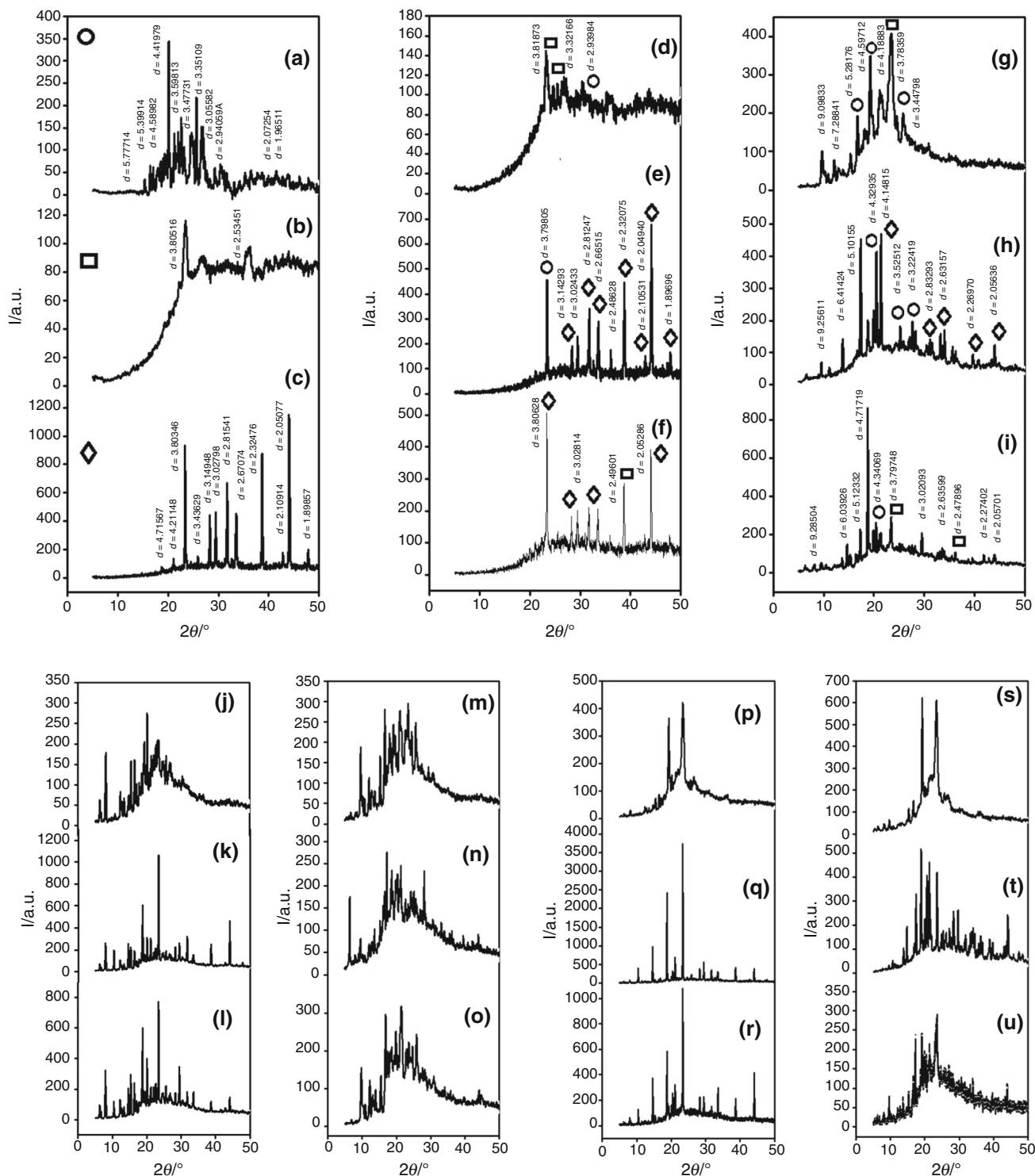


Fig. 7 XRD patterns: *a* PZQ, *b* mannitol, *c* Gelucire, *d* PM 1:1 PZQ/G, *e* PM 1:1 PZQ/M, *f* PM 1:1 PZQ/G + M, *g* SD 1:1 PZQ/G, *h* SD 1:1 PZQ/M, *i* SD 1:1 PZQ/G + M, *j* PM 3:1 PZQ/G, *k* 3:1 PZQ/M,

l PM 3:1 PZQ/G + M, *m* SD 3:1 PZQ/G, *n* SD 3:1 PZQ/M, *o* SD 3:1 PZQ/G + M, *p* PM 1:3 PZQ/G, *q* 1:3 PZQ/M, *r* PM 1:3 PZQ/G + M, *s* SD 1:3 PZQ/G, *t* SD 1:3 PZQ/M, *u* SD 1:3 PZQ/G + M

of PZQ. The recovery of the PZQ ranged from 104 to 110 % with RSD lower than 11 % (Table 1).

