

1 **Hydrogels Containing Botanical Repellents Encapsulated in Zein Nanoparticles**
2 **for Crop Protection**

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35 **Abstract**

36 Essential oils and their derivatives are eco-friendly biopesticides that can
37 contribute to reducing the use of synthetic pesticides in agricultural pest control, offering
38 advantages including less harm to humans and the environment. This work concerns
39 hydrogel-based repellent systems containing botanical compounds that were emulsified
40 or encapsulated in zein nanoparticles. The hydrogels were prepared according to a two-
41 step process involving molding and crosslinking. They presented good rheological
42 properties, even at elevated temperature (40 °C), a swelling degree of about 30±1.2%, and
43 were able to modulate the release of active compounds. The hydrogels containing
44 botanical compounds presented high repellency (>80%) against two important
45 agricultural pests: whitefly (*Bemisia tabaci*) and two-spotted spider mite (*Tetranychus*
46 *urticae*). These repellent systems are promising for use in sustainable agriculture, since
47 they are based on the use of natural substances for both the matrices and the active agents.
48 It is noteworthy that the systems can be used without direct contact with plants, which
49 minimizes any problems related to phytotoxicity.

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52 Keywords: Hydrogel; essential oil; nanoparticles; pest control; sustainable agriculture.

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69 1. Introduction

70 Overuse of synthetic pesticides in agriculture is a major source of environmental
71 contamination affecting water, air, and soil. It has led to increased production costs, loss
72 of productive regions, and threats to human and animal health ¹. Consequently, it is
73 increasingly necessary to search for alternatives that have lower impacts in the
74 environment and that can contribute to the development of sustainable agriculture ^{2,3}.

75 The use of botanical pesticides has been shown to be a promising alternative to
76 synthetic compounds. Most of these substances are produced during the secondary
77 metabolism of plants and are important in defense against pathogens and pests. They
78 present biological activities including the ability to control agricultural pests ⁴. The
79 literature describes several plant essential oils, as well as isolated active compounds, that
80 present activity against insects. Geraniol, for example, is an acyclic alcohol with repellent
81 activity, which is found in the essential oils of plants such as citronella and palmerosa ^{5–}
82 ⁸. One of the main components of clove essential oil is eugenol, a member of the
83 phenylpropanoid chemical class, which has medicinal properties including anesthetic,
84 bactericidal, and antifungal activities ⁹. Cinnamaldehyde, another phenylpropanoid, is
85 one of the main active compounds found in the essential oil obtained from the bark of
86 cinnamon (*Cinnamomum* spp.). In addition to its characteristic flavor, this compound
87 exhibits medicinal ¹⁰ and antifungal properties, and can act against agricultural pests ^{11,12}.

88 The combination of compounds isolated from different plants represents an
89 important strategy for increasing the biological activities of these essential oils. Such
90 combinations result in unique formulations containing active agents that are not normally
91 present together in the same plant ¹³. This can assist in delaying the emergence of pest
92 resistance, due to their different mechanisms of action ⁴. However, although these
93 compounds have great potential for use in agricultural applications, aspects such as high
94 sensitivity to UV light, low humidity, and high temperature in the field can lead to their
95 rapid degradation and loss of effectiveness ¹⁴.

96 The nanoencapsulation of compounds (mostly oily) isolated from different plants
97 offers benefits including increased solubility, protection against premature degradation,
98 and sustained release. Previous studies have reported the effectiveness of
99 nanoencapsulation of these active compounds ^{8,15–17}. Such systems can be produced using
100 various natural and synthetic matrices. An attractive natural matrix is zein, a protein
101 extracted from maize, which belongs to the prolamin class of compounds. Due to its rapid

102 precipitation in aqueous solutions, it is widely used in the production of nanoparticles,
103 offering the benefits of biodegradability and biocompatibility¹⁸.

104 The incorporation of these systems into hydrogels constitutes an important
105 strategy that can provide protection of the active agents and enable the development of
106 novel systems for their application. Henson et al. (2006)¹⁹ described a method for the
107 preparation of hydrogels based on hydroxypropylmethylcellulose (HPMC), containing
108 aromatic molecules as active ingredients. The hydrogels were prepared in solid form, with
109 the desired shape and size obtained according to the final polymer concentration.

110 The aim of the present study was to obtain repellent formulations based on
111 hydrogels produced from the biopolymers carboxymethylcellulose (CMC) and
112 hydroxyethylcellulose (HEC), crosslinked in the presence of citric acid solution (a natural
113 organic acid with multi-carboxylic structure, reason why it can be used as polymer
114 crosslinking agent). The hydrogels were prepared with mixtures of botanical compounds
115 (geraniol, eugenol, and cinnamaldehyde), which were either encapsulated in zein
116 nanoparticles or emulsified in surfactant. The systems were characterized in terms of
117 rheological stability and the release rates of the bioactive agents. The biological efficacy
118 was evaluated against two important agricultural pests: silverleaf whitefly (*Bemisia*
119 *tabaci* (Gennadius) and two-spotted spider mite (*Tetranychus urticae* Koch). The
120 approach adopted in this study opens perspectives for the development of safer and more
121 effective pest control systems that can contribute to the development of sustainable
122 agriculture.

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136 2. Materials and Methods

137 2.1 Materials

138 Geraniol (GRL - \geq 98% purity), eugenol (EGL - \geq 98% purity), trans-
139 cinnamaldehyde (CND - \geq 99% purity), Zein, Pluronic F-68, carboxymethylcellulose
140 (CMC), and hydroxyethylcellulose (HEC) were obtained from Sigma-Aldrich (São
141 Paulo/Brazil). Ethanol was purchased from Labsynth (São Paulo/Brazil). Acetonitrile
142 (HPLC grade) was obtained from J. T. Baker (São Paulo/Brazil). Other analytical reagents
143 were purchased from local suppliers (São Paulo/Brazil).

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145 2.2 Preparation and characterization of the solutions of nanoparticles and 146 emulsified compounds

147 The preparation of zein nanoparticles containing mixtures of the botanical
148 compounds was carried out by the antisolvent precipitation method, as described by Hu
149 and McClements (2014), with slight modifications. Zein (2% w/v) was solubilized in
150 hydroethanolic solution (85% v/v), under agitation overnight. An aqueous solution of
151 Pluronic F-68 surfactant (2% w/v, pH 4) was also prepared. The zein solution was purified
152 by centrifugation (30 min at 4500 rpm), heat treatment (15 min at 75 °C), and filtration
153 through a 0.45 μ m membrane (Millipore). The particles were prepared with addition of
154 600 mg of each active compound to 10 mL of zein solution. Different mixtures of
155 geraniol/eugenol and geraniol/cinnamaldehyde were used. Next, the zein solution (10
156 mL) was quickly added to the Pluronic F-68 solution, under magnetic stirring. The
157 colloidal dispersion was then kept under stirring, at room temperature, until the ethanol
158 had evaporated. The emulsions containing the active compound mixtures were prepared
159 by adding the same amounts of the botanicals to 30 mL of the Pluronic F-68 solution,
160 keeping it under vigorous agitation for 15 min. Losses of the active compounds during
161 the preparation process were investigated for the nanoparticle and emulsion formulations.
162 For the control formulations, only zein nanoparticles and surfactant were added.

163 The nanoparticle formulations were characterized in terms of hydrodynamic
164 diameter, polydispersity index, zeta potential, and encapsulation efficiency. The size
165 distribution and polydispersity index were determined using the photon correlation
166 spectroscopy (DLS) technique. The zeta potential was determined by the
167 microelectrophoresis method. For both techniques, a ZetaSizer Nano ZS90 system
168 (Malvern Instruments, UK) was used, at a fixed angle of 90° and temperature of 25 °C,

169 with the samples being diluted about 100-fold and 500-fold. The encapsulation efficiency
170 was evaluated using the ultrafiltration/centrifugation method, as described by Oliveira et
171 al., (2018)⁸. Quantification of the compounds was performed by high performance liquid
172 chromatography (HPLC) described in supplementary material (S1). The total amounts of
173 the botanical compounds (100%) present in the formulations were calculated considering
174 the amounts added and the losses during the preparation process.

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176 **2.3 Preparation of the hydrogels**

177 The hydrogels were prepared according to Demitri et al. (2008)²¹ and Zheng et al.
178 (2015)²², with minor modifications. The process consisted of two steps. The first step
179 involved the preparation of a mixture of 5% CMC and HEC, at a ratio of 5:1 (m:m), and
180 adding nanoparticles, emulsion solutions, or water (for the control hydrogels). The
181 different hydrogel formulations contained the following components: (i) nanoparticles
182 with the mixture of geraniol and eugenol (NP_GRL+EGL); (ii) nanoparticles with the
183 mixture of geraniol and cinnamaldehyde (NP_GRL+CND); (iii) nanoparticles without
184 the botanical agents (NP_Z); (iv) emulsion with the mixture of geraniol and eugenol
185 (EM_GRL+EGL); (v) emulsion with the mixture of geraniol and cinnamaldehyde
186 (EM_GRL+CND); and (vi) water as the control (CTL). The solutions were mixed at 500
187 rpm. The CMC/HEC gel obtained was placed in a mold (2.5 x 3.5 cm), pressed to remove
188 air bubbles, and molded into the desired shape. In the second step, the molds were
189 immersed in citric acid solution (8 mol/L) for 6 h, for crosslinking of the hydrogel. The
190 losses of active compounds during the crosslinking process were investigated using
191 HPLC analysis. A schematic of hydrogel preparation is shown in Figure 1.

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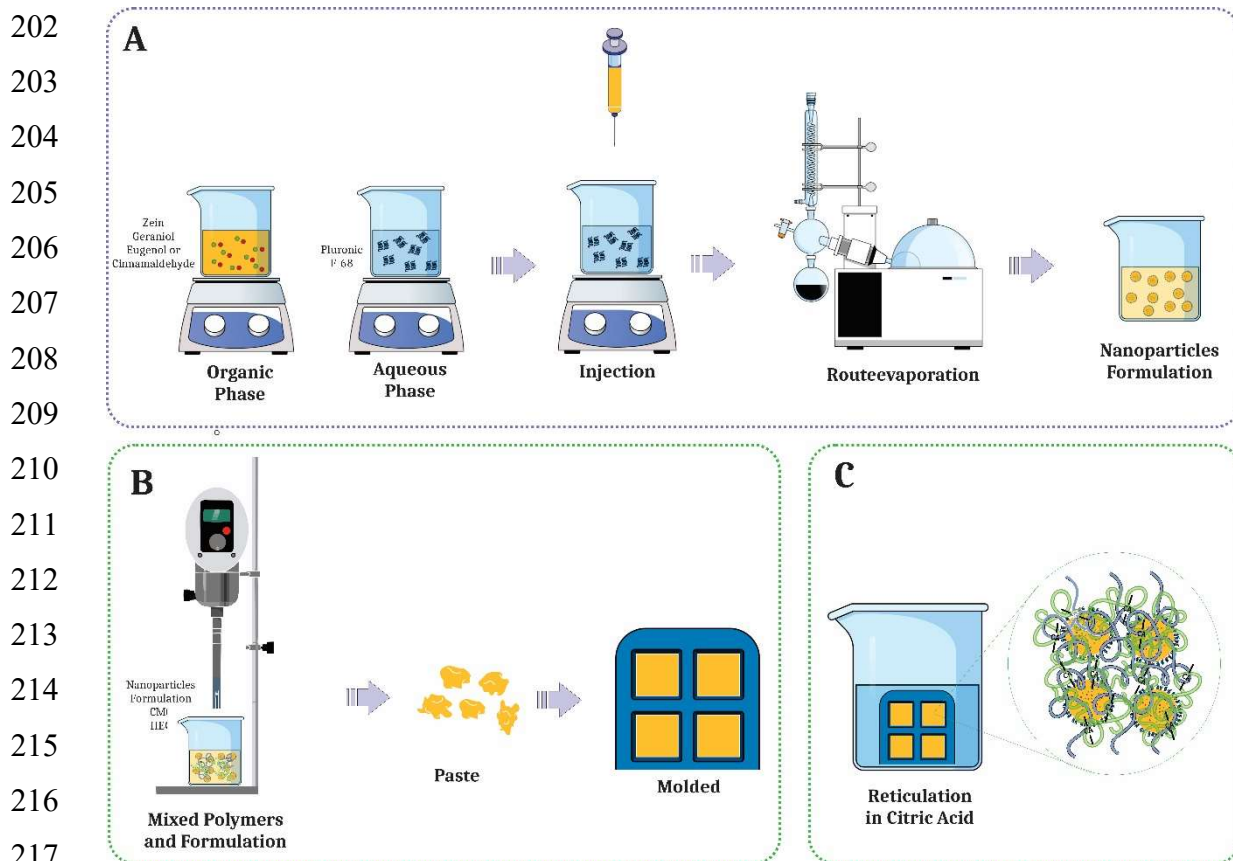


Figure 1: Hydrogel preparation scheme containing nanoparticle formulations. A) Stages of preparation of nanoparticle formulations by precipitation/solvent evaporation method. The hydrogels were prepared in two simple steps; B) the first comprised by mixing the formulations with the polymers and modeling the paste obtained; C) the second step consists in the cross-linking of the hydrogels cast in a solution of citric acid.

2.4 Characterization of the hydrogels

2.4.1 Swelling degree

Determination of the swelling degrees of the hydrogels was performed by firstly drying three replicates of each hydrogel at 30 °C, until reaching constant weight. The dried hydrogels were then immersed in deionized water (100 mL), at room temperature, for the swelling process. The hydrogels were periodically weighed and the excess water was removed using filter paper. The swelling degree (SD) was calculated as a function of time, using Equation 1:

$$SD = [(m_i - m_s) / m_s] \times 100\%, \quad (1)$$

where m_i is the weight of the swollen hydrogel and m_s is the weight of the dried hydrogel.

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236 **2.4.2 Rheological properties**

237 The stabilities of the hydrogels were evaluated by determining their rheological
238 properties using an oscillatory rheometer (Kinexus Lab, Malvern Instruments, UK) with
239 cone and plate geometry (diameter 20 mm, angle 0.5 rad, and 1 mm space between the
240 plates) and Peltier temperature control. For determination of the elastic modulus (G') and
241 the viscous modulus (G''), hydrogel samples (500 mg) were transferred to the rheometer
242 and a frequency range of 0.1-10 Hz was applied. The shear rate was 1 Pa. The rheological
243 properties were determined at two temperatures (25 and 40 °C), using three replicates.
244 The rheograms were analyzed using rSpace software.

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246 **2.4.3 Fourier transform infrared spectroscopy (FTIR) and X-Ray Diffraction**
247 **(XRD) Analysis**

248 For FTIR analysis 1 mg dry sample was ground, mixed well with 100 mg KBr
249 power, and compressed into a transparent disk. The FTIR spectra of the hydrogel and raw
250 materials were recorded on Jasco FTIR-410 spectrometer in the range of 4000–400 cm^{-1}
251 using an average of 128 scans with a resolution of 8 cm^{-1} . X-ray diffraction analysis of
252 these samples was conducted on a Panalytical X'Pert Powder X-ray diffractometer
253 equipped with Ni-filtered Cu $K\alpha$ radiation ($k = 1.5406$) within the angle range $2\theta = 5$ –
254 60° . The diffractometer was functioned with 0.05° diverging, receiving slits at 40 kW and
255 50 mA, and a continuous scan was recorded.

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257 **2.5 *In vitro* release kinetics and release mechanisms**

258 The release kinetics assays were performed as described by Abreu et al. (2012a)²³,
259 with some modifications. For this, a hydrogel (averaging 4.50 g) containing the
260 suspension of nanoparticles or emulsion was added to 100 mL of a 3% (w/v) Pluronic
261 F68 solution and maintained under agitation at 150 rpm. Aliquots (1 mL) of the solution
262 were collected at predetermined times, with the volume withdrawn being replaced with
263 Pluronic F-68 solution (3%), in order to maintain a constant volume in the acceptor
264 compartment. The amount of botanical compound released was then quantified by HPLC
265 (the methodology is available in the Supplementary Material), with the results being
266 expressed in %. In order to avoid any loss by evaporation, the glass chambers were
267 covered and were only uncovered during sampling (performed in triplicate). The release
268 data were evaluated using the zero order, first order, Higuchi, and Korsmeyer-Peppas
269 models.