Standard solution at 2.5 mg kg⁻¹ was injected six times in HPLC to evaluate the instrumental precision

about retention time and peak. The RSD values obtained were 0.2 and 0.5 % of retention time and peak area, respectively, and indicated a good instrumental precision.

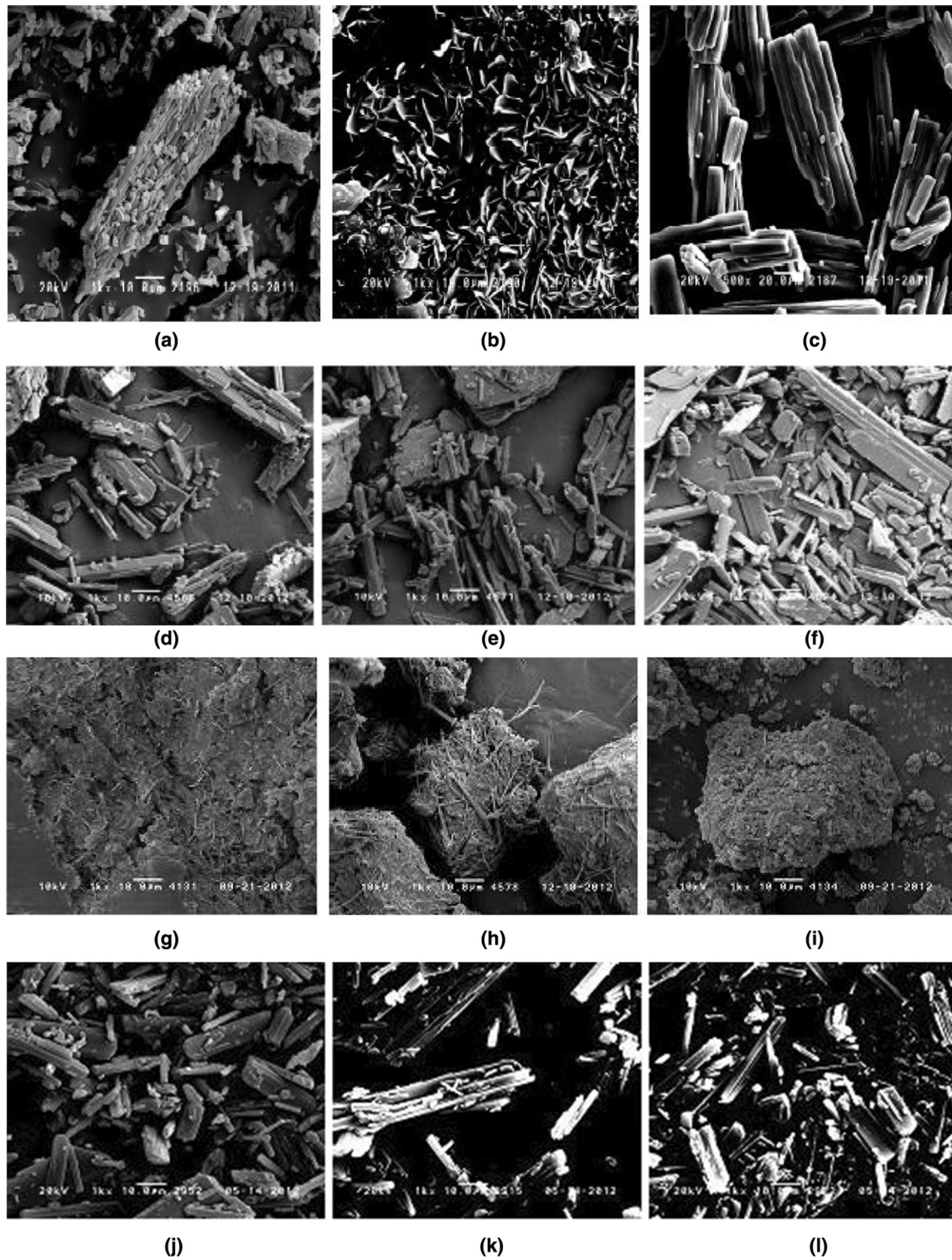


Fig. 8 MEV: **a** PZQ, **b** mannitol, **c** Gelucire, **d** PM 3:1 PZQ/G, **e** PM 3:1 PZQ/M, **f** PM 3:1 PZQ/G + M, **g** SD 3:1 PZQ/G, **h** SD 3:1 PZQ/M, **i** SD 3:1 PZQ/G + M, **j** PM 1:1 PZQ/G, **k** 1:1 PZQ/M, **l** PM 1:1 PZQ/G + M, **m** SD 1:1 PZQ/G, **n** SD 1:1 PZQ/M, **o** SD 1:1 PZQ/G + M, **p** PM 1:3 PZQ/G, **q** 1:3 PZQ/M, **r** PM 1:3 PZQ/G + M, **s** SD 1:3 PZQ/G, **t** SD 1:3 PZQ/M, **u** SD 1:3 PZQ/G + M