270 2.6 Repellent activities of the hydrogels

271 2.6.1 Repellent activity against whitefly (*Bemisia tabaci*)

272 The assays of repellent activity against whitefly were conducted using an
273 olfactometer (four-way arena type). The insects were reared on tomato plants (*Solanum*
274 *lycopersicum*) in a breeding cages. For bioassays, insects were collected from plants using
275 a manual sucker. It is noteworthy that for the feeding of insects were used plants grown
276 in greenhouse, without the application of any kind of substance, ensuring that the insects
277 did not present resistance or susceptibility. The samples evaluated were the same as
278 described in Section 2.3, with 1 cm³ of hydrogel being used for each bioassay. The
279 treatments were arranged in glass connectors attached to the olfactometer pathways, with
280 the air flow rate adjusted to 1 L/min. The air flow was obtained using a vacuum pump
281 connected to the central outlet. In this arrangement, the air flows entered the four
282 pathways and converged at the central point, where the *B. tabaci* were released. The
283 distribution of the treatments was such that the likelihood of selection of a particular
284 pathway was 50% (treatment vs. control). Therefore, two routes corresponded to the
285 treatment and two to the control, positioned in an intercalated manner.

286 Each repetition corresponded to the placing of a specimen in the center, using a
287 micropipette tip, and observing its residence time in each quadrant during a period of 10
288 min. The time that the insect remained in the central area of the olfactometer was
289 considered a non-response, since this was the location where there was convergence and
290 mixing of the four gas flows. The glass connectors and hoses were replaced every time
291 there was a change of the treatment. Ten replicates were performed for the repellency
292 assays. The bioassays were conducted in a room without the entrance of external light, so
293 that the incidence of light did not affect the choice of the insect.

294 The results of the bioassays were expressed using the effect index (EI), in terms
295 of the repellent effect, the attractive effect, and the “non-response”, relative to the values
296 for the control hydrogels (water only), as shown in Equation 2:

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$$298 \quad EI = (Et - Ec) / Ec, \quad (2)$$

299

300 where Et is the effect percentage (%) for the treatment and Ec is the effect % for the
301 control hydrogel. A positive value indicated that the effect for the treatment was higher
302 than that for the control, while a negative value indicated that the effect was higher for
303 the control.

2.6.2 Repellent activity against spider mite (*Tetranychus urticae*)

The *T. urticae* mites were obtained from a rearing room (temperature 25±1 °C, humidity 70±10%, and 12 h photoperiod), where they were kept on state cultivar of bean plants (*Phaseolus vulgaris* L.).

The first step was carried out under greenhouse conditions. Firstly, beans (*P. vulgaris*) were sown in 500 mL pots. At 30 days after germination, the plants were taken to the laboratory and placed in 6 L plastic pots, maintaining the same climatic conditions used for mite rearing. The gels were attached to a 25 cm wooden stick, using a fastener, and were placed inside the plant pots. Each formulation presented in item 2.2 (30 mL) corresponded to preparation of four hydrogel devices which were used for tests described above. The pots were assembled in pairs 17 cm apart, with one containing the gel and the other without the gel. The pots were interconnected using a 1 cm diameter plastic hose attached to orifices in the pots. A 0.5 cm² hole was made in the center of the hose, where 30 adult female *T. urticae* were transferred using a single strand brush and a stereomicroscope. The hole was then sealed with voile-like fabric. After 24 h, the leaves of the plants in each plastic container were cut and the numbers of mites and eggs were counted using a stereomicroscope. Figure S3 shows the system used for the experiments. The repellency index (RI) and the oviposition inhibition index (OI) were calculated according to Equations 3 and 4:

$$RI = \left(\frac{Nc - N}{Nc + Nt} \right) * 100 \quad (3)$$

$$OI = \left(\frac{Oc - Ot}{Oc + Ot} \right) * 100 \quad (4)$$

where *Nc* is the number of mites found on the control plant (without gel), *Nt* is the number of mites found on the plant with gel, *Ot* is the number of eggs found on the plant with gel, and *Oc* is the number of eggs found on the plant without gel. The mean repellency index and oviposition inhibition values were classified as described by Chakira et al. (2017): Class 0 (0.01-0.1%), Class I (0.1-20%), Class II (20.1-40%), Class III (40.1-60%), Class IV (60.1-80%), and Class V (80.1-100%). The numbers of mites and eggs on the treated and control plants were analyzed using t-tests for paired comparisons. The data were log-transformed prior to analysis, in order to meet parametric statistical criteria.

337 3. Results and Discussion

338 3.1 Characterization of the zein nanoparticles and emulsions containing the 339 botanical compounds

340 The physico-chemical characterization of the nanoparticles (before their
341 incorporation in the hydrogels) considered the following parameters: mean diameter
342 (MD, nm), polydispersity index (PDI), zeta potential (ZP, mV), particle concentration
343 (CT, particles/mL), and encapsulation efficiency (EE, %) (Table 1). The hydrodynamic
344 diameter was smaller for the nanoemulsion droplets, compared to the nanoparticles. This
345 was due to the nature of the preparation process, since the nanoparticles were produced
346 by the addition of zein solution, which formed a solid matrix that encapsulated the oil⁸.
347 The emulsion droplets also presented lower concentration and zeta potential values,
348 compared to the nanoparticle formulations. These results indicated that the emulsions
349 were less stable than the nanoparticles containing the mixture of active compounds.

350 **Table 1.** Characterization of the zein nanoparticles containing botanical repellents
351 (geraniol, eugenol, and cinnamaldehyde). Being, zein nanoparticles in the absence of
352 botanical compounds (NP); emulsion of geraniol and eugenol (EM_GRL+EGL); zein
353 nanoparticles containing geraniol and eugenol (NP_GRL+EGL); emulsion of geraniol
354 and cinnamaldehyde (EM_GRL+CND); zein nanoparticles containing geraniol and
355 cinnamaldehyde (NP_GRL+CND). The parameters evaluated were the mean diameter
356 (MD) using the dynamic light scattering (DLS) and nanoparticle tracking analysis (NTA)
357 methods, polydispersity index (PDI), zeta potential (ZP), concentration (CT), and
358 encapsulation efficiency (EE). The values were obtained as the mean and standard
359 deviation for three determinations.

| Formulations | MD (nm) | | PDI | ZP (mV) | CT (10 ¹² particles/mL) | EE (%) |
|--------------|----------|---------|--------------|---------|------------------------------------|----------------------------------|
| | DLS | NTA | | | | |
| EM_GRL+CND | 122 ± 12 | 111 ± 6 | 0.621 ± 0.10 | 12 ± 2 | 0.12 ± 0.05 | - |
| EM_GRL+EGL | 135 ± 7 | 124 ± 9 | 0.638 ± 0.14 | 16 ± 3 | 0.15 ± 0.06 | - |
| NP | 320 ± 6 | 211 ± 7 | 0.484 ± 0.11 | -11 ± 4 | 0.67 ± 0.21 | - |
| NP_GRL+CND | 253 ± 7 | 175 ± 5 | 0.345 ± 0.05 | 39 ± 3 | 2.91 ± 0.65 | GRL 98.1 ± 0.7 CND 96.3 ± 2.1 |
| NP_GRL+EGL | 261 ± 5 | 158 ± 5 | 0.387 ± 0.09 | 40 ± 2 | 3.12 ± 0.45 | GRL 99.1 ± 0.4 EGL 98.2 ± 1.1 |

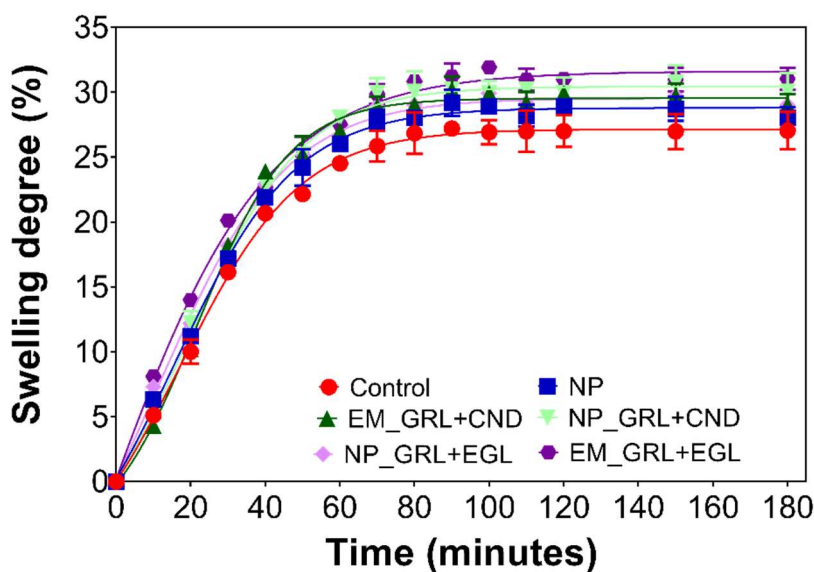
360 **3.2 Preparation and characterization of the hydrogels containing the emulsified and**
361 **encapsulated botanical compounds**

362 Cellulose derivatives were chosen due to their malleability, enabling hydrogels to
363 be prepared in different shapes and sizes. The hydrogel production process involved two
364 steps. The first step (molding process) consisted of mixing the hydrogel matrix (CMC
365 and HEC) with the nanoparticle formulation or the emulsion, obtaining a two-phase
366 system (particulate gel) that was transferred to rectangular molds. In this step, no
367 crosslinking process occurred. The second step was an acidification process, where the
368 molds were immersed in a citric acid solution (8 mol/L). During this stage, the Na⁺ of the
369 sodium carboxylate (R-COONa) linked to the CMC backbone was gradually replaced by
370 H⁺, which diffused out of the paste. The 3D network structure of the hydrogel was then
371 constructed by physical crosslinking, together with the formation of hydrogen bonds
372 between the polymer chains ²².

373 After preparation of the hydrogels, characterization tests were performed by FTIR
374 and XRD characterization (see Supplementary Material - Figures S1 and S2,
375 respectively). For FTIR analysis, hydrogels after citric acid cross-linking were oven dried
376 at 50°C for three days. The results showed that for the FTIR analyzes, the main peaks
377 indicated are from citric acid, indicating a higher proportion of the crosslinking agent in
378 to the hydrogels. These results were expected once the samples were dried in order to
379 graze, and the citric acid present in the hydrogel returned to its crystalline form and due
380 to its proportion presented higher intensity. Also, using XRD analysis, it was possible to
381 identify that the hydrogel presented a similar pattern as CMC. Also the XRD
382 diffractograms showed a peak at $2\theta = 14^\circ$ corresponding to citric acid. It is also noted
383 that the hydrogel crystallinity is higher than observed to CMC and this may be due to the
384 chemical cross-linking of CMC with citric acid, which causes a more organization in the
385 hydrogels.

386 The control hydrogels had a swelling degree of about 27±0.4% (Figure 2).
387 Addition of the emulsified and encapsulated compounds resulted in slight increases of the
388 swelling degree. However, no significant differences between the formulations were
389 observed (Two-way ANOVA test, data not shown). Tang et al (2014)²⁵ reported that a
390 decrease of the CMC concentration resulted in increased swelling capacity of chitin/CMC
391 hydrogels. According to the authors, at higher concentrations, strong hydrogen bonds and
392 interactions occur between the hydroxyl groups of chitin and the carboxyl groups of
393 CMC, which restrict the relaxation and expansion of the molecular chains.

394 The swelling degree of hydrogels is an important factor to consider in their
 395 practical applications, including the release of bioactive compounds. In this study, the
 396 hydrogels prepared with the addition of encapsulated and emulsified botanical
 397 compounds showed slight increases in the swelling degree. Zare-Akbari et al. (2016)²⁶
 398 reported an increase in the swelling degree of CMC hydrogels after the incorporation of
 399 zinc oxide (ZnO) nanoparticles. According to the authors, the presence of nanoparticles
 400 with different sizes, morphologies, and surfaces resulted in greater penetration of water,
 401 in order to neutralize the osmotic pressure, which expanded the hydrogel network, hence
 402 increasing the pores and free spaces within the matrix. Zheng et al. (2015)²² reported
 403 swelling degrees lower than 35% for hydrogels prepared using CMC at concentrations
 404 from 5 to 10%. The authors suggested that low swelling degree values contributed to
 405 increases in the mechanical properties of the hydrogels. In addition, the use of high acid
 406 concentrations resulted in high concentrations of crosslinks and a restricted polymer
 407 network dilation rate. In the present study, a high concentration of citric acid (8 mol/L)
 408 was used in the crosslinking step.



421 **Figure 2.** Swelling degrees of the hydrogels without and with encapsulated and
 422 emulsified botanical compounds: control hydrogel and hydrogel containing zein
 423 nanoparticles in the absence of botanical compounds (NP); hydrogel containing
 424 emulsified geraniol and eugenol (EM_GRL+EGL); hydrogel containing geraniol and
 425 eugenol encapsulated in zein nanoparticles (NP_GRL+EGL); hydrogel containing
 426 emulsified geraniol and cinnamaldehyde CND (EM_GRL+CND); hydrogel containing
 427 geraniol and cinnamaldehyde encapsulated in zein nanoparticles (NP_GRL+CND).

428 The rheological assays were performed for the different hydrogel formulations,
 429 with determination of the elastic modulus (G'), the viscous modulus (G''), and viscosity
 430 (η). The analyses were performed using a frequency ramp, at two temperatures (25 and
 431 40 °C) (Figure 3). The rheological data (G' , G'' , G'/G'' ratio, and η) obtained at a
 432 frequency of 1 Hz are shown in Table 2 for all the formulations.

433

434 **Table 2.** Rheological parameters for the different hydrogels containing the zein
 435 nanoparticle formulations and the emulsified botanical compounds, obtained at a
 436 frequency of 1 Hz.

| Hydrogel | G' (mPa) | G'' (mPa) | G' (mPa) | G'' (mPa) | G'/G'' | G'/G'' | η (mPa s) | η (mPa s) |
|------------|------------|-------------|------------|-------------|----------|----------|----------------|----------------|
| | 25 °C | 25 °C | 40 °C | 40 °C | 25 °C | 40 °C | 25 °C | 40 °C |
| Control | 253.0 | 50.1 | 189.2 | 37.1 | 5.04 | 5.1 | 41810 | 31370 |
| NP | 161.9 | 30.5 | 149.7 | 28.1 | 5.30 | 5.3 | 26220 | 24240 |
| EM_GRL+EGL | 184.5 | 37.4 | 181.4 | 36.4 | 4.92 | 4.9 | 29970 | 29440 |
| EM_GRL+CND | 217.3 | 49.4 | 171.2 | 37.3 | 4.39 | 4.5 | 35460 | 27880 |
| NP_GRL+EGL | 170.3 | 32.2 | 170.8 | 32.9 | 5.28 | 5.1 | 27650 | 27690 |
| NP_GRL+CND | 204.6 | 40.3 | 160.3 | 30.2 | 5.06 | 5.3 | 33190 | 25960 |

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438 For all the hydrogels, the viscosity decreased as the frequency increased (Figure
 439 3 inset), indicative of non-Newtonian pseudoplastic behavior. The main characteristic of
 440 a pseudoplastic material is that the apparent viscosity decreases as the shear rate increases.
 441 This is mainly due to hydrodynamic forces, which become more intense and lead to
 442 progressive rupture of the structure, with elongation of the polymeric chains in the system.
 443 This results in a new alignment with the flow of material and a reduction of viscosity²⁷.

444 As shown in Figure 3 and Table 2, the elastic modulus (G') values were higher
 445 than the viscous modulus (G'') values, at both temperatures. These data indicated that the
 446 hydrogels were highly crosslinked, resulting in an organized structure, as reported by
 447 Zheng et al. (2015)²². The hydrogels also showed decreases of viscosity and G'/G'' after
 448 addition of the formulations of botanical compounds emulsified with the surfactant,
 449 which could be explained by the presence of the surfactant and the characteristics of the
 450 emulsion. The presence of surfactant has a substantial effect on the rheological properties
 451 of solutions/hydrogels of CMC and its derivatives, as reported by Bayarri et al. (2009)²⁸,
 452 who found that changes in the characteristics of the dispersion medium clearly altered the