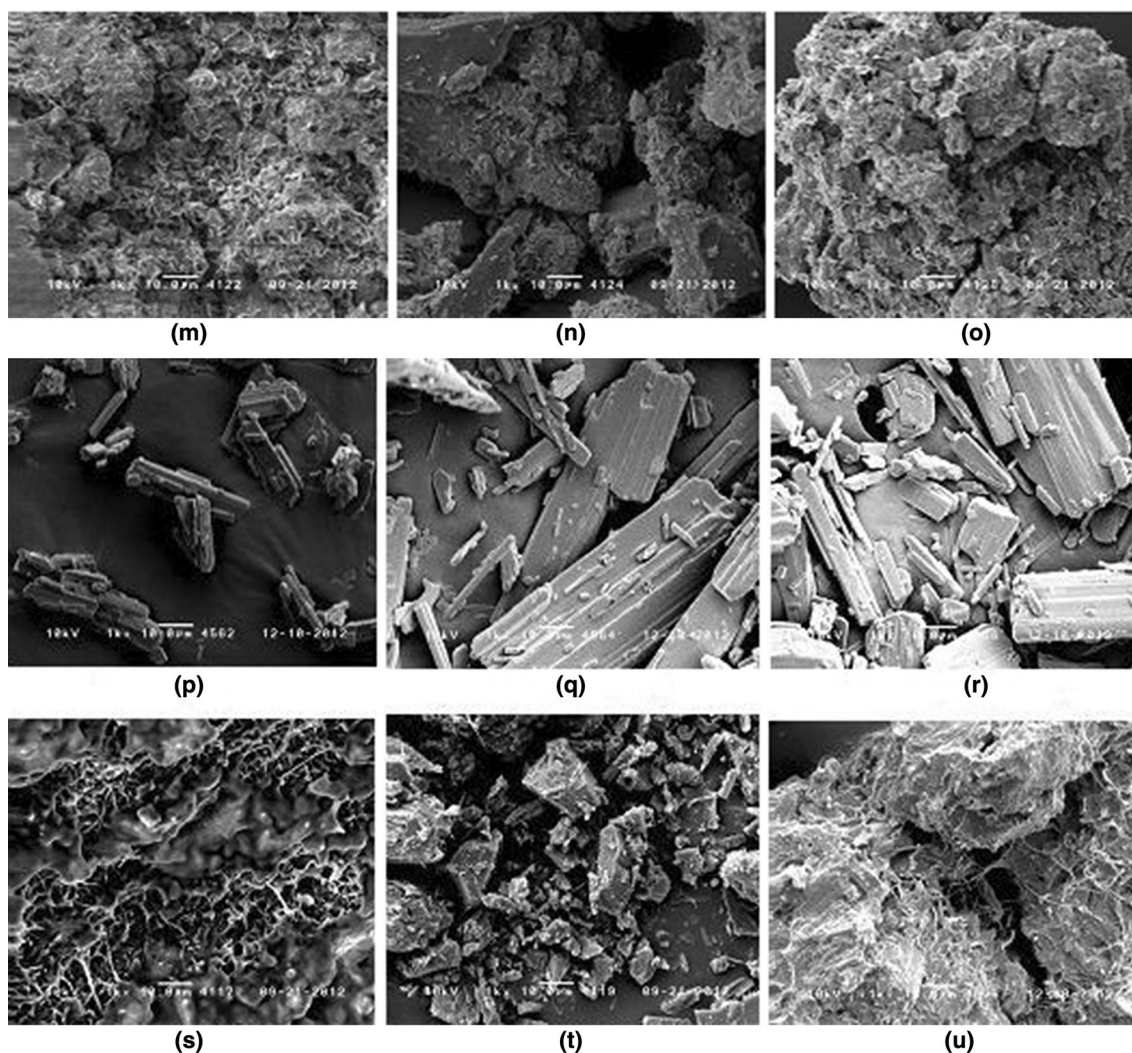


Fig. 8 continued

Thermal behavior and characterization

Thermogravimetry–differential thermal analysis (TG–DTA)

TG curves of PZQ and mannitol showed only one step of thermal decomposition, whereas TG curve of Gelucire showed two steps of thermal decomposition. DTA curves showed endothermic peaks at 142, 55 and 174 °C, which were attributed to melting of PZQ, Gelucire, and mannitol, respectively (Fig. 3a–c).

The thermal stability and decomposition profile for PZQ, Gelucire, mannitol, PMs, and SDs were similar. The first step of decomposition for all samples was observed approximately at 200 °C (Fig. 4a–q). However, some melting peaks of PZQ, Gelucire, and mannitol were not observed in DTA curves (Fig. 4a–q). The exothermic peaks observed in DTA curves were attributed to oxidation of the

organic matter that occurs after thermal decomposition of compounds (Fig. 4a–q). On the other hand, DSC curves showed all melting peaks (Fig. 5). This difference might be due to the low sensibility of DTA technique about the DSC technique.

Differential Scanning Calorimetry (DSC)

DSC curve of PZQ (Fig. 3d) showed an intense endothermic peak at 142.9 °C, assigned to its melting point [34]. Endothermic peaks attributed to melting of Gelucire and mannitol were observed at 46.8 and 167.5 °C, respectively (Fig. 3e, f).