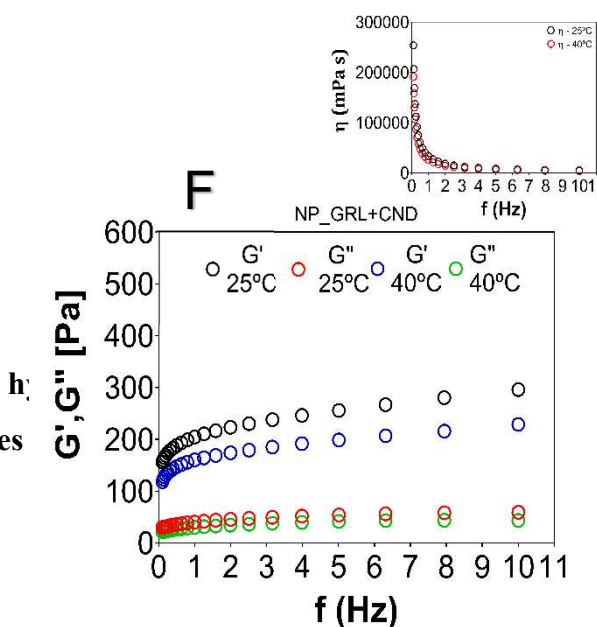
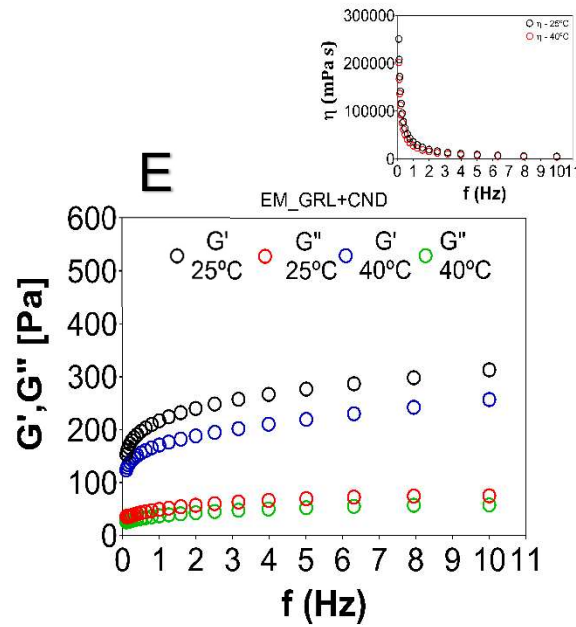
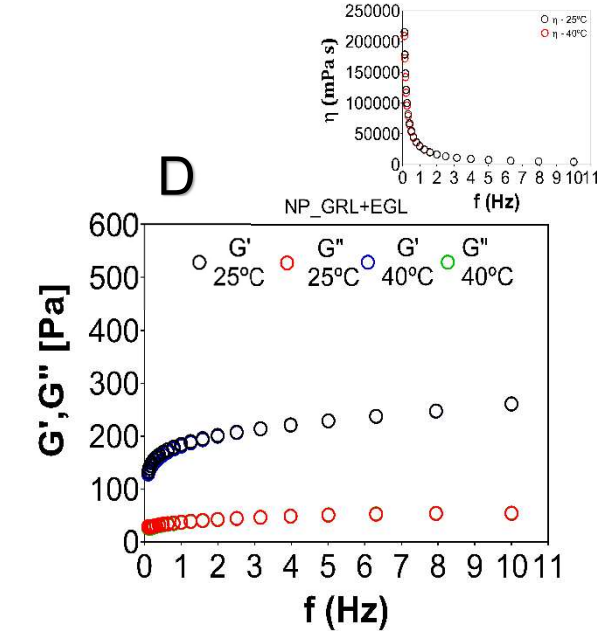
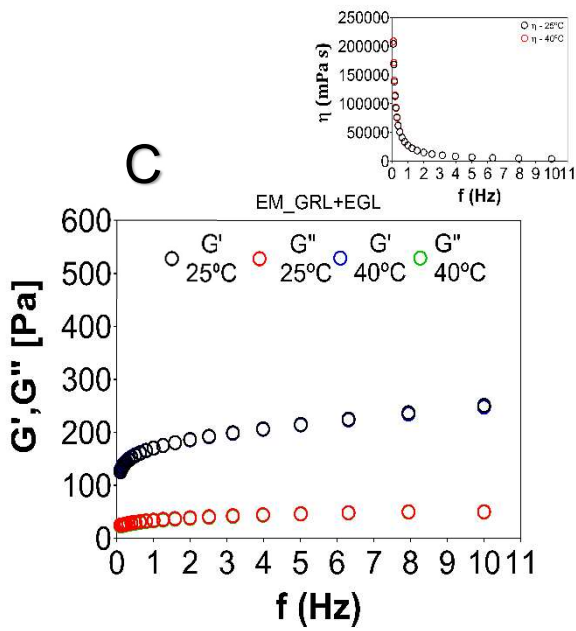
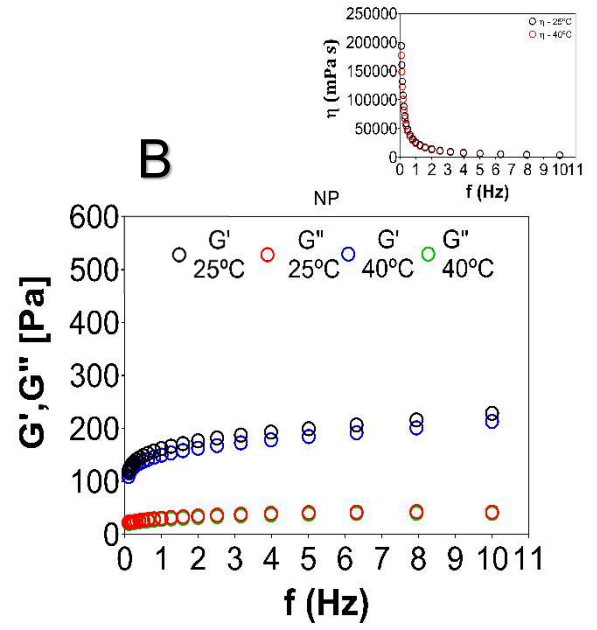
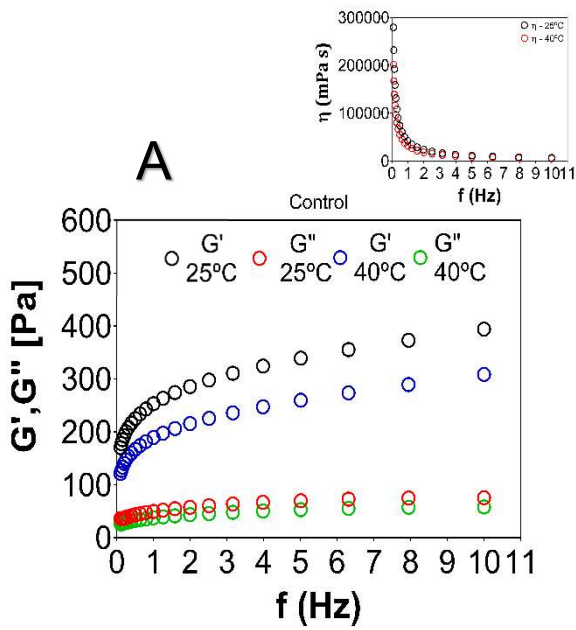
453 viscoelastic properties of the materials, as reflected by the G'/G'' ratios. The surfactant
454 improved the stabilization of oil-in-water emulsions, leading to the formation of layers,
455 but hindering the cross-linking process. These features provide an explanation for the low
456 viscosity values obtained after incorporation of the nanoparticles (Table 2).

457 The incorporation of the nanoparticles into the hydrogel matrix, in the presence
458 or absence of the botanical compounds, resulted in increases of the viscoelastic
459 parameters, especially the G'/G'' ratio (Figure 3, Table 2), suggesting the formation of a
460 stable system due to interaction between the hydrogel matrix and the nanoparticle
461 surfaces. The incorporation of nanoparticles alone resulted in higher values of the
462 parameters, compared to the incorporation of nanoparticles containing the botanical
463 compounds. These findings were in agreement with the results described above, since
464 addition of the formulations containing only the emulsified botanical compounds led to
465 reductions of the values of the parameters evaluated, due to decreased structural
466 organization of the hydrophilic polymeric chains in the presence of an oil phase. The
467 increase of the G'/G'' ratio indicated greater interaction between the hydrophilic polymer
468 chains during the crosslinking process, due to the presence of zein and the surfactant used
469 to stabilize the system.

470 Proteins have a strong tendency to adsorb at oil-water interfaces, resulting in
471 better interaction between the polymers during the crosslinking process ²⁹. Racine et al.
472 (2017)³⁰ also observed that the incorporation of solid lipid nanoparticles (SLNs)
473 improved the rheological properties of chemically crosslinked CMC/PEG hydrogels, with
474 increased crosslinking density of the polymer matrix, as well as modification of the
475 release profile. In agreement with the previous studies, the present work showed that
476 incorporation of the nanoparticles in the hydrogels led to a modest increase in swelling
477 capacity, indicating that these hydrogels were promising candidates for the transport of
478 encapsulated or emulsified botanical compounds.