DSC curves (Fig. 5a–r) showed the interactions between two carriers (Gelucire and mannitol) and PZQ, which were characterized by changes in profiles of endothermic peaks, peak temperatures, and their corresponding enthalpies (Table 2). For example, the SD 3:1 (PZQ/mannitol)

Table 4 Effect of SD 3:1 (PZQ/carrier) on the solubility of PZQ ($\mu\text{g mL}^{-1}$) in HCl solution 0.1 mol L^{-1} , water and phosphate buffer solution 0.2 mol L^{-1} , $n = 3$

Sample	PZQ solubility in HCl solution 0.1 mol L^{-1}	PZQ solubility in water	PZQ solubility in phosphate buffer solution 0.2 mol L^{-1}
PZQ	164.15 ± 0.25	225.30 ± 0.17	206.34 ± 0.36
PM 3:1 (PZQ/G)	14.09 ± 0.12	371.17 ± 0.22	240.18 ± 0.13
PM 3:1 (PZQ/M)	11.00 ± 0.41	346.07 ± 0.30	115.77 ± 0.43
PM 3:1 (PZQ/G + M)	6.066 ± 0.18	413.41 ± 0.11	254.27 ± 0.25
SD 3:1 (PZQ/G)	98.01 ± 0.22	533.23 ± 0.18	311.3 ± 0.28
SD 3:1 (PZQ/M)	39.87 ± 0.25	424.01 ± 0.27	189.43 ± 0.12
SD 3:1 (PZQ/G + M)	63.55 ± 0.32	518.09 ± 0.16	471.98 ± 0.24

Table 5 Effect of SD 1:1 (PZQ/carrier) on the solubility of PZQ ($\mu\text{g mL}^{-1}$) in HCl solution 0.1 mol L^{-1} , water and phosphate buffer solution 0.2 mol L^{-1} , $n = 3$