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521 **Figure 3.** Rheograms for the hydrogels containing the zein nanoparticle formulations and
522 the emulsified botanical compounds. The elastic modulus (G'), viscous modulus (G''),
523 and viscosity (η) were determined using the frequency range 1-10 Hz and two
524 temperatures (25 and 40 °C). A) Control hydrogel (water); B) hydrogel containing zein
525 nanoparticles (NP); C) hydrogel containing emulsified geraniol+eugenol
526 (EM_GRL+EGL); D) hydrogel containing geraniol+eugenol encapsulated in zein
527 nanoparticles (NP_GRL+EGL); E) hydrogel containing emulsified
528 geraniol+cinnamaldehyde (EM_GRL+CND); F) hydrogel containing
529 geraniol+cinnamaldehyde encapsulated in zein nanoparticles (NP_GRL+CND).

530

531 The prepared hydrogels were used in repellent activity assays against whitefly.
532 The EI was calculated relative to the effect of the control hydrogel (prepared only with
533 water addition), which also underwent the crosslinking process with citric acid (Figure
534 4). Hence, the EI values represented the actual effect of the formulation, discounting the
535 possible effect of citric acid on whitefly repellency. Therefore, a positive value indicated
536 that the treatment had a greater effect, compared to the control, while a negative value
537 indicated that the control had a greater effect.

538 The hydrogels containing GRL and EGL presented positive repellency, with EI
539 values of around 1.1 and 1.5% for the encapsulated and emulsified formulations,
540 respectively (Figure 4). The hydrogels containing the mixture of GRL and CND presented
541 slightly higher values. These systems showed significant repellent effects, relative to the
542 control. The repellency observed in the presence of the botanical compounds was
543 significantly higher than for the hydrogel containing only the zein nanoparticles. Previous
544 studies reported in the literature have demonstrated the repellent activities of different
545 essential oils and their main active compounds against whitefly³¹⁻³³. Deletre et al.
546 (2016)³⁴ evaluated the repellent activities against whitefly of active compounds including
547 GRL and CND, isolated from four different plant species. The compounds CND,
548 cuminaldehyde, GRL, and citronellol presented higher repellent effects, which were
549 concentration dependent. In the present study, the hydrogel containing CND showed the
550 greatest effect. In other work by the same research group Deletre et al., (2015)³⁵,
551 evaluation was made of mixtures of the active compounds, in addition to the essential
552 oils. It was observed that some of the mixtures presented repellent activity, as well as the
553 isolated compounds. For example, the repellent effect of cinnamon was mainly attributed
554 to cinnamaldehyde, for which the effect was similar to that of the mixture. The

555 compounds citronellol, citronella, and geraniol were also toxic to the whitefly, but were
 556 not as effective as citronella essential oil (containing a mixture of these compounds).
 557 Therefore, synergistic effects involving the different compounds could explain the
 558 observed behavior. Synergistic effects of essential oil terpenoids have been well
 559 characterized with respect to toxicity³⁶ and feeding deterrence³⁷. It should be highlighted
 560 that in the present study, only 1 cm² of the hydrogel was employed in the assays, due to
 561 the limitation of the olfactometer sample compartment, and that the concentration
 562 employed was less than 1%, so higher concentrations might provide even greater repellent
 563 effects against the whitefly.

564 The results indicated that employing mixtures of active compounds could be a
 565 useful option for increasing the spectrum of action of botanical compounds. There were
 566 no significant differences between the effects for the emulsions and the encapsulated
 567 compounds. This could be explained by the nature of the release of the compounds from
 568 the hydrogel. Therefore, assays of the *in vitro* release of these compounds were
 569 performed, in order to further elucidate the observed behavior.

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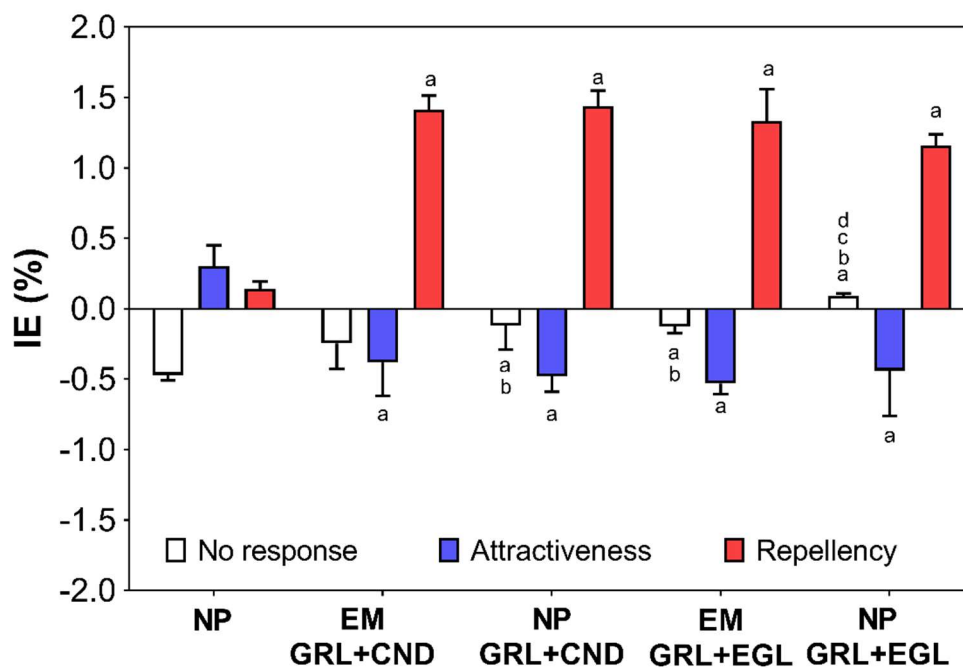
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584 **Figure 4.** Effect index (EI) values for the hydrogels containing encapsulated and
 585 emulsified botanical compound mixtures, used against whitefly (*Bemisia tabaci*):
 586 hydrogel containing zein nanoparticles in the absence of botanical compounds (NP);
 587 hydrogel containing emulsified geraniol and eugenol (EM_GRL+EGL); hydrogel
 588 containing geraniol and eugenol encapsulated in zein nanoparticles (NP_GRL+EGL);

589 hydrogel containing emulsified geraniol and cinnamaldehyde CND (EM_GRL+CND);
590 hydrogel containing geraniol and cinnamaldehyde encapsulated in zein nanoparticles
591 (NP_GRL+CND). Statistically significant differences (two-way ANOVA) for treatments
592 were investigated with significance level $p < 0.05$. For the non-response, attractiveness
593 and repellency parameters, the indication with the letter **a** represents significant difference
594 in relation to the treatment with NP; The indication with the letter **b** represents a
595 significant difference in relation to treatment with EM_GRL + CND; The indication with
596 the letter **c** represents significant difference compared to treatment with NP_GRL + CND
597 and the indication with the letter **d** represents significant difference compared to treatment
598 with EM_GRL + EGL.

599

600 3.3.2 Repellent activity against spider mites (*Tetranychus urticae*)

601 The repellent activities of the hydrogels against spider mites were determined
602 using the system described in Section 2.5.2. The assays were performed using one
603 hydrogel for each plant, with the hydrogel being fixed in a support, so that it did not touch
604 the plant. Table 3 shows the results for the numbers of spider mites found on the plants
605 with hydrogel and on the control, together with the repellency index (RI) value for each
606 hydrogel. Table 4 presents the results for the numbers of eggs found on the plants,
607 together with the oviposition inhibition index (OI) values.

608

609 **Table 3.** Numbers of mites and repellency index (RI) values for two-spotted spider mite
610 (*Tetranychus urticae*) on plants in the presence and absence of hydrogels containing the
611 emulsified or encapsulated botanical compounds: without hydrogel (Control); control
612 hydrogel without botanical compounds (CTL_HYD); hydrogel containing zein
613 nanoparticles in the absence of botanical compounds (NP); hydrogel containing
614 emulsified geraniol and eugenol (EM_GRL+EGL); hydrogel containing geraniol and
615 eugenol encapsulated in zein nanoparticles (NP_GRL+EGL); hydrogel containing
616 emulsified geraniol and cinnamaldehyde CND (EM_GRL+CND); hydrogel containing
617 geraniol and cinnamaldehyde encapsulated in zein nanoparticles (NP_GRL+CND).