Sample	PZQ solubility in HCl solution 0.1 mol L^{-1}	PZQ solubility in water	PZQ solubility in phosphate buffer solution 0.2 mol L^{-1}
PZQ	164.15 ± 0.25	225.30 ± 0.17	206.34 ± 0.36
PM 1:1 (PZQ/G)	14.46 ± 0.14	342.54 ± 0.11	301.82 ± 0.22
PM 1:1 (PZQ/M)	12.04 ± 0.31	382.19 ± 0.34	157.72 ± 0.32
PM 1:1 (PZQ/G + M)	7.605 ± 0.15	323.07 ± 0.20	342.71 ± 0.28
SD 1:1 (PZQ/G)	127.94 ± 0.24	652.61 ± 0.18	665.75 ± 0.19
SD 1:1 (PZQ/M)	40.79 ± 0.18	475.81 ± 0.23	340.31 ± 0.31
SD 1:1 (PZQ/G + M)	77.86 ± 0.12	517.78 ± 0.16	364.17 ± 0.27

Table 6 Effect of SD 1:3 (PZQ/carrier) on the solubility of PZQ ($\mu\text{g mL}^{-1}$) in HCl solution 0.1 mol L^{-1} , water and phosphate buffer solution 0.2 mol L^{-1} , $n = 3$

Sample	PZQ solubility in HCl solution 0.1 mol L^{-1}	PZQ solubility in water	PZQ solubility in phosphate buffer solution 0.2 mol L^{-1}
PZQ	164.15 ± 0.25	225.30 ± 0.17	206.34 ± 0.36
PM 1:3 (PZQ/G)	7.609 ± 0.10	407.50 ± 0.31	382.94 ± 0.32
PM 1:3 (PZQ/M)	3.418 ± 0.46	280.11 ± 0.27	222.95 ± 0.24
PM 1:3 (PZQ/G + M)	7.129 ± 0.28	340.05 ± 0.10	292.99 ± 0.18
SD 1:3 (PZQ/G)	155.33 ± 0.16	117.42 ± 0.14	486.03 ± 0.31
SD 1:3 (PZQ/M)	35.13 ± 0.15	477.12 ± 0.45	349.25 ± 0.14
SD 1:3 (PZQ/G + M)	136.10 ± 0.21	561.34 ± 0.37	100.94 ± 0.11

showed three endothermic peaks at 78.2, 129.4, and 166.3 °C with an enthalpy of 20.0, 9.86, and 16.4 J g^{-1} , respectively. However, the enthalpy should be 73.8 for PZQ and 71.7 J g^{-1} for mannitol (Fig. 5k). On the other hand, PM and SD prepared using mannitol showed any change in the profile of their melting peak.

DSC curves (Fig. 5) of PMs and SDs in ratio 1:1 and 1:3 (PZQ/carrier), respectively, also showed the interaction between carriers and PZQ characterized by some changes mentioned above. The interactions between PZQ and carriers for all tested samples were evidenced due to experimental enthalpy which was different from expected enthalpy. Onset temperature of melting peak of the drug

in PM and SD: SD 1:1 (PZQ/Gelucire) showed onset temperature at 103.3 °C (18.6 J g^{-1}) for PZQ, whereas the expected onset should be 140.2 °C (98.4 J g^{-1}) (Table 2).

Infrared Absorption Spectroscopy

The interaction drug/carrier also was confirmed by absorption spectra of PZQ, Gelucire, mannitol, PMs, and SDs. The SDs (3:1 and 1:1—PZQ/carrier) which showed more extended and intense bands compared with PMs (3:1 and 1:1—PZQ/carrier) at 3300–3450 cm^{-1} due to a broad band of stretching O–H, which suggest hydrogen bond of drug/carrier (Fig. 6d–o).