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| Hydrogels | Number of mites (\pm SD) ^a | | | RI ^c (%) | Classification |
|------------|--|----------------|-------------------------------|------------------------|----------------|
| | Treated | Untreated | <i>p</i> -values ^b | | |
| Control | 13.3 \pm 6.4 | 13.0 \pm 6.2 | 0.977 | 1.29 | I |
| CTL_HYD | 9.1 \pm 5.2 | 12.2 \pm 3.7 | 0.622 | 2.40 | I |
| NP | 11.1 \pm 6.0 | 11.6 \pm 5.9 | 0.955 | 1.35 | I |
| EM_GRL+CND | 1.1 \pm 0.8 | 13.1 \pm 3.1 | <0.001 | 83.01 | V |
| NP_GRL+CND | 1.5 \pm 1.7 | 19.4 \pm 7.9 | 0.005 | 81.20 | V |
| EM_GRL+EGL | 0.7 \pm 0.1 | 18.2 \pm 6.2 | <0.001 | 91.23 | V |
| NP_GRL+EGL | 1.2 \pm 0.8 | 17.6 \pm 7.4 | 0.001 | 90.12 | V |

^a Average of nine repetitions; SD: standard deviation. ^b Statistical tests using the t-test for paired comparisons between the treated and control plants. ^c RI: repellency index.

622

623 **Table 4.** Numbers of eggs and oviposition inhibition index (OI) values for two-spotted
624 spider mite (*Tetranychus urticae*) on plants in the presence and absence of hydrogels
625 containing the emulsified or encapsulated botanical compounds: without hydrogel
626 (Control); control hydrogel without botanical compounds (CTL_HYD); hydrogel
627 containing zein nanoparticles without botanical compounds (NP); hydrogel containing
628 emulsified GRL and EGL (EM_GRL+EGL); hydrogel containing GRL and EGL
629 encapsulated in zein nanoparticles (NP_GRL+EGL); hydrogel containing emulsified
630 GRL and CND (EM_GRL+CND); hydrogel containing GRL and CND encapsulated in
631 zein nanoparticles (NP_GRL+CND).

632

| Hydrogels | Number of eggs (\pm SD) ^a | | | OI ^c (%) | Classification |
|------------|---|----------------|-------------------------------|------------------------|----------------|
| | Treated | Untreated | <i>p</i> -values ^b | | |
| Control | 5.6 \pm 4.8 | 5.2 \pm 5.1 | 0.918 | - 5.83 | 0 |
| CTL_HYD | 9.4 \pm 5.1 | 11.2 \pm 8.3 | 0.441 | 1.1 | I |
| NP | 2.4 \pm 1.5 | 2.2 \pm 1.9 | 0.904 | -8.2 | 0 |
| EM_GRL+CND | 0 \pm 0 | 12.0 \pm 2.7 | <0.001 | 100 | V |
| NP_GRL+CND | 0.4 \pm 0.01 | 11.1 \pm 3.2 | <0.001 | 97.2 | V |
| EM_GRL+EGL | 0 \pm 0 | 13.4 \pm 1.3 | <0.001 | 100 | V |
| NP_GRL+EGL | 0.2 \pm 0.04 | 17.6 \pm 2.5 | <0.001 | 94.4 | V |

^a Average of nine repetitions; SD: standard deviation. ^b Statistical tests using the t-test for paired comparisons between the treated and control plants. ^c OI: oviposition inhibition index.

633 It can be seen from the results presented in Tables 3 and 4 that only the hydrogels
634 containing the botanical compounds (either emulsified or encapsulated) led to a
635 significant difference between the numbers of mites and eggs on the treated plants,
636 compared to the untreated plants. For the number of mites (Table 3), the systems
637 containing the emulsions presented the greatest difference, with EM_GRL+CND
638 presenting RI of 83% (t : 6.26, df : 16, p <0.001), while EM_GRL+EGL showed RI of 91%
639 (t : 4.51, df : 16, p <0.001). Both of these formulations achieved the maximum
640 classification (V). The RI values for the systems containing encapsulated compounds
641 were 81% for NP_GRL+CND (t : 3.24, df : 16, p =0.005) and 90% for NP_GRL+EGL (t :
642 3.98, df : 16, p <0.001). The hydrogels containing the encapsulated botanical compounds
643 also presented the maximum classification (V), indicating strong repellent activity. The
644 water control (without addition of hydrogel), the control hydrogels, and the hydrogel
645 containing only zein nanoparticles (NP) showed no significant repellent effects, with
646 p >0.1 and low RI values. Similar results were obtained for evaluation of the numbers of
647 eggs (Table 4). The hydrogels containing the emulsions were more effective in preventing
648 mite oviposition, with 100% OI for EM_GRL+CND (t : 3.42, df : 112, p <0.001) and
649 EM_GRL+EGL (t : 3.58, df : 112, p <0.001). The NP_GRL+CND and NP_GRL+EGL
650 hydrogels presented OI values of 97% (t : 4.57, df : 112, p <0.001) and 94% (t : 6.17, df :
651 112, p <0.001), respectively. These formulations received the maximum classification for
652 prevention of mite oviposition. No effects on oviposition were observed for the control,
653 CTL_HYD, and NP treatments, which all presented low or negative OI values.

654 Therefore, as observed for the whitefly (*B. tabaci*) assays, the systems containing
655 the encapsulated or emulsified botanical compounds showed significant effects against
656 the insects and were able to prevent mite oviposition. This was mainly due to the action
657 of the botanical compounds, in agreement with the effects reported against *T. urticae*
658 reported elsewhere³⁸⁻⁴¹. Tak and Isman (2017)⁴² studied the acaricidal and repellent
659 activities of terpenes derived from different plant essential oils against *T. urticae*, as well
660 as the effects of binary mixtures. The system used to evaluate the repellent activity was
661 similar to that employed in the present work, involving a two-alternative test. Significant
662 differences were found between the repellent effects of monoterpenes applied to bean and
663 cabbage leaves. As observed in this study, CND, EGL, and GRL showed repellent activity
664 against *T. urticae*, with RI values of 82.3±6.7%, 86.7±5.1%, and 80.2±4.1%, respectively,
665 when the compounds were applied on bean leaves at a concentration of 10 mg/mL. It was
666 noted that for some compounds, especially vanilla, there was an increase of repellent

667 activity when the compound was employed in mixtures with carvacrol and thymol. Tak
668 and Isman (2017)⁴⁰ also pointed out that synergistic effects among botanical compounds
669 are not rare phenomena, since these compounds are commonly found in mixtures in
670 essential oils.

671 Our results confirmed that the hydrogels containing the botanical compounds
672 showed repellent activity against two-spotted spider mite and silverleaf whitefly.
673 Furthermore, mixing of the active compounds could improve the repellent effect, offering
674 a promising way to increase the spectrum of action. In addition, it is worth mentioning
675 the use of these formulations for applications in humid and high-light environments,
676 where the stability of botanical compounds is lower. Studies in the literature^{8,15,17,19} have
677 shown that encapsulation, or association in devices, allows the protection of these
678 compounds against external factors, increasing their effectiveness and stability. In the
679 present study, even compounds not encapsulated in zein nanoparticles were placed in a
680 polymeric hydrogel matrix which also already helps in their protection against external
681 factors.

682 However, as also observed for the whitefly assays, there were no substantial
683 differences between the systems containing either emulsions or nanoparticles, and in the
684 case of the mite test, the same maximum classification (V) was obtained. In order to
685 investigate this lack of any great difference between the emulsion and nanoparticle
686 systems, *in vitro* release assays were performed to determine the release profiles for the
687 active compounds in the hydrogels.

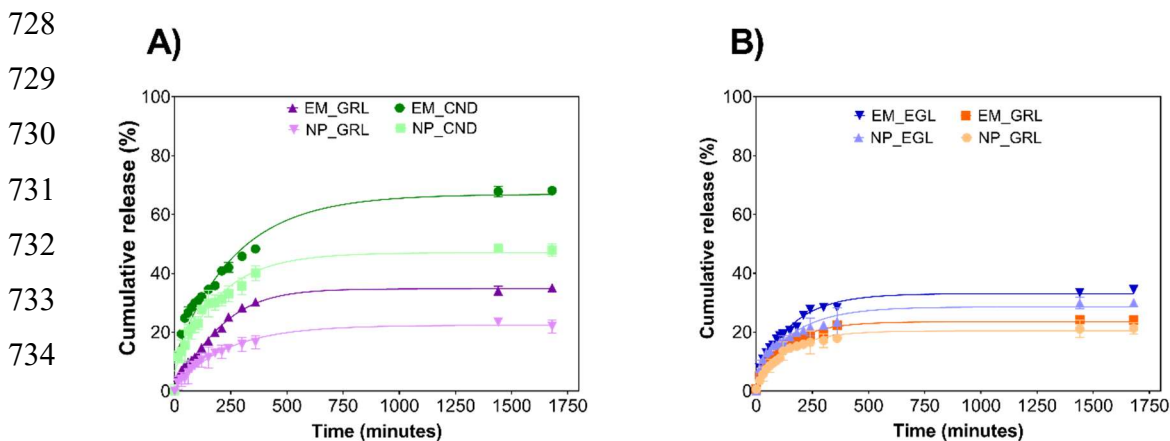
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689 **3.4 *In vitro* release assays**

690 The *in vitro* release assays were carried out to evaluate the release profiles for the
691 botanical compounds in the different hydrogel matrices. Figure 4 shows the cumulative
692 release of the botanical compounds. The emulsified compounds showed faster release
693 rates, compared to the encapsulated compounds. The most pronounced difference was
694 observed for the systems containing the mixture of GRL and CND. For the emulsified
695 formulation, the GRL and CND release percentages after 24 h were 35.2±2.2% and
696 65.8±2.7%, respectively. When the compounds were encapsulated, the release
697 percentages were 23.4±1.4% and 48.4±1.3%, respectively. For the hydrogel containing
698 the emulsified mixture of GRL and EGL, the release percentages were 26.5±0.1% and
699 35.5±0.3%, respectively, while the corresponding encapsulated formulation showed
700 release percentages of 21.1±1.0% and 29.3±1.3%, respectively. All the hydrogels showed

701 biphasic release profiles, with fast initial release (up to 180 min), followed by sustained
 702 release. Similar results have been reported in other studies employing polymeric systems
 703 containing natural compounds⁴³⁻⁴⁵. For hydrogels containing nanoparticulate systems,
 704 faster release in the early stages is associated with the non-encapsulated or non-adsorbed
 705 compound present on the particle surface. For hydrogels containing emulsions, the release
 706 is faster, due to the high availability of the active compounds. Therefore, the incorporation
 707 of nanoparticles in the hydrogel restricts the mobility of the botanical compounds in the
 708 gel polymer network, resulting in lower diffusion rates, compared to hydrogels containing
 709 only emulsified compounds. Similar results were obtained by Almeida et al. (2018)⁴⁶,
 710 who prepared poly(lactic-co-glycolic acid) (PLGA) nanoparticles containing
 711 *Cymbopogon citratus* (DC.) Stapf essential oil, incorporated in Carbopol® hydrogels. It
 712 was found that release of the essential oil from hydrogels containing the PLGA particles
 713 was slower than from hydrogels containing only the essential oil, which was attributed to
 714 the presence of a double barrier to diffusion of the essential oil, following incorporation
 715 of the nanoparticles in the hydrogels.

716 The diffusion of botanical compounds through hydrogels can also be investigated
 717 using the application of different mathematical models, in order to understand the release
 718 mechanisms of the system. According to the data presented in Table S5, the Korsmeyer-
 719 Peppas mathematical model provided the best fits to the data for all the compounds. The
 720 use of this model enables determination of whether the release of the active compound
 721 occurs according to Fick's diffusion law, or whether it involves other phenomena, such
 722 as swelling/relaxation of the polymer chains (case II transport). The n values for all the
 723 emulsified and nanoencapsulated botanical compounds were <0.45, indicating that
 724 diffusion was the main mechanism controlling the release of the active substances from
 725 the hydrogels. In this type of release, the release rate generally decreases progressively,
 726 because the more internalized molecules have longer distances to travel, which requires
 727 more time.



735 **Figure 5.** Cumulative release (%) of the botanical compounds from the hydrogels:
736 A) hydrogels containing a mixture of GRL and CND, either emulsified (EM) or
737 encapsulated (NP); B) hydrogels containing a mixture of GRL and EGL, either emulsified
738 (EM) or encapsulated (NP). The analyses were performed in triplicate and quantification
739 of the compounds was by HPLC.

740 The release from the hydrogel was faster for the emulsified botanical compounds,
741 compared to the encapsulated compounds. This could provide an explanation for the
742 greater repellent effect found for these systems in the biological activity tests (Section
743 3.3). It is expected that systems with faster release should provide higher repellent effects,
744 since such activity depends mainly on the concentrations of the active compounds ⁴⁷.

745 However, it is possible that nanoencapsulated botanicals dispersed in hydrogels
746 could provide effects of longer duration, compared to emulsified systems. Previous work,
747 Oliveira et al (2019) ⁸ showed that the nanoencapsulation of botanical compounds is an
748 excellent way to reduce their degradation over time. Hence, over a longer period, under
749 weathering, hydrogels containing encapsulated compounds could offer advantages.
750 Despite lower release rates, the repellency performances of these hydrogels were similar
751 to those of the emulsified formulations, achieving the maximum repellency classification.

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753

754 **4. Conclusions**

755 This work describes the preparation, characterization, and evaluation of repellent
756 activity of hydrogels containing botanical compounds in emulsified or encapsulated
757 forms. The prepared nanosystems showed good physicochemical properties and were
758 successfully incorporated in hydrogels using a two-step preparation process involving
759 molding and crosslinking. For the crosslinking of the hydrogels, a citric acid solution (8
760 mol/L) was used, which ensured a high degree of crosslinking and good rheological
761 properties. The hydrogels presented high repellent activity against whiteflies and spider
762 mites, which are major agricultural pests. The findings constitute an important
763 contribution to the development of sustainable agriculture since the hydrogels are
764 composed of materials obtained from natural sources and can be used without direct
765 contact with plants.

766 **5. Associated Content**

767 The Supporting Information is available free of charge on the ACS Publications website
768 Details:

769 S1. Validation of the methodology for quantification of the botanical compounds by
770 HPLC

771 Figure S1: FT-IR spectra of CMC (A), HEC (B), Citric Acid (C) and CMC/HEC hydrogel
772 crosslinked with citric acid (D).

773 Figure S2. X-ray diffraction curves of CMC (A), HEC (b), Citric Acid (C) and CMC/HEC
774 hydrogel crosslinked with citric acid (D).

775 Figure S3: Experimental model used for the mite assays (*Tetranychus urticae*).

776 Table S1. Correlation coefficients (r^2) and constant values for the different mathematical
777 models applied to the release of geraniol, eugenol, and cinnamaldehyde from the
778 hydrogels.

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780 **6. Author Information**

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785 Notes

786 The authors declare no competing financial interest.

787

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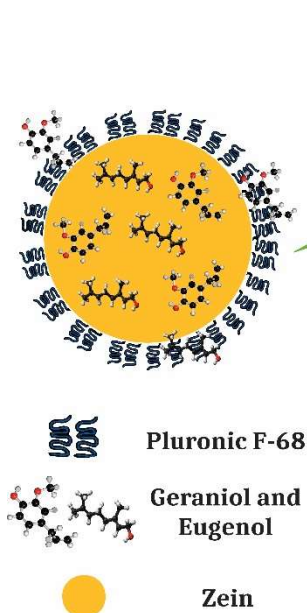
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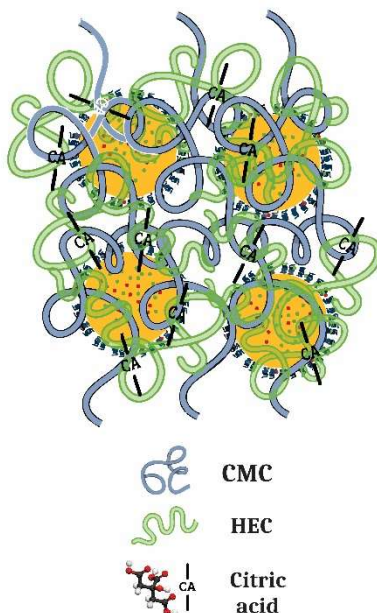
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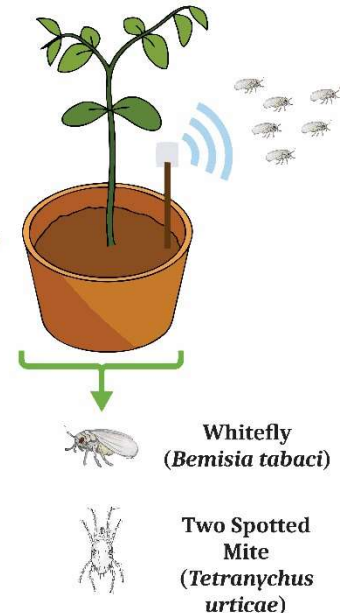
Nanoparticle



Hydrogel Structure



Repellent activity



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