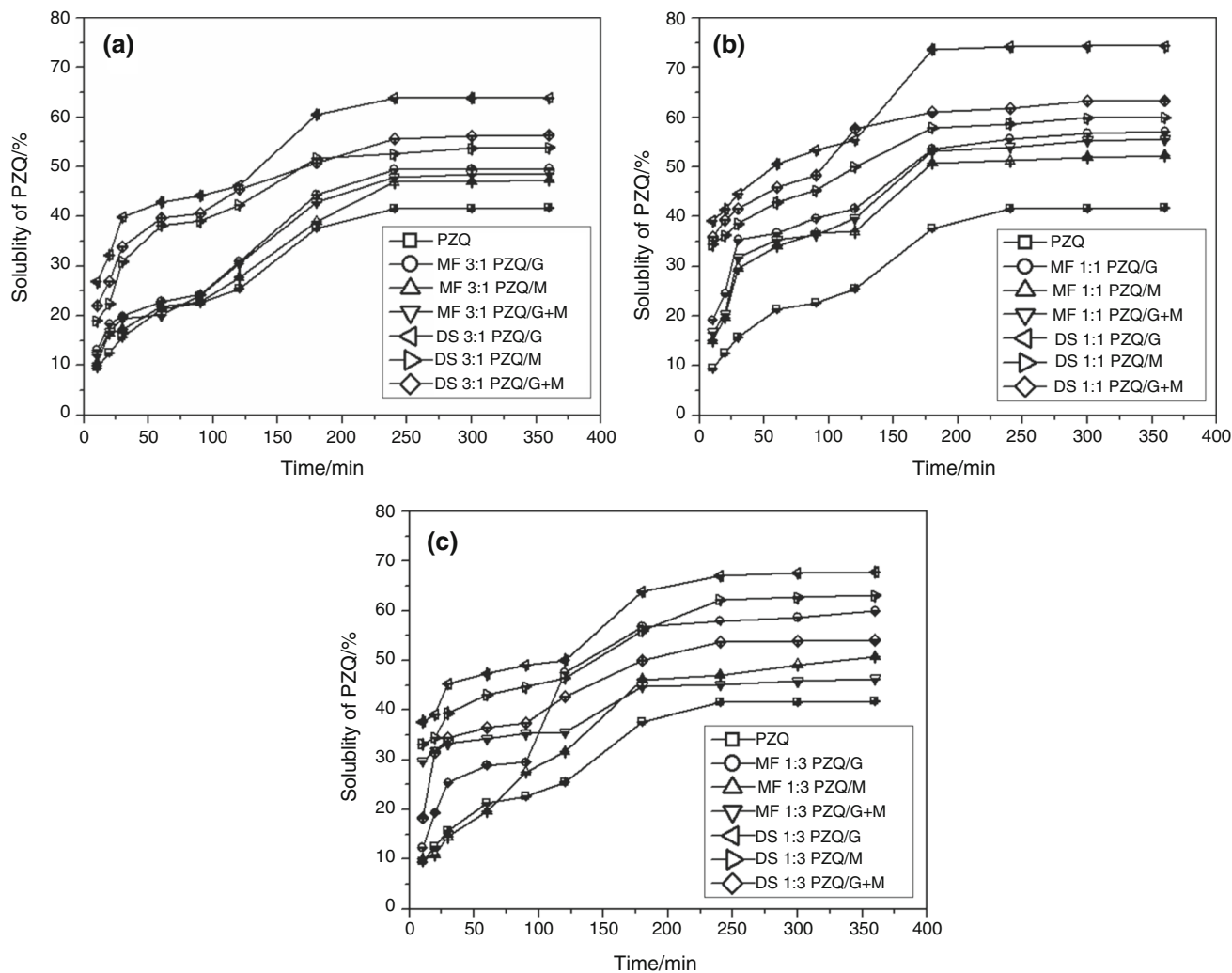


Fig. 9 Dissolution profile **a** PZQ, PM 3:1 PZQ/carrier and SD 3:1 PZQ/carrier; **b** PZQ, PM 1:1 PZQ/carrier and SD 1:1 PZQ/carrier; **c** PZQ, PM 1:3 PZQ/carrier and SD 1:3 PZQ/carrier

This suggestion can be proven because in TG curve was not an observed water mass loss (Fig. 4). However, SD (1:3—PZQ/carrier) showed bands less intense compared with PM (1:3—PZQ/carrier), which suggests smaller interaction than those of other ration (Fig. 6p–u). Infrared spectroscopic data of PZQ, Gelucire, mannitol, PM and SD in proportion 1:1 (PZQ/carrier) are shown in Table 3.

X-ray diffraction

The X-ray diffraction pattern of PZQ (Fig. 7a) showed typical peaks of diffraction (16.4° , 19.5° , 20.1° , 21.2° , 22.5° , 24.7° , 25.5° , 26.9° , 36.4° , 41.7°) [34] similar to diffractogram described by Liu et al. [35].

X-ray patterns with the values of the distances of crystalline planes (d) of PZQ (open circle), Gelucire (open rectangle), mannitol (open diamond), PMs, and SDs in

ratio 1:1 (PZQ/carrier), which suggests the level of crystallinity (Fig. 7a–i). Diffractograms of PZQ, mannitol, PMs, and SDs samples showed a crystalline structure with sharp and intense diffraction peaks, whereas the values (d) of PMs were the same presented to PZQ, Gelucire, and mannitol. On the other hand, Gelucire showed some level of crystallinity (peak at 23.3° , which is typical of triglycerides) [19]. The diffraction pattern of SDs was different from values (d) of PMs, suggesting a change in crystalline structure. The same pattern was observed for ratio 1:3 and 3:1 (PZQ/carrier) (Fig. 7j–u). Therefore, the X-ray results showed that the process of preparation of SDs (heating) caused a transformation of PZQ, and the diffractograms of sample of SDs 1:1 PZQ/Gelucire (Fig. 7g) and 1:3 PZQ/Gelucire (Fig. 7s) demonstrate that there was amorphization of PZQ and appearance of new peaks in the low angle region for all SD.

Scanning Electron Microscopy (SEM)

The microparticles of Gelucire (Fig. 8b) not presented crystals, while the microparticles of PZQ (Fig. 8a) and mannitol (Fig. 8c) presented crystals. The photomicrographs of PM (Fig. 8d–f, j–l, p–r) presented crystalline structures and can be observed on their surface the presence of PZQ crystals. The photomicrographs of SDs prepared with mannitol (Fig. 8h, n, t) and mannitol + Gelucire (Fig. 8i, o, u) presented aggregation of smaller crystals on the surface of larger particles than PMs. However, in the SDs prepared using only Gelucire (Fig. 8g, m, s) were not observed crystals, it was observed an agglomeration of microparticles similar with Gelucire microparticles.

Solubility assay

Solubility assay was necessary to evaluate the influence of the quantity of the carrier on the solubility of PZQ. Results are presented as mean \pm SD for $n = 3$ (Tables 4–6). PZQ ($225.30 \pm 0.17 \mu\text{g mL}^{-1}$) is very soluble in water at pH 5.5, whereas it should be observed a decrease of its solubility in buffered phosphate at pH 6.8 ($206.34 \pm 0.36 \mu\text{g mL}^{-1}$) and in acid solution ($164.15 \pm 0.25 \mu\text{g mL}^{-1}$). To increase the solubility of PZQ, PM and SD were prepared using mannitol and Gelucire as carriers under two different conditions: in an acid solution to mimic stomach conditions and buffered solution to mimic duodenum conditions. In general, SD in all proportions (PZQ/carrier) submitted to buffered solution showed an increase in the solubility of PZQ. SD prepared using Gelucire and mannitol + Gelucire in ratio 1:3 (PZQ/carrier) provided an increase three and four times higher than pure PZQ, respectively. However, the SD containing PZQ/Gelucire was considered the greatest due to the solubility of PZQ (717.42 ± 0.14) in a condition similar to the duodenum (local of large absorption area, pH 5.5) the (Table 6). On the other hand, in acid solution, all preparations (PMs and SDs) presented a decrease in solubility of PZQ.

In vitro drug dissolution

This study was carried out to verify the dissolution and release extension of pure PZQ compared with PMs and SDs. The results showed an increase in dissolution and release extension for PMs and SDs. However, SDs presented higher dissolution rate and release extension than PMs. Also, it can be observed that PMs and SDs prepared using Gelucire presented better dissolution profile than PMs and SDs prepared using mannitol (Fig. 9a–c). The PMs and SDs in ratio 3:1 (PZQ/carrier) presented a decrease in dissolution rate

compared with PMs and SDs in ratio 1:3 and 1:1 (PZQ/carrier). Similar results observed in SDs are 1:3 and 1:1 (PZQ/carrier); however, the SD 1:1 (PZQ/carrier) was considered the best solution because it was prepared using less carrier compared with SD 1:3 (Fig. 9c).

Conclusions

This study showed that the dissolution rate and release extension of PZQ could be enhanced greatly by the solid dispersion technique. In the particular case SD obtained by Fusion Method, using Gelucire as a carrier in the ratio 1:1 afforded to increase of PZQ availability approximately twice. Therefore, SD is an important strategy for increasing the solubility and dissolution, a crucial step in the development of a pharmaceutical dosage form containing praziquantel for possible application in the treatment of schistosomiasis.

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